

STEEL STEAMER or MOTORSHIP.

7 - JUN 1927

Received at London Office

State if Report has been sent on the Freeboard of the Vessel *Yes*State if Report is sent on the Machinery of the Vessel *Yes*

-1 JUNE 1927

Port of *Liverpool*No. *92051*

Date of completion of report

Survey held at *Birkenhead*Date First Survey *9th Nov 1925*Last Survey *30 May*19 *27*.

On the (State if Machinery fitted Aft and if Stern, Twin or Triple Screw)

T. S. S. "ARANDORA"

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

State Type of Erections *Prop Bridge + Sels*TONNAGE under 9354.31
Tonnage DeckCLASS *100 A.1.*State if with freeboard as condition of Class *Yes*

FEET.

Built at *Birkenhead*Launched *4th Jan 1927* Yard No. *921*Builders *Messrs. Cammell Laird & Co.*Owners *Blue Star Line (1920) Ltd.*

Managers " " " " " "

Residence *London*Port of Registry *London*

If surveyed while building, afloat, or in dry dock

All three

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Total 9354.31

Gross Tonnage 12887.61

Register Tonnage 7818.20.

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) *L 510.00*Breadth (greatest moulded) *B 68.00*Depth at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) *D 37.30*1st Longitudinal Number (L x D) = *18997.50*2nd Numeral L x (B + D) = *53677.50*Framing Depth "d," at middle of length. See Sec. 3 (1d) *13.70*Proportions—Depth to Length—Uppermost continuous deck to top of keel *11.10*Do. Long Bridge to top of keel *27.50*Draught Moulded *Extreme*

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	<i>32</i>		Bracket Floors, Frame	<i>B.A. 9 3 1/2 49</i>	
" " from 1/2 length to Collision bulkhead	<i>27</i>		" " Reversed Frame	<i>B.A. 8 1/2 3 1/2 49</i>	
" " in peaks	<i>24</i>		" " Vertical Struts	<i>B.A. 8 1/2 3 1/2 49</i>	
SIDE FRAMING.			Centre Girder, depth and thickness amidships	<i>48 1/2 48 85.78</i>	<i>BS+10</i>
Frame Amidships, Angle <i>E or [</i>	<i>9 3 1/2 56</i>		" " top Angles	<i>48 1/2 48 85.78</i>	<i>BS+10</i>
" " Extends up to	<i>BA 7 3 1/2 56 44 1/2 56</i>		" " bottom Angles	<i>48 1/2 48 85.78</i>	<i>BS+10</i>
Reversed Frame Amidships, Angle <i>B.A.</i>	<i>9 1/2 3 1/2 56</i>		Side Girders, No. each side and thickness	<i>2 48 85.78</i>	<i>BS+10</i>
" " Extends up to	<i>Trans. Dk.</i>		Margin Plate depth (excl. of flange) and thickness	<i>48 1/2 48 85.78</i>	<i>BS+10</i>
Depth of Framing Girder	<i>13 1/2</i>		" " Vertical Angle to Tank side Bracket abaft 1/2 len. from stem	<i>5 5 49</i>	
Frames in Uppermost Continuous 'tween Decks, Angle <i>E or [</i>	<i>9 3 1/2 56</i>		" " Vertical Angle to Tank side Bracket forward 1/2 len. from stem	<i>6 5 49</i>	
" " Second 'tween Decks, Angle <i>E or [</i>	<i>9 3 1/2 56</i>		" " Gussets, spacing and scantling abaft 1/2 len. from stem	<i>48 1/2 48 85.78</i>	
" " Third " " " "	<i>9 3 1/2 56</i>		" " Gussets, spacing and scantling forward 1/2 len. from stem	<i>48 1/2 48 85.78</i>	
Framing in Peaks, Angle <i>E or [</i>	<i>9 3 1/2 49</i>		Tank Side Brackets, height above base line at toe of Frame and thickness	<i>7 1/2 48 85.78</i>	
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	<i>1/4 x 1 1/2 6 Dia</i>		INNER BOTTOM PLATING.		
State if Frame Joggled	<i>Yes</i>		Breadth and thickness of Middle Line Strake	<i>59 1/2 15 1/2 85.78</i>	<i>BS+10</i>
PANTING ARRANGEMENTS (Sec. 7), state system and particulars	<i>See above plan</i>		Thickness of remainder in Holds	<i>59 1/2 15 1/2 85.78</i>	
STRENGTHENING OF BOTTOM FORWARD. State Particulars	<i>See above plan</i>		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room 2	<i>Yes</i>	
SINGLE BOTTOM.			BEAMS.		
Floors, Depth and thickness at mid-line in Holds	<i>1</i>		Uppermost Continuous Deck, amidships in Wells, Angle <i>[or E</i>	<i>11 1/2 8 1/2 57 1/2</i>	
Height of Brackets at side above base line at toe of frame	<i>1</i>		" " in way of Bridge, Angle <i>[or E</i>	<i>9 3 1/2 3 1/2 55</i>	
Middle Line Keelson, on Floors, Angles <i>[or E</i>	<i>1</i>		Spacing	<i>every frame</i>	
" " Through Plate or Intercostal Plate	<i>1</i>		Second Deck, amidships, Angle <i>[or E</i>	<i>9 3 1/2 3 1/2 55</i>	
" " Foundation Plate on Floors	<i>1</i>		Spacing	<i>every frame</i>	
" " Flat Plate Keel Angles	<i>1</i>		Third Deck, amidships, Angle <i>[or E</i>	<i>9 3 1/2 3 1/2 55</i>	
Side Keelsons, No. each side	<i>1</i>		Spacing	<i>every frame</i>	
" " thickness of Intercostal Plate	<i>1</i>		Fourth Deck, amidships, Angle <i>[or E</i>	<i>9 3 1/2 3 1/2 55</i>	
" " Angles	<i>1</i>		Spacing	<i>every frame</i>	
DOUBLE BOTTOM.			Poop Deck, Angle <i>[or E</i>	<i>8 3 1/2 3 1/2 55</i>	<i>4 1/2 P.S.B</i>
Solid Floors, thickness and spacing	<i>96 46 BS. 64</i>	<i>BS+10</i>	Spacing	<i>every frame</i>	
" " Are Frame and Reversed Frame joggled?	<i>Yes</i>		Bridge Deck, Angle <i>[or E</i>	<i>8 3 1/2 3 1/2 55</i>	
Bracket Floors, breadth and thickness at middle line	<i>59 1/2 45 BS. 64</i>	<i>BS+10</i>	Spacing	<i>every frame</i>	
" " breadth and thickness at margin plate	<i>36 46 BS. 64</i>	<i>BS+10</i>	Forecastle Deck, Angle <i>[or E</i>	<i>9 3 1/2 3 1/2 55</i>	
			Spacing	<i>every frame</i>	

PILLARS AND DECKS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows	2		Stringer Plate, breadth and thickness in way of Bridge	63 1/2 x 40 x 50	
<i>Orlop from Orlop floor</i>	13 x 50 x 7 1/2 x 40		Thickness of Plating abreast Deck openings in way of Wells	1 1/2 x 82	
<i>Lower 'tween Decks, Size and Spacing</i>	11 x 40 x 9 x 40		Thickness of Plating abreast Deck openings in way of Bridge	36 x 40	
<i>Main " " " "</i>	8 x 40 x 8 x 40		Thickness of Plating within line of openings	1 1/2 x 82	
<i>Upper " " " "</i>	6 1/2 x 30 x 8 x 40		If Sheathed, material and thickness		
<i>in Holds</i> <i>Up</i> " " "	13 x 50 x 10 1/2 x 40		Third Deck.		
<i>Fore</i> " " "	15 x 50 x 11 x 50		Stringer Plate, breadth and thickness	63 1/2 x 40 x 34	
Centre Line Bulkhead.			If Plated, state thickness	80	
Stiffeners and Spacing			Fourth Deck.		
Plating, thickness of			Stringer Plate, breadth and thickness	63 1/2 x 40 x 34	
STRINGERS AND DECKS.			If Plated, state thickness	30	
Uppermost Continuous Deck.			Poop Deck.		
Stringer Plate, breadth and thickness in Wells	60 1/2 x 10 x 46		Stringer Plate, breadth and thickness	40	
" " " " in way of Bridge	60 1/2 x 50 x 40		Plating, Sheathing, material and thickness	30 2 1/2 x 0.2	
" Angle in Wells	7 7 108		Bridge Deck.		
Thickness of Plating abreast Deck openings in way of Wells	66		Stringer Plate, breadth and thickness	52 1/2 x 46	
Thickness of Plating abreast Deck openings in way of Bridge	44		Plating, Sheathing, material and thickness	27 1/2 x 0.2	
Thickness of Plating within line of openings	40 1/2		Forecastle Deck.		
If Sheathed, material and thickness			Stringer Plate, breadth and thickness	40	
Second Deck.	52 x 46 x 36 1/2		Plating, Sheathing, material and thickness	50 1/2 x 2 1/2 x 0.2	
Stringer Plate, breadth and thickness in Wells	63 x 48 x 36 1/2				

SHELL PLATING.

SCANTLINGS.					RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.		BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.	NO. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.	
	Breadth.	Thickness.	Thickness.	Thickness.					Diam.	Spacing or to cr.		
FLAT PLATE KEEL	55	96	85	85		2R.	1 1/8	40	5R. 4R. 3R.	1 1/8	1 1/2 x 1/4	Lapped +
<i>DBLG. (if any)</i>												
BOTTOM PLATING, No. of Strakes	78 1/2	75	62	66		2R.	1 1/8	4R 3R	1 1/8	4D	Lapped	
BILGE PLATING, No. of Strakes	7 1/2	75	62	66		3R + 2R						
SIDE PLATING, No. of Strakes	77 1/2	73	50	50		2R.						
UPPER DECK, Sheer-strake in Wells	62 1/2	108					1 1/8	5R	1 1/8	4D		
UPPER DECK, Sheer-strake in Bridge		73					1	4R	1	4D		
STRAKE BELOW Sheer-strake in Wells	77 1/2	86						5R - 4R		4D		
STRAKE BELOW Sheer-strake in Bridge		73					1 1/8	4R		4D		
BRIDGE SHEER	50 1/2	67	46	42			1 1/8	3R	7/8	3 1/2 D		
POOP SHEER	64 1/2		67	67			1 1/8	4R		4D		
FORECASTLE SHEER	54 1/2	96	96	96			1 1/8	1R	3/4			
FORECASTLE SIDE PLATING	17 + D	Strakes	double at ends as approved.			Bulwarks	30					

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—	
Extending to Upper Deck (Sec. 3 c)	9
Deck next below	
As per Rule	9

	Plating Thickness.	STIFFENERS.			
		VERTICAL.		HORIZONTAL.	
		Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKHEAD, Upper tween decks					
" " Second					
" " Third					
" " Holds					
COLLISION (in Hold)	54 1/2	8 x 3 1/2 x 44	24	1 1/2 x 46	
AFTER PEAK	54 1/2	8 x 3 1/2 x 48	24	1 1/2 x 46	

FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar	Slot plate			
STEM	Slot	11 x 3	B. Collins	
STERN FRAME	Propeller Post			
Rudder				
RUDDER—A x D				
Speed of Vessel	15 knots			
RUDDER mainpiece at head	15 1/4			
" " heel	11 1/8			
how constructed	Single	1-25		
coupling, vertical or horizontal	Horizontal			

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)	Open Heart Process.
	Dorman Long & Co., Birmingham Iron & Steel Co., Steel Co. of Scotland & Co. Ltd.	
	Has the Steel been tested as required by the Rules?	Yes.

ANCHORS 4

HAWSERS AND WARPS.

LOCAL SECRETARY

ANDALUCIA Las Rpt No 915-88.

Surveyor to Lloyd's Register of Shipping

Elec. Light.

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and the Plans should be embodied.)

Damage. states to have been caused by vessel / stopper N° 30 after launch
on 4th Jan. 1927.

Repairs. Shell plate L2 from aft renewed.

1 Shell frame port renewed.

1 web frame fairing & port doubled

3 flanges aft. shell chocks renewed

Running the way of damage examined and found or made good.

Damage. states to have been caused by wire breaking and the launch
cradle coming into contact with shell of vessel

Shell plates PE19. Star G19. fairing in place. 1 plate of F. Star

way of G19 star and one frame in way fairing in place.

Particulars of Drop Test of
Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials,
Number of Certificate, Date
of Test.

1st Bower	H 62.3-8	S38.2-10	Dundee	K.H.	14-9-26.
2nd "	H 62.2-17	S35.3-11	"	"	14-9-26.
3rd "	H 58.3-22	S29.3-20	"	N.B.	27-4-26.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 68.0 ft., R.Q.D. ✓ ft., Bridge 286.38 ft., Forecastle 78.0 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ✓

No. and Material of Decks (this information is to be given as it should appear in the Register Book) 3 DECK (SHE) + ORLOF DECK 11/12/13/14/15/16/17/18/19/20/21/22/23/24/25/26/27/28/29/30/31/32/33/34/35/36/37/38/39/40/41/42/43/44/45/46/47/48/49/50/51/52/53/54/55/56/57/58/59/60/61/62/63/64/65/66/67/68/69/70/71/72/73/74/75/76/77/78/79/80/81/82/83/84/85/86/87/88/89/90/91/92/93/94/95/96/97/98/99/100/101/102/103/104/105/106/107/108/109/110/111/112/113/114/115/116/117/118/119/120/121/122/123/124/125/126/127/128/129/130/131/132/133/134/135/136/137/138/139/140/141/142/143/144/145/146/147/148/149/150/151/152/153/154/155/156/157/158/159/160/161/162/163/164/165/166/167/168/169/170/171/172/173/174/175/176/177/178/179/180/181/182/183/184/185/186/187/188/189/190/191/192/193/194/195/196/197/198/199/200/201/202/203/204/205/206/207/208/209/210/211/212/213/214/215/216/217/218/219/220/221/222/223/224/225/226/227/228/229/230/231/232/233/234/235/236/237/238/239/240/241/242/243/244/245/246/247/248/249/250/251/252/253/254/255/256/257/258/259/260/261/262/263/264/265/266/267/268/269/270/271/272/273/274/275/276/277/278/279/280/281/282/283/284/285/286/287/288/289/290/291/292/293/294/295/296/297/298/299/300/301/302/303/304/305/306/307/308/309/310/311/312/313/314/315/316/317/318/319/320/321/322/323/324/325/326/327/328/329/330/331/332/333/334/335/336/337/338/339/340/341/342/343/344/345/346/347/348/349/350/351/352/353/354/355/356/357/358/359/360/361/362/363/364/365/366/367/368/369/370/371/372/373/374/375/376/377/378/379/380/381/382/383/384/385/386/387/388/389/390/391/392/393/394/395/396/397/398/399/400/401/402/403/404/405/406/407/408/409/410/411/412/413/414/415/416/417/418/419/420/421/422/423/424/425/426/427/428/429/430/431/432/433/434/435/436/437/438/439/440/441/442/443/444/445/446/447/448/449/450/451/452/453/454/455/456/457/458/459/460/461/462/463/464/465/466/467/468/469/470/471/472/473/474/475/476/477/478/479/480/481/482/483/484/485/486/487/488/489/490/491/492/493/494/495/496/497/498/499/500/501/502/503/504/505/506/507/508/509/510/511/512/513/514/515/516/517/518/519/520/521/522/523/524/525/526/527/528/529/530/531/532/533/534/535/536/537/538/539/540/541/542/543/544/545/546/547/548/549/550/551/552/553/554/555/556/557/558/559/560/561/562/563/564/565/566/567/568/569/570/571/572/573/574/575/576/577/578/579/580/581/582/583/584/585/586/587/588/589/590/591/592/593/594/595/596/597/598/599/600/601/602/603/604/605/606/607/608/609/610/611/612/613/614/615/616/617/618/619/620/621/622/623/624/625/626/627/628/629/630/631/632/633/634/635/636/637/638/639/640/641/642/643/644/645/646/647/648/649/650/651/652/653/654/655/656/657/658/659/660/661/662/663/664/665/666/667/668/669/670/671/672/673/674/675/676/677/678/679/680/681/682/683/684/685/686/687/688/689/690/691/692/693/694/695/696/697/698/699/700/701/702/703/704/705/706/707/708/709/710/711/712/713/714/715/716/717/718/719/720/721/722/723/724/725/726/727/728/729/730/731/732/733/734/735/736/737/738/739/740/741/742/743/744/745/746/747/748/749/750/751/752/753/754/755/756/757/758/759/760/761/762/763/764/765/766/767/768/769/770/771/772/773/774/775/776/777/778/779/780/781/782/783/784/785/786/787/788/789/790/791/792/793/794/795/796/797/798/799/800/801/802/803/804/805/806/807/808/809/810/811/812/813/814/815/816/817/818/819/820/821/822/823/824/825/826/827/828/829/830/831/832/833/834/835/836/837/838/839/840/841/842/843/844/845/846/847/848/849/850/851/852/853/854/855/856/857/858/859/860/861/862/863/864/865/866/867/868/869/870/871/872/873/874/875/876/877/878/879/880/881/882/883/884/885/886/887/888/889/890/891/892/893/894/895/896/897/898/899/900/901/902/903/904/905/906/907/908/909/910/911/912/913/914/915/916/917/918/919/920/921/922/923/924/925/926/927/928/929/930/931/932/933/934/935/936/937/938/939/940/941/942/943/944/945/946/947/948/949/950/951/952/953/954/955/956/957/958/959/960/961/962/963/964/965/966/967/968/969/970/971/972/973/974/975/976/977/978/979/980/981/982/983/984/985/986/987/988/989/990/991/992/993/994/995/996/997/998/999/1000/1001/1002/1003/1004/1005/1006/1007/1008/1009/1010/1011/1012/1013/1014/1015/1016/1017/1018/1019/1020/1021/1022/1023/1024/1025/1026/1027/1028/1029/1030/1031/1032/1033/1034/1035/1036/1037/1038/1039/1040/1041/1042/1043/1044/1045/1046/1047/1048/1049/1050/1051/1052/1053/1054/1055/1056/1057/1058/1059/1060/1061/1062/1063/1064/1065/1066/1067/1068/1069/1070/1071/1072/1073/1074/1075/1076/1077/1078/1079/1080/1081/1082/1083/1084/1085/1086/1087/1088/1089/1090/1091/1092/1093/1094/1095/1096/1097/1098/1099/1100/1101/1102/1103/1104/1105/1106/1107/1108/1109/1110/1111/1112/1113/1114/1115/1116/1117/1118/1119/1120/1121/1122/1123/1124/1125/1126/1127/1128/1129/1130/1131/1132/1133/1134/1135/1136/1137/1138/1139/1140/1141/1142/1143/1144/1145/1146/1147/1148/1149/1150/1151/1152/1153/1154/1155/1156/1157/1158/1159/1160/1161/1162/1163/1164/1165/1166/1167/1168/1169/1170/1171/1172/1173/1174/1175/1176/1177/1178/1179/1180/1181/1182/1183/1184/1185/1186/1187/1188/1189/1190/1191/1192/1193/1194/1195/1196/1197/1198/1199/1200/1201/1202/1203/1204/1205/1206/1207/1208/1209/1210/1211/1212/1213/1214/1215/1216/1217/1218/1219/1220/1221/1222/1223/1224/1225/122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