

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 1197

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
 Castings, manufactured by Messrs. Roda Marks Ltd
 of Pilsen, C. S. R. for the Vessel No. 418 being built
 by Messrs. Masch. fab. Scheepman & P. Smit & Co. of Rotterdam
 have been inspected by me as set forth below and found to be, so far as can
 be seen, sound and free from defects

1 C. S. Rudder Frame

Mark on Forgings or Castings.

Lloyd's

No. 419

C.R.H. 24-5-28

Prague, 27th June 1928

For. C. R. Hughes, G. Majew

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*		<u>S. A. O. H. Steel</u>	
How made		<u>Cast</u>	
annealed		<u>Yes</u>	
Dimensions		<u>various</u>	
Progress on Inspection		<u>finished machined</u>	
Time when Inspected		<u>24-5-28</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Stress Test—		<u>50.1 + 50.1</u>	
Tons per square inch		<u>22.4 + 22.4</u>	
Extension per cent.		<u>120°</u>	
Bending Test—		<u>7 feet</u>	
Angle before fracture		<u>Yes, satisfactory.</u>	
Impact Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

Prague

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Lloyd's Register
Foundation

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open-Hearth process.
 B. T.

002222-002228-0103