


No. 8741



Lloyd's Register
Foundation

Form No. 1D.

RIVETING.

Correspondence.—State dates and initials of letters respecting this case (Reference should be made to any correspondence connected with the case)

23 Dec 1904/1034 & 31st Jan 1905

M

8741

Workmanship. Are the butts of plating planed or otherwise fitted? *planed*

Is the riveted work properly closed? *yes*

Are the liners between the frames and plates solid single pieces? *solid*

Do the holes for riveting plate to frames, butt straps, or plate

to plate, &c., conform well to each other? *yes*

Are the rivet holes well and sufficiently countersunk in the plate and punched

from the faying surfaces? *yes* Do any rivets break into or through the seams or butts of the plating? *no*

Are the butts of Plating, Stringers, &c., properly shifted and strapped or lapped? *strapped and overlapped.*

General Remarks (State quality of workmanship, &c.)

This vessel has been built in conformity with the approved amended plans. The requirements embodied in the Secretary's Letters dealing with this case and the Society's Rule requirements in all respects complied with.

The workmanship throughout is of the best description all parts conforming well with each other and carefully executed.

The steel materials used in the construction of this vessel have been manufactured at works approved by the Society and tested by the Society's Surveyors in accordance with the Rule requirements.

Bulwark and stern frame have been manufactured under the supervision of the Society's Surveyors and tested by them as required.

The fore peak has been filled and tested to below main deck the after peak to height of lower deck. The gutter waterways flooded tested and all found tight. Decks tested with a hose of good satisfactory. The pumps have been all tested and found in working order.

The standing rigging of the fore main, main, mast also jigger mast have been amended as mark on plan from 4 1/8 to 5" and from 4 1/8 to 4 1/4

The Mast, Sparo rigging and all fitting have been carefully and substantially executed.

Channel frames extend for about 3/4 midship's length overlapping the angle on floors at lower turn of the bilge for 3 feet as approved.

The 4 Mast barge Petochile Hoamlung Report No 4507 has much resemblance to this vessel but is not quite a sister vessel.

The Surveyor should state the Number of Report and Name of any Sister Vessel.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop *16-0 ft.*, ~~Bridge~~ *16-0 ft.*, Bridge Dk. *66-0 ft.*, F'castle *36 ft.* (in feet and tenths). No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) *Two decks steel. Main deck wood sheathed.*

Official No. ; Signal Letters

How are the surfaces preserved from oxidation? Inside *Bottom cement remainder oil paint* Outside *Paint and oil paint*

Order for Special Survey No

Date

Order for Ordinary Survey No

Date

No. *180* in builder's yard

DATES of Surveys held while building as per Section 18.

- 1st. On the several parts of the frame, when in place, and before the plating was wrought
- 2nd. On the plating during the process of riveting
- 3rd. When the beams were in and fastened, and before the decks were laid
- 4th. When the ship was complete, and before the plating was finally coated or cemented
- 5th. After the ship was launched and equipped

7 March. 15. 14. 26 April 1. 6. 9. 14. 18. 19. 20. 26
29 May. 4. 14. 15. 14. 19. 26 June 1. 4. 4. 12. 14. 14
24. 24. 24 June. Aug 5. 11. 18. Sept 12. 16.
Oct. 2. 12. 14. 16. - 1905

Total No. of Visits *34*

The amount of Entry Fee £ *5 - -*

Special Survey Fee £ *100: 10: -*

Travelling Expenses, if any £

Fees applied for,

19/10 1905

Received by me,

11/11/05

Certificate to be sent to

Hamburg Office

I am of opinion this Vessel should be Classed

100A1 Steel L.A.C.P.

With, or without Freeboard, as condition of Class

without Freeboard

Geo. Dykes
Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute

TUES. 24 OCT 1905

Character assigned

100A1

Lloyd's A.C.P.



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