

Lloyd's Register of Shipping.

Order: 308.

(Report on Vessel No. Odense 31 Port Copenhagen.)

No. 3374

SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~Iron~~ Steel Forgings ~~xxx~~ ~~castings~~, manufactured by Messrs. Dertmunder Union of Dertmund for the Vessel No. 31, being built by Messrs. Odense Staalskibsvaerft of Odense have been inspected by me as set forth below and found to be, so far as can be seen, 1 built up rudder without rudder plate sound and free from surface defects.

on Forgings or Castings.

Lloyd's

No. 723.

C.H. 26.5.28.

Düsseldorf 29th May 1928.

1 rudder shaft

1 rudder spindle

5 rudder arms

~~STEEL FRAME~~

~~RUDDER FRAME~~

~~STEEL~~

Annealed Siemens Martin Ingot Steel

forged

forged

forged

314 mm ϕ

314/241 mm ϕ

rough turned and finished rough turned and finished

26.5.28.

26.5.28.

26.5.28.

.798

3"

.798

3"

.798

3"

CASTINGS.

on Standard Test Pieces.

Test—

is per square inch

31,1

31,1

30,2

32,0

29,1

29,5

ension per cent.

31,6

31,6

31,6

31,6

32,9

Bending Test—

ngle before fracture

180 degr. good

180 degr. good

180 degr. good

Test—

ght from ground ...

vering Test—

made according to Rules

nd found satisfactory ...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

ee (if any chargeable) £ : : .

To be paid at Düsseldorf.

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed Yes.

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