

For the information of Surveyors and the Committee only.

Received at

Office,

JUL -1 1937

Lloyd's Register of Shipping.

(Report on Machinery, No. 2661)

Port Am.

ENGINE FORGINGS OR CASTINGS.

Have to report that the Forgings or Castings, as herein described, manufactured
The English Steel Corporation Ltd., of Sheffield
the Engines No. 2522A being constructed by Messrs Vickers-Armstrong Ltd.,
Barrow in Furness for the Ship No. _____, being built by
"WATERA" of _____

Have been inspected by me as set forth below, and found to be, so far as can
seen, sound and free from defects. These have been despatched to

For Castings.

See
below
20/12/36

CS Shorter

Sheffield 5/1/37

CRANK SHAFT.			THRUST SHAFT.			INTERMEDIATE SHAFT.			TUBE SHAFT.		
1 Pinion Shaft			1 Pinion Shaft			1 Pinion Shaft					
FLYWHEEL SHAFT.									SCREW SHAFT.		
Siemens			Steel								
			Forged								
Heat			treated								
			8.75" Dia.								
			✓								
			✓								
Rough			Machined								
77182			77183			77184					
BL	TX	OX	BL	TX	OX	BL	TX	OX			
43.0	43.5	44.0	42.8	43.2	43.0	43.2	44.5	44.0			
32.0	32.0	32.0	32.0	32.0	33.0	32.0	33.0	32.0			
27.0	22.0	23.0	26.0	22.0	24.0	26.0	21.5	21.5			
180°	180°	180°	180°	180°	180°	180°	180°	180°			
Inspected			23/10/36			To			30/12/36		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

58	75	58
52	62	59
74	66	76

chargeable) £3-3-0 To be paid at Sheffield

light iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.