

ST. "EUSTATIUS"EMO. FOR MR. RITCHIE, WOKINGHAM.

The plans of the Bilge and Ballast Arrangement in Holds, Acid and  
Water arrangement and the sketch showing the Pumping Arrangements in  
Machinery Space, have been examined in conjunction with the particulars  
in the first Entry Report and the arrangements are such as could  
be accepted.

In the case of the Crankshaft it is observed that in the new  
letter of approval (18.11.41) the M.I.P. of the engine is stated to be  
 $60 \text{ lb/in}^2$  whereas the First Entry Report quotes a figure of  $70 \text{ lb/in}^2$ .  
With a two-cylinder 2. S.C.S.A. heavy oil engine having dimensions  
stated in the First Entry Report and developing 160 B.H.P. at 225 R.P.M.,  
M.I.P. estimated in this office is  $44 \text{ lb/in}^2$ . The dimensions of  
crankshaft as shown in the sketch are in accordance with the  
for a M.I.P. of  $44 \text{ lb/in}^2$   
with the exception of the size of the journals which is slightly  
less required but such as could be accepted.

The scantlings of the Straight Shafting and Coupling as shown on  
plan meet the requirements of the Rules.

26.6.42.

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Special arrangements are made for Substituting &  
Replacing the Tenders in Action