

12 MAR 1929

## Lloyd's Register of Shipping.

(Report on Vessel No.

Port

No. 2806

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by *The Springfield Steel Co., Ltd.* of *Glasgow* for the Vessel No. *596*, being built by *Messrs Van der Grinten* of *Rotterdam* have been inspected by me as set forth below and found to be, so far as can be seen, *sound free from defects*.

*Castings despatched to Messrs John Hastie & Co. Ltd. Greenock.*

Mark on Forgings or Castings.

Lloyd's

No. 2806

W&L 12-2-29  
15-2-29

William B. Lewis

1 Tiller

1 Quadrant.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Siemens-Martin Acid, Open Hearth Steel		
How made	Cast.		
If annealed	Annealed.		
Dimensions	To pattern		
Progress on Inspection	Rough dressed.		
Date when Inspected	5/2/29 - 15/2/29.		
CASTINGS.	Test No 5.	Test No 4.	
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	30.0	30.0	
Extension per cent.	34.0%	40.0%	
Cold Bending Test—			
Angle before fracture	120° W.F.	120° W.F.	
Drop Test—			
Height from ground	10 feet	8 feet	
Hammering Test—			
If made according to Rules and found satisfactory	Yes.	Yes.	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

	T.	C.	gr.	lbs.
Tiller.	2.	6.	0.	0.
Quadrant.	3.	1.	3.	10.

Fee (if any chargeable) £ 2. : 13 : 6.

To be paid at *Mrs. a/c 11/3/29.*

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

8m.2.27. T.

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Foundation