

Rpt. 4b

Date of writing report 10/10/61.

Received London

Port FLEETWOOD. 944.

No. 157 700

Survey held at Preston.

No. of visits In shops 5
On vessel

First date 17-3-61.

Last date 6-10-61.

FIRST ENTRY REPORT ON INTERNAL COMBUSTION MACHINERY

No. in R.B. Name "ARAMOANA" Gross tons

Owners New Zealand Government. Managers - Port of Registry - Year Month

Hull built at Dumbarton. By Wm. Denny & Bros. Yard No. - When -

Main Engines made at Preston. By English Electric Co. Ltd. Eng. No. I.H. 5574 When 1961-10.

Gearing made at - By -

Donkey boilers made at - By - Blr. Nos. - When -

Machinery installed at - By - When -

Particulars of restricted service of ship, if limited for classification

Particulars of vegetable or similar cargo oil notation, if required

Is ship to be classed for navigation in ice?

Is ship intended to carry petroleum in bulk?

Is refrigerating machinery fitted?

If so, is it for cargo purposes?

Type of refrigerant

Is the refrigerating machinery compartment isolated from the propelling machinery space?

Is the refrigerated cargo installation intended to be classed?

The following particulars should be given as fully and as clearly as possible. Where the answer is "No" or "None", say so! Ticks and other signs of doubtful meaning are not to be used. Where the wording is not applicable to the installation, a black line may be inserted. If the main engines have been constructed at another port and are covered by a separate report, the particulars given in that report need not be repeated below, but the port and report number should be stated.

No. of main engines (6) ONE No. of propellers - Brief description of propulsion system Diesel Electric.MAIN RECIPROCATING ENGINES. Licence Name and Type No. English Electric Diesel. Type 16 CSVM.No. of cylinders per engine 16 ✓ Dia. of cylinders 10" ✓ stroke(s) 12" ✓ 2 or 4 stroke cycle 4 ✓ Single or double acting Single.Maximum approved BHP per engine 1745 ✓ at 750 ✓ RPM of engine and 250 ✓ RPM of propeller.Corresponding MIP 145 (For DA engines give MIP top & bottom) Maximum cylinder pressure 950 Machinery numeral 349 ✓Are the cylinders arranged in Vee or other special formation? V Formation. If so, number of crankshafts per engine One.TWO STROKE ENGINES. Is the engine of opposed piston type? - If so, how are upper pistons connected to crankshaft?Is the exhaust discharged through ports in the cylinders or through valve(s) in the cylinder covers? - No. and type of mechanically driven scavenge pumps or blowers per engine and how driven -No. of exhaust gas driven scavenge blowers per engine - Where exhaust gas driven blowers only are fitted, can the engine operate with one blower out of action?If a stand-by or emergency pump or blower is fitted, state how driven - No. of scavenge air coolers - Scavenge air pressure at full power -Are scavenge manifold explosion relief valves fitted? -FOUR STROKE ENGINES. Is the engine supercharged? Yes. Are the undersides of the pistons arranged as supercharge pumps? No. No. of exhaust gas driven blowers per engine 4 No. of supercharge air coolers per engine 4 Supercharge air pressure 10" Hg. Can engine operate without supercharger? Yes.TWO & FOUR STROKE ENGINES—GENERAL. No. of valves per cylinder: Fuel One. Inlet Two. Exhaust Two. Starting One. Safety One.Material of cylinder covers Cast-iron. Material of piston crowns Aluminium Alloy. Is the engine equipped to operate on heavy fuel oil? No.Cooling medium for: Cylinders Fresh Water. Pistons None. Fuel valves Oil fuel. Overall diameter of piston rod for double acting engines -Is the rod fitted with a sleeve? - Is welded construction employed for: Bedplate? No. Frames? No. Entablature? No. Is the crankcase separated from theunderside of pistons? No. Is the engine of crosshead or trunk piston type? Trunk. Total internal volume of crankcase 98 Cu.ft. No. and total area of explosion reliefdevices 4 - 112 sq.in. Are flame guards or traps fitted to relief devices? Yes. Is the crankcase readily accessible? Yes. If not, must the engine be removed foroverhaul of bearings, etc? No. Is the engine secured directly to the tank top or to a built-up seating? Built up seating. How is the engine started? Compressed air.Can the engine be directly reversed? No. If not, how is reversing obtained? Electric Motor Propulsion.Has the engine been tested working in the shop? Yes. How long at full power? 6 hours.CRANK & FLYWHEEL SHAFTING. Date of approval of torsional vibration characteristics of the propelling machinery system 5-5-61. State barred speed range(s), if imposedfor working propeller None. For spare propeller None. Is a governor fitted? Yes. Is a torsional vibration damper or detuner fitted to the shafting? No.Where positioned? - Type - No. of main bearings 9 Are main bearings of ball or rollertype? - Distance between inner edges of bearings in way of crank(s) 13" Distance between centre lines of side cranks or eccentrics of opposed piston engines -Crankshaft type: Built, semi-built, solid. (State which) Solid.Diameter of journals 8 1/2" Diameter of crankpins 7 1/2" Breadth of webs at mid-throw 11 1/8" Axial thickness of webs 2 1/8"If shrunk, radial thickness around eyeholes - Are dowel pins fitted? - Crankshaft material Journals O.H. Steel. Minimum -Webs O.H. Steel. Tensile strength 36 T.p.s.i.Diameter of flywheel 4' 10 1/2" Weight 2880 lb. Are balance weights fitted? No. Total weight No. Radius of gyration -Diameter of flywheel shaft 8 1/2" Material O.H. Steel. Minimum approved tensile strength 36 T.p.s.i.Flywheel shaft: separate, integral with crankshaft, integral with thrustshaft. (State which) Integral with Crankshaft.

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Foundation

MAIN GAS TURBINES. Name and Type No.

No. of sets of turbines _____ Open or closed cycle _____ BHP per set _____ at _____ RPM of output shaft _____

How is drive transmitted to propeller shaft? _____

ARRANGEMENT OF TURBINES. HP drives _____ at _____ RPM HP gas inlet temperature _____ pressure
(A small diagram should be attached showing gas cycle.)
 IP drives _____ at _____ RPM IP gas inlet temperature _____ pressure
 LP drives _____ at _____ RPM LP gas inlet temperature _____ pressure

No. of air compressors per set _____ Centrifugal or axial flow type? _____ Material of turbine blades _____ Material of compressor blades _____

No. of air coolers per set _____ No. of heat exchangers per set _____ How are turbines started? _____

How is reversing effected? _____ Are the turbines operated in conjunction with free piston gas generators? _____

Total No. of free piston gas generators _____ Diameter of working pistons _____ Diameter of compressor pistons _____ No. of double strokes per minute at full power _____ Gas delivery pressure _____ Gas delivery temperature _____ Have the turbines and attached equipment been tested working in the shop? _____ How long at full power? _____

ELECTRIC PROPULSION (Reciprocating engines or gas turbines. Electrical particulars to be reported on Form 4d.)

No. of generators 6 KW per generator 1220 at 750 RPM AC or DC? DC Position _____

No. of propulsion motors _____ SHP per motor _____ at _____ RPM Position _____

How is power obtained for excitation of generators? Separate excitation. Motors? _____

REDUCTION GEARING (Reciprocating engines or gas turbines. A small line sketch should be attached showing arrangement of gearing.)

Is gearing of single or double helical type? _____ If single, position of gear thrust bearing _____ Is gearing of epicyclic type? _____

PCD of pinions: First reduction _____ Second reduction _____ PCD of wheels: First reduction _____ Main _____

Material of pinions _____ Tensile strength _____ Material of wheel rims _____ Tensile strength _____

Are gear teeth surface hardened? _____ How are teeth finished? _____ Diameter of pinion journals _____ Wheel shaft journals _____

Are the wheels of welded construction? _____ Is gearcase of welded construction? _____ Has the wheel/gearcase been heat treated on completion of welding? _____ Where is the propeller thrust bearing located? _____ Are gear bearings of ball or roller type? _____

CLUTCHES, FLEXIBLE COUPLINGS, ETC. If a clutch or other flexible connection is fitted between engine/turbine and gearing or between engine and line shafting give brief description and, for clutches, state how operated

Can the main engine be used for purposes other than propulsion when declutched? _____ If so, what? _____

STRAIGHT SHAFTING. Diameter of thrustshaft _____ Material _____ Minimum approved tensile strength _____

Shaft separate or integral with crank or wheel shaft? _____ Diameter of intermediate shaft _____ Material _____

Minimum approved tensile strength _____ Diameter of screwshaft cone at large end _____ Is screwshaft fitted with a continuous liner? _____

Diameter of tube shaft. (If these are separate shafts) _____ Is tube shaft fitted with a continuous liner in way of stern tube _____ Thickness of screw/tube shaft liner at bearings _____ Thickness between bearings _____ Material of screw/tube shaft _____ Minimum approved tensile strength _____

Is an approved oil gland fitted? _____ If so, state type _____ Length of bearing next to and supporting propeller _____

Material of bearing _____ In multiple screw vessels is the liner between stern tube and A bracket continuous? _____ If not, is the exposed length of shafting between liners readily visible in dry dock? _____

PROPELLER. Diameter of propeller _____ Pitch _____ Built up or solid _____ Total developed surface _____

No. of blades _____ Blade thickness at top of root fillet _____ Blade material _____ Moment of inertia of dry propeller _____

If propeller is of special design, state type _____ Is propeller of reversible pitch type? _____ If so, is it of approved design? _____

State method of control _____ Material of spare propeller _____ Moment of inertia _____

AIR COMPRESSORS & RECEIVERS. No. of main engine driven compressors per engine None Can they be declutched? _____

No. of independently driven air compressors. (State capacity, prime mover, position in ship, and Port and No. of certificate) _____

No. of starting air receivers. (Main and Aux. State capacity of each, position in ship and Port and No. of Certificate) _____

How are receivers first charged? _____ Maximum working pressure of starting air system _____ Are the safety devices in accordance with the Rules? _____ Has the starting of the main engines been tested and found satisfactory? _____

COOLERS. No. of main engine fresh water coolers One No. of main engine lubricating oil coolers One

OIL FUEL TANKS. No. and position of oil fuel settling or service tanks not forming part of hull structure _____

MAIN ENGINE DRIVEN PUMPS (No. and Purpose) 2 - Lube-oil Pumps (Oil press. lubricated).

Fuel injection pumps 2 - F.W. Circ. Pumps (Jacket circulation).

LR-FAF-TB17-44



GENERAL REMARKS

State if the machinery has been constructed and/or installed under special survey in accordance with the Rules, approved plans and Secretary's letters. State quality of materials and workmanship and give recommendations for classification, including any special notation to be assigned. Where existing machinery is submitted for classification the circumstances should be explained as fully as possible.

This machinery has been constructed under Special Survey in accordance with the Requirements of the Rules, Approved Plans, and Secretary's letters.

The materials used in the construction have been tested under the supervision of the Surveyors to the Society, found satisfactory and workmanship good.

The machinery has been examined during full power, overload, fractional loads and governing test bed running and found satisfactory.

The machinery as now seen, is eligible in my opinion to be classed in the Register Book & IMC, when efficiently installed and tested.

[Signature]
Engineer Surveyor to Lloyd's Register of Shipping.

PARTICULARS OF IDENTIFICATION MARKS (Including Port of origin) of important Forgings and Castings. (Copies of certificates should be forwarded with report.)

RODS 'A' Bank - S2158, S2158, S2158, S2159, S2158, S2176, S2176, S2176.

'B' Bank - S2175, S2176, S2160, S2159, S2158, S2158, S2158, S2158.

CRANKSHAFT OR ROTORSHAFT EEP. 5003. LLOYDS SHF. J9786. Y.A. 22 - 6 - 61.

FLYWHEEL SHAFT -

THRUSTSHAFT -

GEARING -

INTERMEDIATE SHAFTS -

SCREW AND TUBE SHAFTS -

PROPELLERS -

OTHER IMPORTANT ITEMS Turbo-chargers Type M.S.200 - Nos. 204/2017, 2018, 2054, 2061/16 DD.

Lube-oil Cooler - M.L.1158. F.W. Circulating Pumps - F86233, F66232.

Turbo Charger Inter Coolers - L.B. 3614, 3615, 3600, 3599.

Is the installation a duplicate of a previous case?

No.

If so, state name of vessel

Date of approval of plans for crankshaft 6 - 2 - 61.

Straight shafting 5 - 5 - 61.

Gearing -

Clutch -

Separate oil fuel tanks

Pumping arrangements

Oil fuel arrangements

Cargo oil pumping arrangements

Air receivers

Donkey boilers

Dates of examination of principal parts:-

Fitting of stern tube

Fitting of propeller

Completion of sea connections

Alignment of crankshaft in main bearings

Engine checks & bolts

Alignment of gearing

Alignment of straight shafting

Testing of pumping arrangements

Oil fuel lines

Donkey boiler supports

Steering machinery

Windlass

Date of Committee

LIVERPOOL - 7 NOV 1961

Special Survey Fee

£136-0-0

Decision

Deferred for completion

Expenses

£7-1-0

Date when A/c rendered

1 NOV 1961

Rpt. 5c.

Date of writing Report

No. in Survey Reg. Book.

on the

Built at

Engines made at

Boilers made at

HS for Register B

WATER TUR

Date of Approval

of Boilers One-

No. of Certificate

Half Economiser

No. and type of b

each boiler Two-

are adjusted 11

the donkey boiler

Width and length

Thickness of

or flanged S.D.

for Class I vessel

Diameter of rive

long. joint:-Pla

Percentage stren

Thickness of plat

in each boiler

welded or flange

for Class I vessel

Diameter of rivet

Percentage stren

Percentage stren

Thickness of pla

Headers or Sect

COILS

X Tubes - Diamet

Joint to shell B.

extremity C.

frank D.

frank E.

Crown or End Pl

SUPERHEAT

Thickness -

or flanged

for Class I vessel

Diameter of rivet

long. joint:-Pla

drum shell in wa

Radius or how st

Tested by hydra

can be shut off f

of valves

Spare Gear.

Dates of Survey while building

Is this boiler a

GENERAL

with the

is consid

essential

Survey F

Travelling

Cha

Date

Committee's

Minute