

APR 22 1940

3562

Lloyd's Register of Shipping.

2599

Ship's Name

SS. "DONA FLORA"

Official No.

147772

Memorandum of alterations reported since ship was surveyed for assignment of Load Lines

in

Tonnage opening 4'-6" x 22'-6" in Shelter Deck Aft, converted into an ordinary hatch, with coaming 30" x 42", stiffeners 7" x 3" x 40" B.A., rest 3" cleats 24", 2 tarpaulins, covers 2 1/2".

6 plates on No. 29 W.T. hullhead (B.R. hullhead) renewed 36, reverse angles 4" x 3" x 40" fitted on 4 B.A. stiffeners, extending to top of tonnage hatch, tonnage opening in tween deck hullhead, covered with 36" riveted plates, & 1 stiffener fitted across each plate.

1 W.T. manhole 18" x 12" for access to after tween deck, fitted in No. 29 Tween deck hullhead, each side.

2 overboard scupper each side removed, holes in shell & deck filled up.

1-2 1/2" scupper each side fitted, to drain tween deck, led to hold bilge.

Access door 3'-0" x 1'-9", coaming 18", to after tween deck, fitted in Casemate End hullhead, starboard side only.

1-7" V. each side to Crew Accommodation, on Shelter Deck, coaming 30" x 34" above wood deck, fitted with wood plug & canvas covers.

1-4", 1-3 1/2" G.V. each side to Tween deck aft, fitted with wood plugs.

1-3/4" drainage hole drilled in forward tonnage hullhead each side.

Store Hatch aft increased to 2'-3" x 1'-9", coaming 9" x 35", 35" lugid steel W.T. cover.

Midship Deckhouse, coaming 42", plating 26", stiffeners 4" x 3" x 35" O.A. spaced 27" to 36", bracketed at top; 1-1 1/2" hatch door each side 4'-6" x 2'-0", coaming 24".

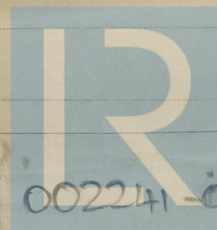
Gross Tonnage 1179.07.

Underdeck " 1088.04.

Net " 648.63.

Reg. Depth 19.15'

Noted
22/4/40



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Foundation

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