

6.

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No.

Port

Rottterdam)

No.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~or~~
~~Castings~~, manufactured by *The Darlington Forge Ltd.*
of *Darlington* for the Vessel No. *102*, being built
by *The Rotterdam Drydock & Co. Ltd.* of *Rotterdam*
have been inspected by me as set forth below and found to be, so far as can
be seen, *Sound*.

Report on Forgings or Castings.

Lloyd's

No. *4850D*

MR

M. Robertson

Cell

1 Propeller Bracket Darlington 2 1/2 x 3 x 2 1/2

STERN FRAME.

RUDDER FRAME.

1 1/2" STEM.

Material*

Wrought

Dimensions

Progress on Inspection

Date when Inspected

CASTINGS.

Tests on Standard Test Pieces.

Ultimate Test—

Tons per square inch

Extension per cent. *8"*

Deflection Test—

Angle before fracture

Proof Test—

Height from ground ...

Numbering Test—

If made according to Rules
and found satisfactory ...

*Siemens Martin Ingot Steel
Forged*

*4 1/4 x 2 1/2"
Forged, Smooth finished*

Forged and finished

2-2-25. 2 1/2 x 3-25

20-2-25. 2 1/2 x 3-25

Rudder post

*Test 420 = 26-0
33-0*

*Test 456 = 30-4
31-0*

*Test 58 = 31-6
32-0*

180

180

180

Saltpiece

*Test 662 = 25-8
34-0
180*

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

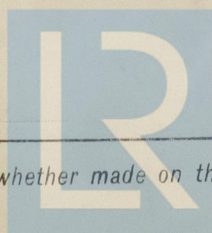
Not welded

Fee (if any chargeable) £ *5* : *5* : *0*

To be paid at *Darlington*

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

23. T.



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Lloyd's Register
Foundation

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