

MAIN PROPELLING OIL ENGINES.

E1.

Shafting Endorsement.

Shipbuilders: Messrs. *M/V LIZZIE + ANNIE*

Yard No. *REPLACE ENGINE*

Engineers: Messrs. *SVENSKA MASKINVERKEN  
SODERTALJE*

Engine No. *2114/6934*

It is submitted that with engines for main propelling purposes,  
having particulars as stated below, the following sizes of  
shafting merit approval, viz.:

Sizes of Shafting:

Crank *150 M/M*

Flywheel

Thrust *80 M/M*

Intermediate *71.5 M/M*

Tube —

Screw *89 M/M (EXISTING)*

Particulars of Engines:

Engine Type *2 S.C.S.A*

Max. Press. in Cylinders *36 kg/cm<sup>2</sup>*

Open Sea Service

M.I.P. or M.E.P. *66.7 kg/cm<sup>2</sup> @ 75%*

Smooth Water Service

I.H.P. or B.H.P. *90*

No. of Cylinders *2*

Weight of Flywheel *655 kg.*

Diam. of Cylinders *250 M/M*

Diam. of Flywheel *950 M/M*

Stroke *330 M/M*

GD<sup>2</sup> of Balance Weights —

Span of Bearings *371 M/M*

GD<sup>2</sup> of Turning Wheel —

Revs. per Min. *360 M/M*

Diam. of Propeller *3'-10" from 1<sup>st</sup> Entry*

Screw Shaft Without Continuous Liner

*should*  
The Hull Surveyors ~~to~~ be informed that this survey  
should be reported on a first entry form N. 4 B.

It is noted the crank and thrust shaft forgings  
have been tested by the Society's Surveyors at  
Gothenburg but it is concluded the engine was not  
constructed under the Surveyors supervision.

Return Plan.

Retain Copy.

*L 31/8/32*

