

Swan, Hunter & Wigham-Richardson's S.S. No. 735.

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It is submitted the Builders be informed that from the experiments so far carried out it appears that injurious effect due to punching the high tensile steel plating up to 10/20" in thickness is removed when the holes are punched  $\frac{1}{8}$ " less in diameter than required by the Rules, and then rimed out to the full size. This arrangement might therefore be approved for the bulkhead plating.

It is recommended that ingot steel rivets be used in the high tensile steel plating.

Dr: 27.10.04  
Amnd. 31<sup>st</sup>

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J.H.  
31/10/04 J.B.

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