

Rpt. 5c.

REPORT ON WATER TUBE BOILERS.

DRUMS

No. 705

Received at London Office

13 APR 1935

Date of writing Report Oct. 16th 1934 When handed in at Local Office

Port of Cleveland, Ohio.

No. in Survey held at Cleveland, Ohio. Date, First Survey June 26th Last Survey August 30th 1934.

Reg. Bk. on the Hull No. 414 now named SOCONY VACUUM. (Number of Visits 18) Tons Gross 9511.70 Net 8894

Master Built at Camden N.J. By whom built New York S.B. Corp. When built 1935

Engines made at Jenton No. By whom made De Laval Steam Turbine Co. When made 1934

Boilers made at Cleveland, Ohio. By whom made Foster Wheeler Corp. When made 1934

Registered Horse Power 4000 Owners Socony Vacuum Transportation Co. Port belonging to New York

WATER TUBE BOILERS—MAIN, ~~AUXILIARY~~ OR ~~DONKEY~~—Manufacturers of Steel Otis Steel Co. Luken Steel Co.

(Letter for Record) Date of Approval of plan April 12th, 1934. Number and Description or Type of Boilers Drums 3 upper and 6 lower Working Pressure 450 lbs. Tested by Hydraulic Pressure to 725 lbs. Date of Test 7/16/34 to 8/21/34

No. of Certificate 242-243-244 Can each boiler be worked separately Total Heating Surface of Boilers

Is forced draught fitted Area of fire grate (coal) in each Boiler Total grate area of boilers in vessel including Main and Auxiliary No. and type of burners (oil) in each boiler No. and description of safety valves on each boiler

Are they fitted with easing gear In case of donkey boilers state whether steam from main boilers can enter the donkey boiler

Smallest distance between boilers or uptakes and bunkers or woodwork Height of Boiler Width and Length

Steam Drums:—Number in each boiler one Inside diameter 48" Material of plates steel Thickness 1-9/16" Average of Tensile Strength 64,000 lbs. min. Are drum shell plates welded or flanged no Description of riveting:—

Cir. seams D.R. long. seams D.R. D.B.S. Diameter of rivet holes in long. seams 1-15/32" Pitch of Rivets 4.8" Diameter of tube holes in drum 1-17/32" & 2-1/32" Pitch of tube holes 3-1/32" & 6-1/16" Percentage strength of shell in way of tubes 49.4

Percentage strength of long. joint:—Plate 69.5 Rivet 62.0 Diameter of Rivet Holes in long. seams 1-7/32" Pitch of rivets 4-3/8" Description of plates or width of butt straps 13" Thickness of straps 3/4" & 13/16"

Percentage strength of drum shell in way of tubes 49.4 Water Drum Heads or Ends:—Material steel Thickness 1-27/32" Radius or how stayed 48" Size of Manhole or Handhole 12" x 16" Water Drums:—Number in each boiler two Inside Diameter 30"

Material of plates steel Thickness 1-3/32" Average of tensile strength 64000 lbs. min. Are drum shell plates welded or flanged no Description of riveting:—Cir. seams D.R. long. seams D.R. D.B.S. Diameter of Rivet Holes in long. seams 1-7/32" Pitch of rivets 4-3/8" Description of plates or width of butt straps 13" Thickness of straps 3/4" & 13/16"

Percentage strength of long. joint:—Plate 72.0 Rivet 67.0 Diameter of tube holes in drum 1-17/32" & 2-1/32" Pitch of tube holes 3-1/32" & 6-1/16" Percentage strength of drum shell in way of tubes 49.4 Water Drum Heads or Ends:—Material steel Thickness 1-37/32" & 1-7/32"

Radius or how stayed 30" Size of manhole or handhole 12" x 16" Material of Stays Tested by Hydraulic Pressure to 725 lbs. Material of Stays

Area at smallest part Area supported by each stay Working Pressure by Rules 562 lbs. Tubes:—Diameter 1-1/2" & 2" Thickness No. 10 & 9 B.W.G. Number 2, 898 - 1-1/2" Steam Dome or Collector:—Description of Joint to Shell

Percentage strength of Joint Diameter 108-2" Thickness of shell plates Material Description of longitudinal joint Diameter of Rivet Holes Pitch of Rivets Working Pressure of shell by Rules

Crown or End Plates:—Material Thickness How stayed SUPERHEATER. Type Date of Approval of Plan Tested by Hydraulic Pressure to

Date of Test Is a safety valve fitted to each section of the superheater which can be shut off from the Boiler Diameter of Safety Valve Pressure to which each is adjusted Is easing gear fitted

Is a drain cock or valve fitted at lowest point of superheater Number, diameter, and thickness of tubes Spare Gear. Tubes Gaskets or joints:—Manhole Handhole Handhole plates

The foregoing is a correct description, O. Brigant. Works Mgr. Manufacturer.

Dates of Survey: During progress of work in shops June 26, 27, July 3, 5, 9, 12, 16, 17, 24, 25, August 2, 6, 13, 15, 21, 24, 27, 30. Is the approved plan of boiler forwarded herewith yes

GENERAL REMARKS (State quality of workmanship, opinions as to class, etc.) This report covers the Drums for three boilers intended for installation in New York Shipbuilding Company's Hull No. 414. The drums were built in accordance with the approved plans. The materials and workmanship were found to be sound and efficient. Boiler certificates Nos. 242-3-4 and approved plans accompany this report.

Survey Fee ... £ : : } When applied for, 19 Travelling Expenses (if any) £ : : } When received, 19

E. Drummond

Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute NEW YORK APR 3 - 1935 Assigned See Phl. Rpt. 6889

