

Ldn 4/1/88

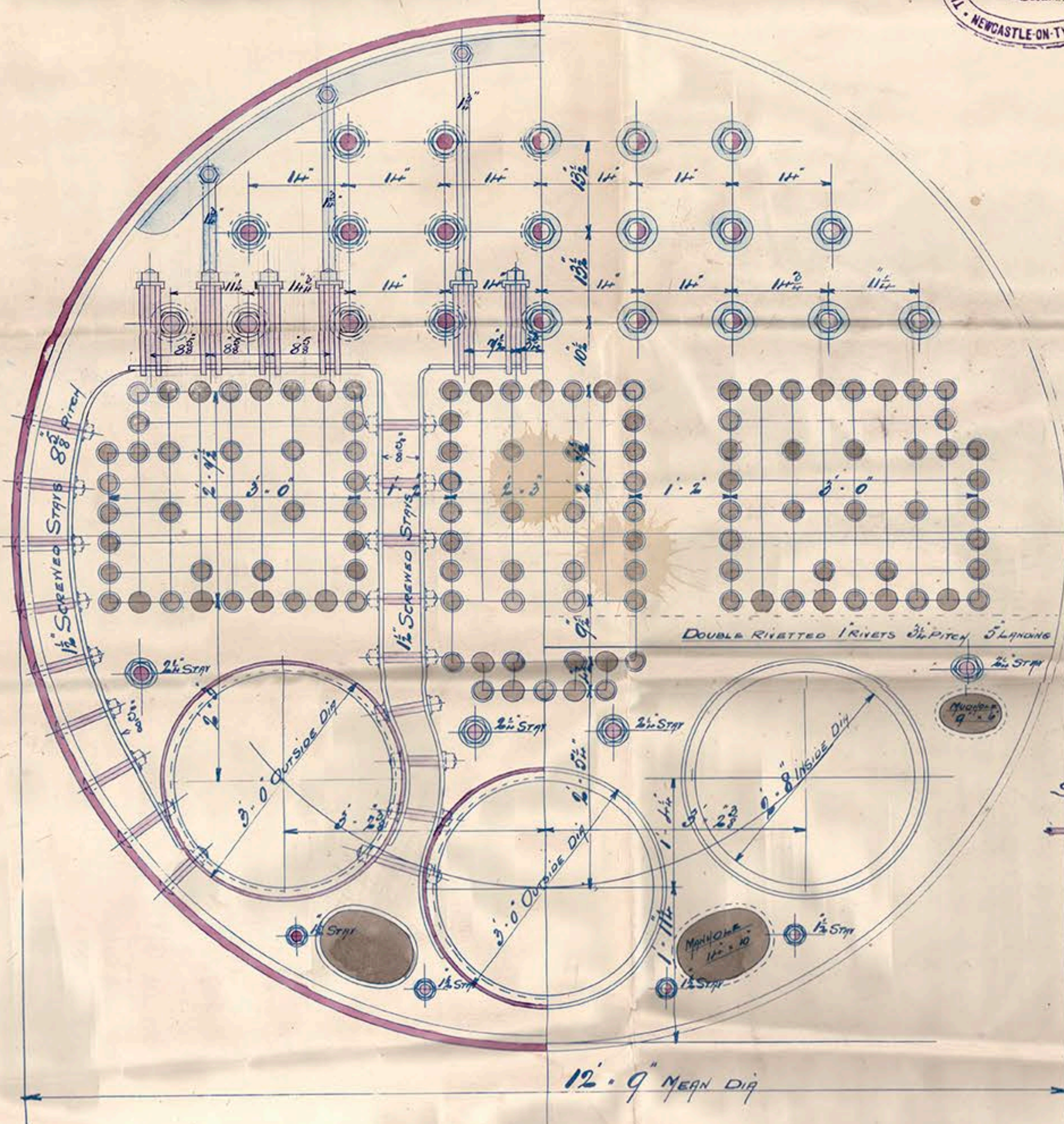
SCALE 1" = 1 FOOT

2 OFF THUS

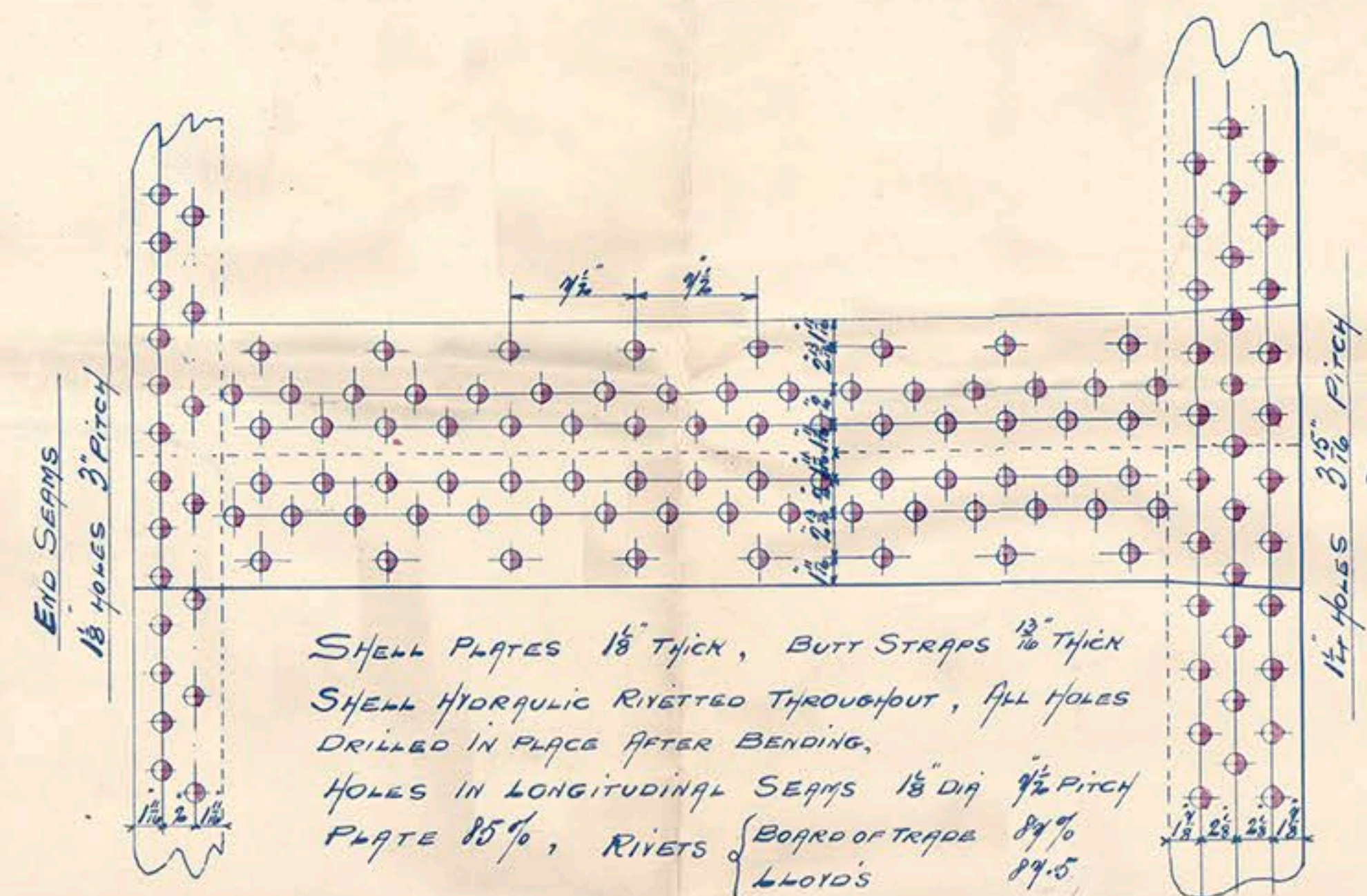
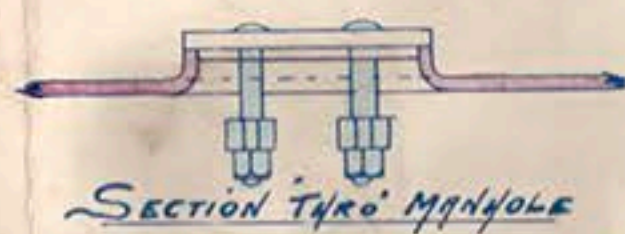
Mess^{rs} The Steel Company of Scotland

TUBES IRON

MANHOLE IN SHELL $16'' \times 12''$
DOUBLING PLATE $6'' \times 18''$

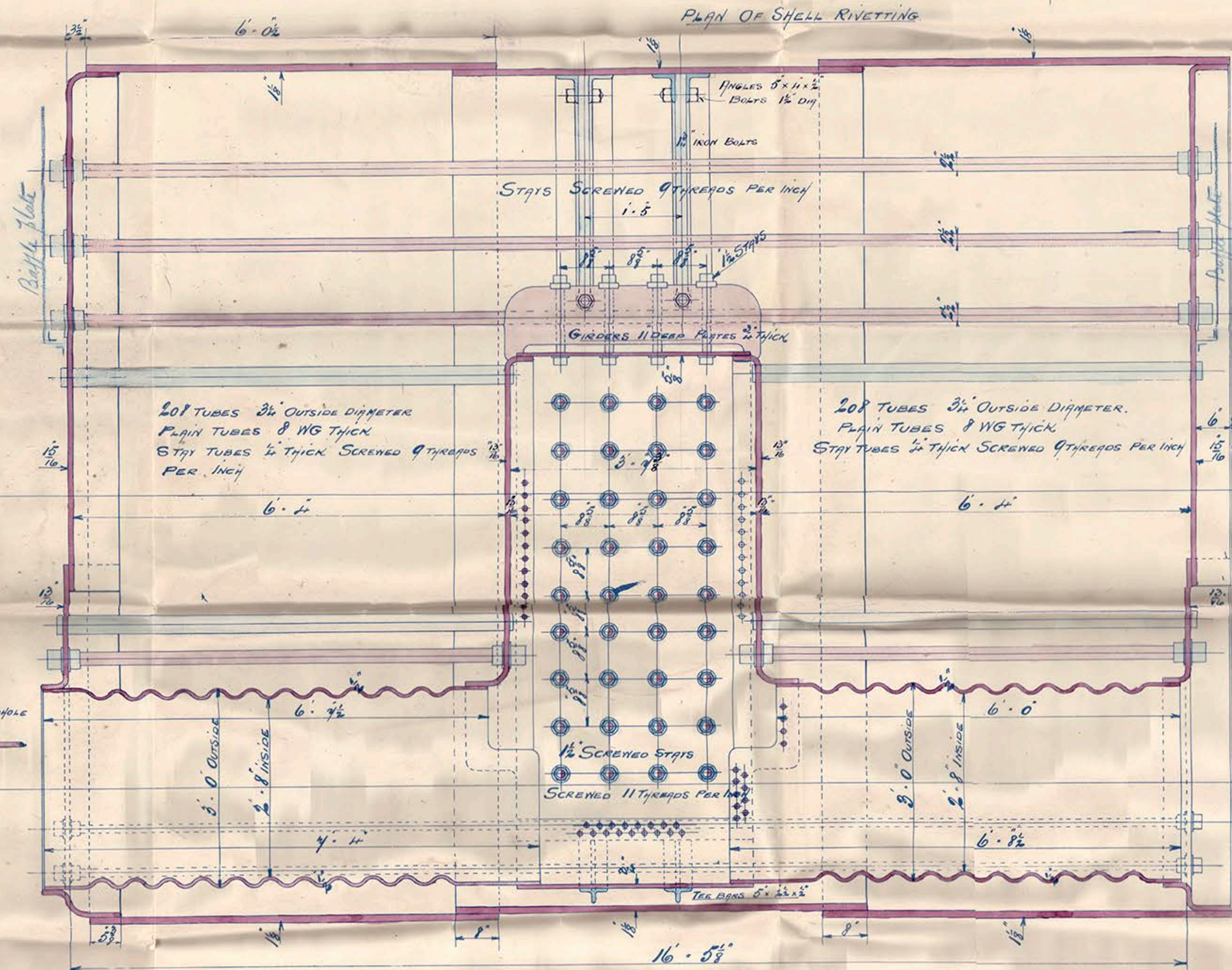


A.H.
 16.1.98



SHELL PLATES 18" THICK, BUTT STRAPS 12" THICK
SHELL HYDRAULIC RIVETTED THROUGHOUT, ALL HOLES
DRILLED IN PLACE AFTER BENDING.
HOLES IN LONGITUDINAL SEAMS 18" DIA 9 1/2" PITCH
PLATE 85%, RIVETS { BOARD OF TRADE 89%
 { LLOYD'S 89.5

PLAN OF SHELL RIVETTING



Swan & Hunters 103

C 272



S.S. Gellivara
Proc. Report No. 21562

No 2469
Lloyds List

320 lbs

J. F. W

20 - 4 - 88.



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Lloyd's Register
Foundation

LR-FAF-TB23-P.4