

"Black Lake"

- No. 241. -  
- FORGING PLAN. -  
- SCALE  $\frac{3}{4}$ " = 1 FOOT. -

TO LLOYD'S REQUIREMENTS, TEST & INSPECTION.

$A \times D =$  BETWEEN 83-94.

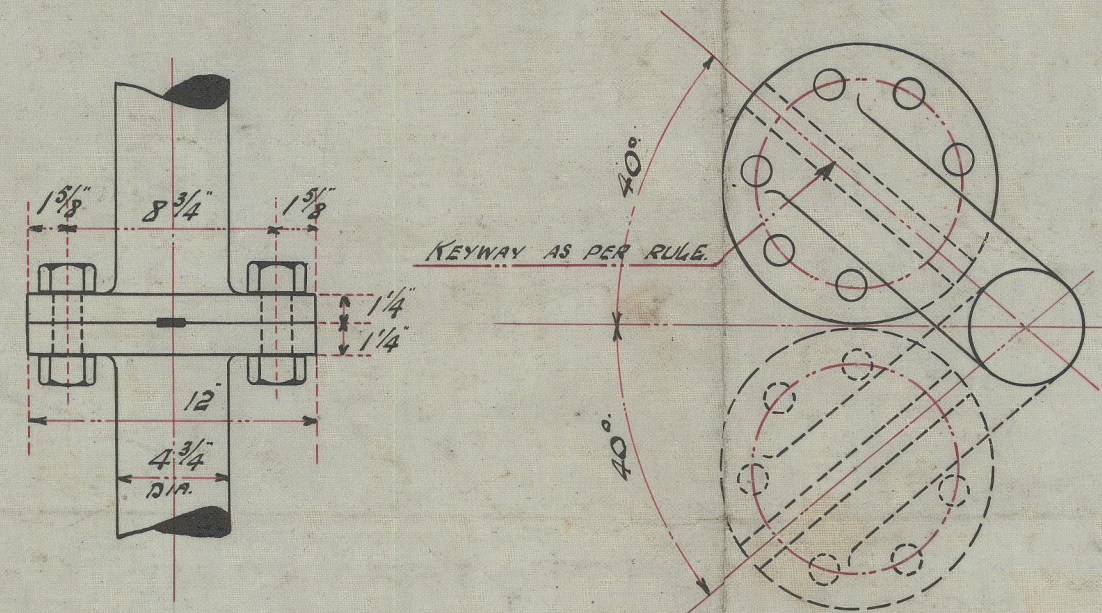
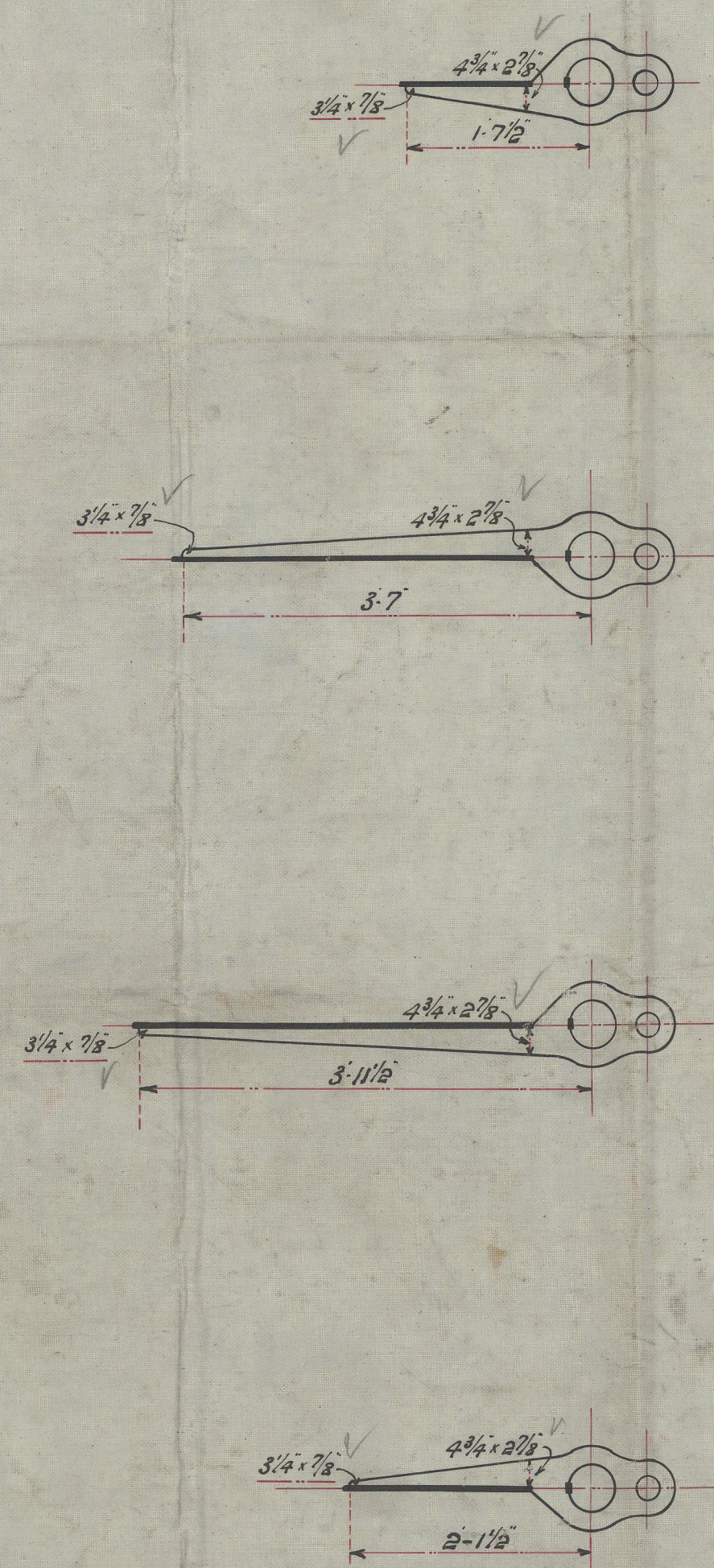
SPEED UNDER 10 KNOTS.

RIVETS IN STERNFRAME 1" DIA. SPACED 5" APART CR. TO CR.

RIVETS IN RUDDER ARMS 1 DIA. (LOUNTERSUNK) SPACES 4 IN

APART CR. TO CR.

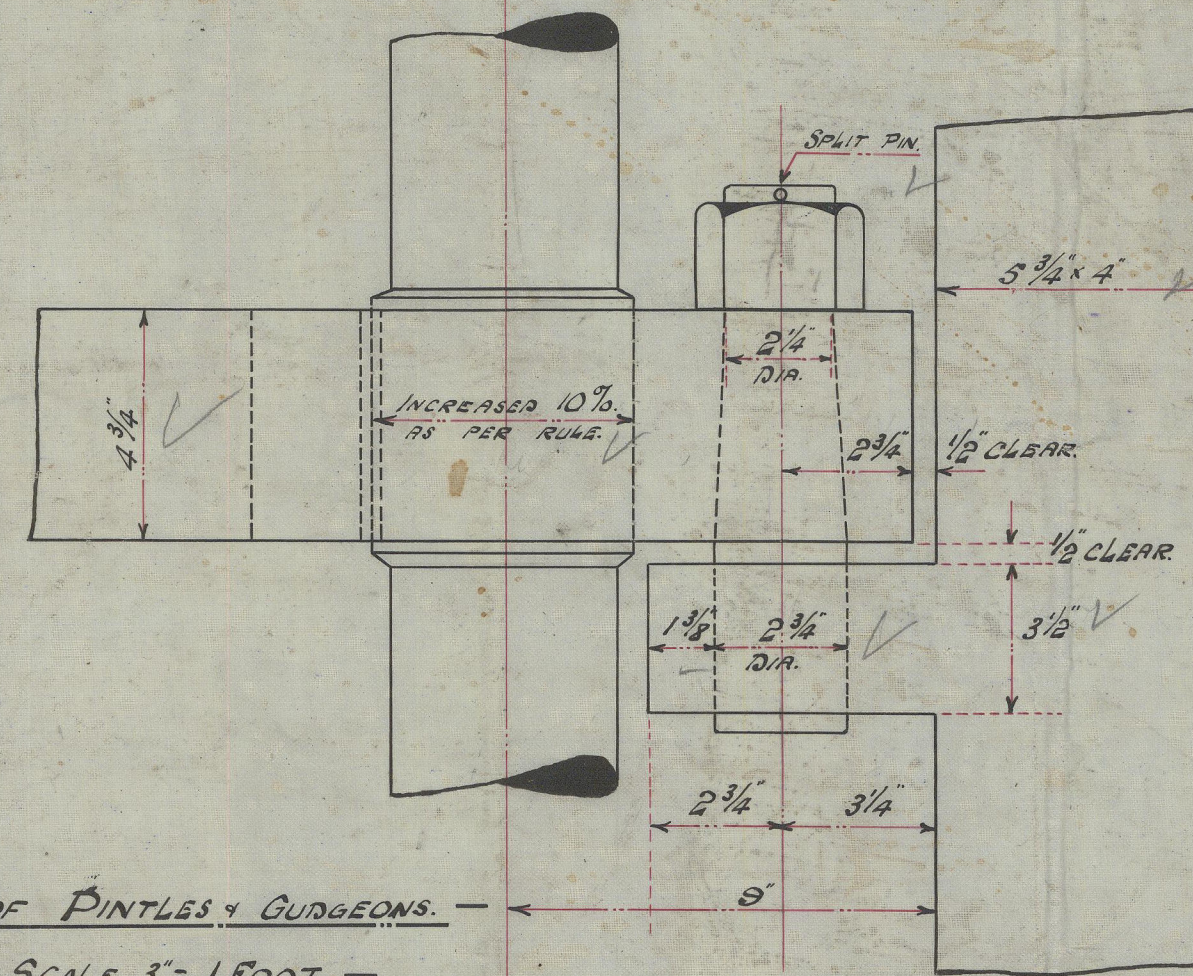
— RUDDER ARMS. —



— DETAIL OF COUPLING.

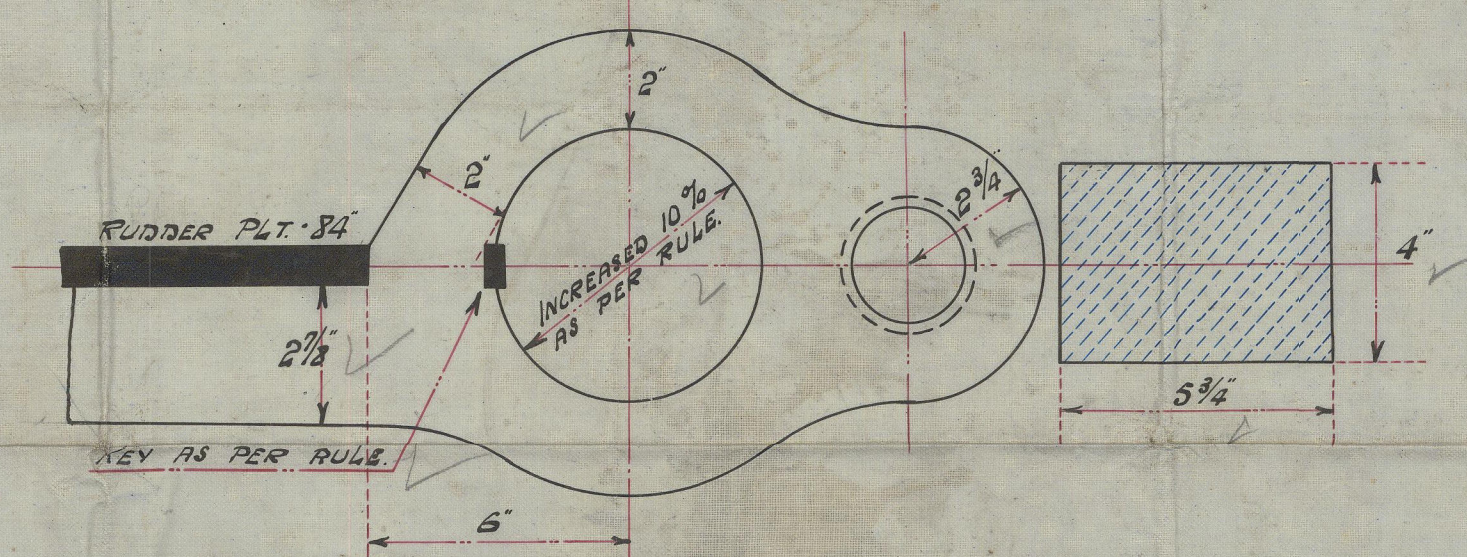
- SCALE 1 1/2" = 1 FT. -

FLANGES OF COUPLING 12" DIA. x 1 1/4" THICK. 6 BOLTS 1 1/4" DIA.



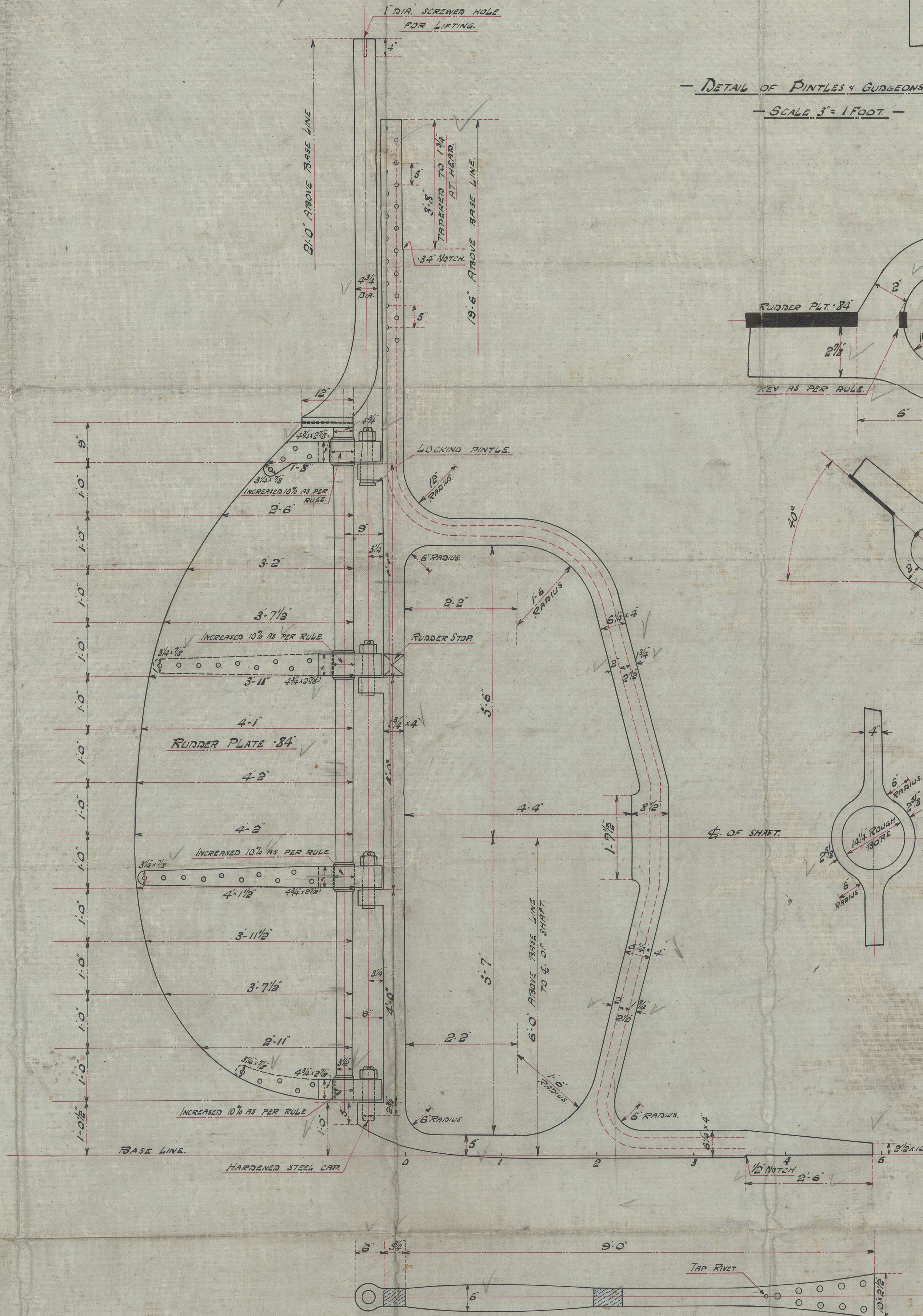
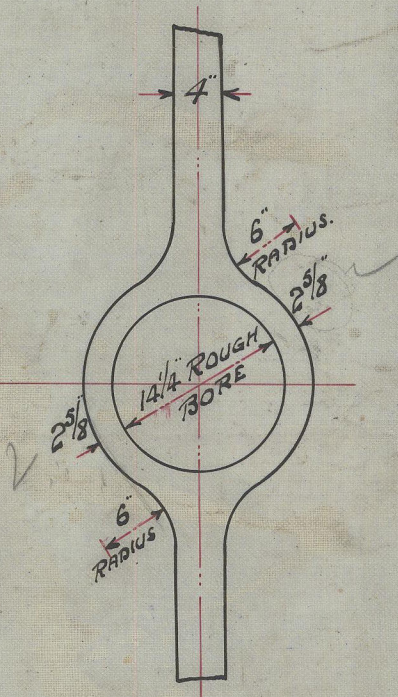
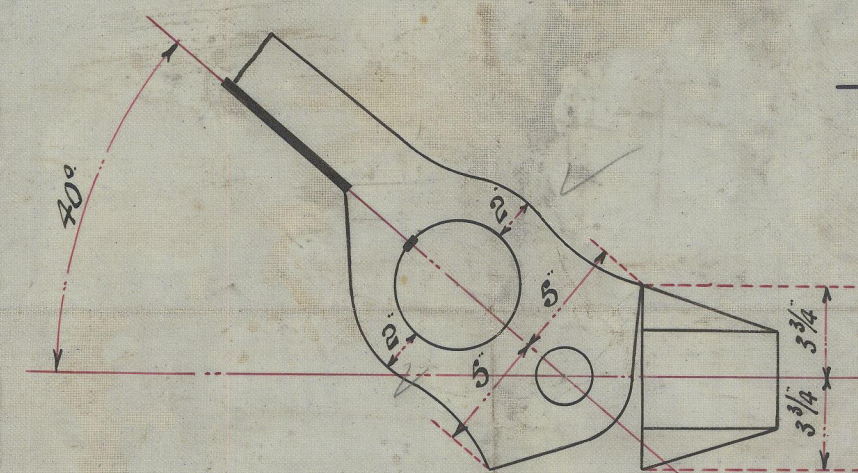
— *DETAIL OF PINTLES & GURGEONS.* —

SCALE 3" = 1 FOOT



DETAIL OF RUDDER STOP

— SCALE  $1\frac{1}{2}" = 1 \text{ FOOT.}$  —



CORRECT SECTIONS OF SOLEPIECE  
TO BE SUPPLIED LATER.

R.m.m  
19.2.20

GOOLE SHIPBUILDING & REPAIRING Co. Ltd.	
<u>VICTORIA SHIPYARD,</u>	
<u>GOOLE.</u>	
Drawing No. 2174.	
Made by S.H.	Checked by.
Date. JANUARY 24 <sup>th</sup> 1920.	



Good S-B & R. Co.

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Stern frame & rudder

S. S. Brookside

Hand F-E reports on 93811.

<sup>19</sup> "Welsch Rose"