

Register Tonnage 1471.00

1st Longitudinal Number (L x D) = 4575

Managers (Where necessary to be entered)

2nd Numeral L x (B + D) = 19825

REGISTERED DIMENSIONS.

Meaning Depth "d" at middle of length (See)

Residence

6. For the information of Surveyors and the Committee only.

Received at Office 19

Lloyd's Register of Shipping.

Order: 3578.

(Report on Vessel No. Port)

No. 2131.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~XXXX~~ Steel Forgings or ~~Castings~~, manufactured by Messrs. Dortmunder Union of Dortmund for the Vessel No. 102, being built by Messrs. Rotterdamsche Droogdok Maatschappij Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen, 1 rudder shaft sound and free from surface defects.-

on Forgings or Castings.

Lloyd's

Düsseldorf 7th March 1925.

No. 525.

K.H.4.3.25.

	1 rudder shaft XXXXXXX	RUDDER FRAME.	STEM.
Material*	Annealed Stiem.Mart.	Ingot Steel	
Made	forged		
Dimensions	254 mm Ø		
Process on Inspection	rough turned		
When Inspected	4.3.25.		
CASTINGS.	.798 3"		
on Standard Test Pieces.			
Test—			
Strength per square inch	29,6		
Elongation per cent.	29,4		
Enduring Test—			
Time before fracture	180 degr. good		
Test—			
Height from ground			
Enduring Test—			
Made according to Rules			
and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £

To be paid at Düsseldorf.

If Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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