

For the information of Surveyors and the Committee only.

Received at

Office

13 FEB 1928

19

Lloyd's Register of Shipping.

(Report on Vessel No. _____)

Port _____

No. 1634

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by The Springfield Steel Co. Ltd. of Glasgow for the Vessel No. 544, being built by Vander Gessen & Zonen of Krumpen syd Ysel, Holland. have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Castings to J. Hasler & Co. Ltd.
Glasgow

L. Phipps
Glasgow

on Forgings or Castings.

Lloyd's

No. 1634

LR 23-11-26
6-12-26

1 Yeller &

1 Quadrant

11-12-26

STERN FRAME.

RUDDER FRAME.

STEM.

Material* ...	Acid Steel - Steel Castings purchased -	
Made † ...	Cast. Annealed	
Dimensions ...	No patterns -	
Process on Inspection ...	Rough Castings	
When Inspected ...	19-11-26	FO 6-12-26
CASTINGS.		
as on Standard Test Pieces.		
Weight Test—		
as per square inch ...	32.0	32.0
Tension per cent. ...	15 defect	26
Bending Test—		
angle before fracture ...	180° H 7	180° H 7
Test—		
Height from ground ...	10'	4'
Hardening Test—		
made according to Rules and found satisfactory ...	yes.	yes

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

OK
10-1-4

OK
14-3-4

Fee (if any chargeable) £ 1 : 1 : -

To be paid at Glas. a/c. 4/1/24.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed Yes

002305-002319-0095

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Lloyd's Register
Foundation