

# Report of Survey for Repairs, &c., of Engines and Boilers.

31 DEC 1933

(Received at London Office)

18 DEC. 1933

Port of

LIVERPOOL

Survey held at Birkenhead Date. First Survey 8<sup>th</sup> Nov Last Survey 11<sup>th</sup> Dec 1933  
 on the Machinery of the Wood, Iron or Steel Twin Sc. 'ARANDORA STAR' (No. of Visits 13)  
 Gross 14694 Vessel built at Birkenhead By whom Cannell, Laird & Co. Ltd. When 1927-8.  
 Net 8578 Engines made at Birkenhead By whom Cannell Laird & Co. Ltd. When 1927  
 minal Power 2078 Boilers, when made (Main) 1927 (Donkey) -  
 f Main Boilers 300 Owners Blue Star Line Ltd. Owners' Address  
 n Pressure 255 Managers Port London Voyage  
 Main Boilers 200 ✓ If Surveyed Afloat or in Dry Dock Cannell Laird  
 Donkey Boilers ✓ (State name of Dock) 6.00 - Baft

st Report No. Port

## Particulars of Examination and Repairs (if any) by B.S. & Co. Ltd.

Actual Surveys, when held, must be reported in detail and verbatim in the terms of the Rules. State clearly the nature and extent of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and notes being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case.

Damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined

Is a damage report made by anyone else? If so, by whom?

Does the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? Yes.

Do. " Donkey "

Was not done, state for what reasons?

What parts of the Boilers could not be thus thoroughly examined?

What special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

Latest date of internal examination of each boiler P.C. D.C. Bl. - P.S. Bl. 17-11-33, S. D.C. Bl. 23-11-33, S. S.C. Bl. 27-11-33

Does the Surveyor examine the Safety Valves of the Main Boiler? Yes.

To what pressure were they afterwards adjusted under steam? 200 lb.

Does the Surveyor examine the Safety Valves of Donkey Boiler? Yes.

To what pressure were they afterwards adjusted under steam?

Does the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? Yes.

, and of the Donkey Boilers?

Does the Surveyor examine the drain plugs of the Main Boilers? None fitted.

, and of the Donkey Boiler?

Does the Surveyor examine all the mountings of the Main Boilers? Yes.

, and of the Donkey Boiler?

Has the screw shafts now been drawn and examined? Yes <sup>and</sup> <sub>to it fitted with continuous liner</sub>.

Is an approved appliance fitted at the after end of the shaft to permit of its being efficiently lubricated?

Has the shaft now been changed? No If so, state reasons

Has the shaft now fitted been previously used? ✓ Has it a continuous liner?

Is an approved appliance fitted at the after end of the shaft to permit of its being efficiently lubricated?

To date of examination of Screw Shaft 27-11-33 State the distance between lignum vita or bearing metal of stern bush and top of after bearing of screw shaft Good fit.

Is the Survey not complete, state what arrangements have been made for its completion and what remains to be done? Complete.

Vessel placed in dry dock, propellers, stern bushes, sea connections and their fastening examined & now in good order. Stern bushes re. woodered. New propellers fitted at this time.

Sailshaft drawn in, examined and found satisfactory.

Main boilers examined internally & externally with their safety valves, doors and mountings and now in good order. Minor repairs effected.

Aux<sup>n</sup> stn. pipes tested to 400 lb by s pressure.

Main boilers and steam pipes examined under steam and safety valves adjusted as above.

Main & aux<sup>n</sup> machinery opened up for annual survey overhauled examined and now in good order. 1<sup>st</sup> row impulse blading in P.S. H.P. turbine motors found slightly eroded now renewed and other minor repairs effected.

P.T.O.

## General Observations, Opinion, and Recommendation:— The machinery of this vessel as

(State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, B.S. 9/11, B&M.S. 9/11, or  $\pm$  L.M.C. 9/11, 140 lb., F.D., &c.)

seen is eligible in our opinion to remain as classed with fresh records of "Sailshaft" last seen 11/33, and B.S. 12/33.

Survey Fee (per Section 20) B.S. £9 : - - Fees applied for 19 DEC. 1933 19 DEC. 1933 R.C.C.  
 Master & Engineers £3 : 3 : - Received by me, H.R. Howell for self & J.G. Miller  
 Special Damage or Repair Fee (if any) £ : : - Travelling expenses (if chargeable) £ : : - Engineer Surveyor to Lloyd's Register of Shipping.  
 (per Section 20)

Committee's Minute LIVERPOOL 19 DEC. 1933 R.C. Clayton  
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Lloyd's Register  
Foundation

Electrical Installation.

has done:- The new and modified accommodation at front end of  
B, C & D decks wired in accordance with the rules. New sub-  
switch board fitted. Existing winch feeder cables which are now  
not required for winches have been retained for feeding this board.  
New forecastle head renewed.

R.C. Clayton