

1216 2. PARTICULARS OF LONGITUDINAL FRAMING.

M.V. AVRIS

BOTTOM

~~FRAMING~~  
FRAMING

BOTTOM FRAMING		AMIDSHIPS.			ENDS.			Any Departure from Approved Plans to be Noted.	RIVETING.			
		In Ship.			In Ship.				Rivets in Longitudinal Frames.		Spacing of Rivets on each side of Transverses and Bulkheads.	Rivets in Brackets to Bulkheads.
		Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Diam.	Speng.	Inches.	Number.	Diameter.
		Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Inches.		Inches.
ming of <del>1</del> , <del>2</del> , <del>3</del> [								CENTRE LINE GIRDER ON BOTTOM.				
mes in Bridge 'tween Decks ...								PLATE 40"x.42"				
mes from Uppermost Continuous Deck No. 1								TOP ANGLES DOUBLE 3 1/2 x 3 1/2 x .44				
2								BTM. " " 4 x 4 x .50				
3		TRANSVERSE						VERTICAL " " 6 x 6 x .42				
4		FRAMING										
5		AT										
6		SIDES										
7												
8												
9		17x4x4x 5/16						7/8 5 1/4 3 1/8 FOR 11 RIVETS				
10		DO			DO.			18-7/8 RIVETS TO BULKHEAD T BARS				
11		DO						EACH SIDE OF				
12		DO						TRANSVERSES & 18-7/8 RIVETS GUSSET TO LONGITUDINALS				
13		LONGITUDINAL BULKHEAD						O.T. BULKHEADS 10 & 9-7/8 RIVETS				
14		17x4x4x 5/16						IN PUMP ROOMS 7/8 5 1/4				
15		DO			DO.			REV. FRAME 6x3 1/2 x .56 O.A. AS ABOVE				
16		DO						AS ABOVE				
of Amidships ...		CENTRE TANKS 33										
inal AND		WING " 30										
s At Ends ...												
Tank Top Longitudinals												
Bottom " Amidships												
Longitudinals At ends...												
Transverses.												
Depth and Thickness												
Face Angles												
Lugs to Shell*												
Depth and Thickness												
Face Angles												
Lugs to Shell*												
Depth and Thickness		37 x .44						40 x .44				
Face Angles SINGLE		6 3 1/2 .64						6 x 3 1/2 x .64 DOUBLE				
Lugs to Shell* (INTERCOSTAL BETWEEN LONGS)		6 6 .44			DITTO			6 x 6 x .44				
" " Back Bars		NONE						3 1/2 x 3 1/2 x .44 FOR 2 SPACES AT LONG. BND.				
Brackets LONG BND. x 5" FLANGE		10'-11" " x 4'0" x .44						5'-0" (ABOVE TRANS) x 5'6" x .44 WITH 5" FLANGE STIFFENER 3 1/2 x 3 x .44 3 1/2				
Spacing of Transverse Frames...		3 1/2						3 1/2				
* State if fogged or liners.												
tudinal		TRANSVERSE						30" WINGS 33" CENTRES.				
ns of [		9 3 1/2 .43			9 3 1/2 .43			AS APPROVED.				
x 1/2		CENTRE LINE GIRDER (BELOW UPPER DECK)						60" x 40" WITH 6" FLANGE.				
								STIFFENERS 5 x 3 1/2 x 40 O.A. SPACED 3'6"				
								29x.42 6x3 1/2 x .43 O.A. AS APPROVED. SINGLE				

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, &c., to be entered in their respective places provided for on the Report Forms.

NOTE.—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, &c., on the first page.