

-6 OCT. 1927.

Lloyd's Register of Shipping.

(Report on Vessel No. 38385 Port HullNo. SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~, manufactured by Messrs J. S. Forster & Sons Ltd of Sunderland for the Vessel No. 489, being built by Cook, Wilson & Gemmell Ltd of Hull have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

on Forgings ~~or Castings~~.

Lloyd's

No. 443616.6.27

James Dickie
Sunderland.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	<u>Scrap Iron</u>		
made	<u>Forged</u>		
Heat-treated			
Dimensions	<u>6" x 3 1/4"</u>		
Process on Inspection	<u>Forged & Finished</u>		
When Inspected	<u>10.6.27 to 16.6.27</u>		
CASTINGS.			
on Standard Test Pieces.			
Test—			
as per square inch			
tension per cent.			
Bending Test—			
angle before fracture			
Test—			
height from ground			
Welding Test—			
made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ ✓ :To be paid at ✓

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation

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