

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

## No. 1197 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. Roda Works Ltd of Pilsen, C.S.R. for the Vessel No. 418 being built by Messrs. Maasch, fabr. Scheepvaartbouw P. Smit & Co. of Rotterdam <sup>MINIKERK</sup> have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects

1 C. S. Rudder Frame

Mark on Forgings or Castings.

Lloyd's  
No. 419  
C.R.H. 24-5-28

Prague, 27<sup>th</sup> June 1928

For. C. R. Hughes, G. Majew

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	/	<u>S. A. O. H. Steel</u>	/
How made ...		<u>Cast</u>	
annealed ...		<u>Yes</u>	
Dimensions ...		<u>various</u>	
Progress on Inspection ...		<u>finished machined</u>	
Date when Inspected ...		<u>24-5-28</u>	
<b>CASTINGS.</b>			
Tests on Standard Test Pieces.			
Stress Test— Tons per square inch		<u>50.1 + 50.1</u>	
Extension per cent. ...		<u>22.4 + 22.4</u>	
3 Point Bending Test— Angle before fracture	<u>120°</u>		
Drop Test— Height from ground ...	<u>7 feet</u>		
Hammering Test— If made according to Rules and found satisfactory ...	<u>Yes, satisfactory.</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ \_\_\_\_\_

To be paid at \_\_\_\_\_

Prague



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Lloyd's Register  
Foundation

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open-Hearth process.

002222-002228-0103

THE WORDS FORGINGS OR CASTINGS, IRON OR STEEL, SHOULD BE STRUCK OUT AS MAY BE REQUIRED.