

Lloyd's Register of Shipping.

(Report on Vessel No. 10426 Port Hamburg.)

Order: 117212.

No. 1994 SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~are~~
~~XXXXXX~~ manufactured by Messrs. Gutehoffnungshütte A.V.
 of Sterkrade for the Vessel No. 50, being built
 by Messrs. Deutsche Werft A.-G. of Hamburg
 have been inspected by me as set forth below and found to be, so far as can
 be seen, 1 built up Rudder with rudder plate sound and free from surface
 defects.

Forgings or Castings.

Lloyd's
 No. 213.
 W.B. 27.6.24.

Düsseldorf 1 st July 1924.



	3 Rudder arms XXXXXXXXXX	3 Rudder arms XXXXXXXXXX	1 Rudder shaft & XXXX
Material	Annealed Siemens Martin Ingot Steel	Annealed Siemens Martin Ingot Steel	407/210 mm φ
Condition	forged	forged	forged
Inspection	rough turned and finished	rough turned and finished	
When Inspected	27.6.24.	27.6.24.	27.6.24.
CASTINGS.	.798 3"	.798 3"	.798 3"
on Standard Test Pieces.			
Test—			
per square inch	31,3 28,1 28,0	28,0 30,9 30,4	29,5
elongation per cent.	33,3 34,3 33,3	34,7 32,- 29,3	32,-
ending Test—			
before fracture	180 degr. good	180 degr. good	180 degr. good
Test—			
at from ground			
ring Test—			
de according to Rules			
found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £

To be paid at Düsseldorf.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation