

Lloyd's Register of Shipping.

(Report on Vessel No.

Port

No. 1082

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. Skoda Works, Stol.
at Tilsen G. I. R. for the Vessel No. 418, being built
by Messrs. T. Smit Jr. of Rotterdam
 have been inspected by me as set forth below and found to be, so far as can
 be seen, sound and free from defects.

1 Cast Steel Stern-frame (in three(3) parts

Forgings or Castings.

Lloyd's

No. 383

Date 2-12-27

Prague 7th January 1928
 C. V. Hughes.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	<u>S. M. C. H. Steel</u>		
Quantity	<u>Cast (in 3 pieces)</u>		
Inspected	<u>Yes</u>		
Remarks	<u>Various</u>		
On Inspection	<u>Adm. Finished Machined</u>		
When Inspected	<u>2nd December 1927</u>		
CASTINGS.			
Standard Test Pieces.	<u>Upper-part</u>	<u>Middle-part</u>	<u>Lower part.</u>
Test—			
per square inch	<u>47.0 - 47.3</u>	<u>49.7 - 48.8</u>	<u>49.7 - 49.4</u>
on per cent.	<u>30.3 - 30.9</u>	<u>26.3 - 31.6</u>	<u>27.0 - 23.7</u>
ding Test—	<u>120° - 120°</u>	<u>120° - 120°</u>	<u>120° - 120°</u>
before fracture			
Test—			
from ground	<u>7 feet</u>	<u>7 feet</u>	<u>7 feet</u>
ing Test—			
according to Rules	<u>Yes, satisfactory</u>	<u>Yes, satisfactory</u>	<u>Yes, satisfactory</u>
found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



(if any chargeable) £

To be paid at

Prague.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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Foundation