





WEB FRAMES.						Inches in Ship.	Inches in Ship.	Inches per Rule, Or as Approved.	Inches per Rule, Or as Approved.
WEB-FRAMES, In Fore Body, No. and spacing									
" " brdth. & thickness									
" No. of Side Stringers "									
WEB-FRAMES, In E. & B. Space, No. & spacing									
" " brdth. & thickness									
WEB-FRAMES, In After Body, No. and spacing									
" " brdth. & thickness									
" No. of Side Stringers "									
Size of Face Angles to Web-Frames.....									
BRACKET PLATES to Stringers between Web Frames, depth and thickness.....									

BULKHEADS.	Number.	Thickness.	STIFFENERS.				Single or Double Frames.	Height up, state deck.
Vessel.	Per Rule.	Inches.	Horizontal.		Vertical.			
			Size.	Spacing.	Size.	Spacing.		
			Inches.	Inches.	Inches.	Inches.		
W.T.BULKHEADS Boiler Room N. 28.	3.	3.	26"	28"	6"x3"x40"	30"	Single R.Q.D.	
after Peak. W. 4.			26"	30"	26"x30"	angles 5"x5"x40"	Single R.Q.D.	
" COLLISION "79 PARTITION " LONGITUDINAL "			42"	floor	W.T. Plat.	42"x5"x32"	Double U.D.	

FORGINGS OR CASTINGS.		Inches in Ship.	Inches per Rule, Or as Approved.
HEEL, Bar, depth and thickness .....			
STEM, moulding and thickness .....		6 1/2" x 1 5/8"	6 1/2" x 1 5/8"
STERN-POST for Rudder do. do. ....		5 3/4" x 3 3/4"	5 3/4" x 3 3/4"
" for Propeller .....		6 1/4" x 3 3/4"	6 1/4" x 3 3/4"
RUDDER-AxD° Table 22. Speed 10 Knots		Grade 73 + under 83.	
" Main-Piece, diameter at head .....		4 1/2"	4 1/2"
" " " at heel .....		3 1/2"	3 1/2"

RUDDER, how constructed Forged round bar. Arms shrunk on + keyed.  
Thickness of Plates or Single Plate .82"  
Can the Rudder be unshipped afloat? Yes.

Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, Plating, &c.? Siemens Martin  
The Steel Co. of Scotland Ltd. Thomas Dunlop.  
The Glasgow Iron & Steel Co. Ltd. Brown & Janson (D.L.&Co.)  
D. Colville & Sons Ltd. The Lanarkshire Steel Co. Ltd.

Has the Steel been tested as required by the Rules? Yes.

PLATING.						RIVETING.												
STRAKES.		AS IN SHIP.				PER RULE OR AS APPROVED.		EDGES, Ordinary or jogged?				BUTTS.						
		AMIDSHIP.		FORWARD.	AFT.	AMIDSHIP.		Single or Double.		Breadth of Lap.		RIVETS.		STRAPS.		IF LAPPED.		
		Breadth.	Thickness.	Thickness.	Thickness.	Breadth.	Thickness.			Diam.	Spacing cr. to cr.	Double or Treble and for what Length.	Diam.	Spacing cr. to cr.	Breadth.	Thickness.	Breadth.	For what Length.
		Inches.	Inches.	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.	Inches.	Inches.	Inches.	
FLAT PLATE KEEL.....	(If Bar Keel, state Riveting.)	37"	.56"	.46"	.46"	37"	.56"	Double.	5 1/2"	3/4"	5 3/4" + 3 3/4"	2.R.F.	3/4"	3 3/8"			9"	Full
GARBOARD OR A STRAKE		65 1/2"	.36"	.36"	.32"	66"	.36"	"	4 1/2"	3/4"	3 3/4"	2.R."	3/4"	2 5/8"			5"	"
State actual thickness in way of Double Bottom.		57"	.36"	.36"	.32"	57"	.36"	"	"	"	"	"	"	"			"	"
B		57 1/2"	.36"	.36"	.32"	57 1/2"	.36"	"	"	"	"	"	"	"			"	"
C		57 1/2"	.36"	.36"	.32"	57 1/2"	.36"	"	"	"	"	"	"	"			"	"
D		57 1/2"	.40"	.32"	.32"	58"	.40"	"	"	"	"	"	"	"			"	"
E		60"	.42 F. .40 A.	.32"	.32"	60"	.42 F. .40 A.	"	5 1/2" 6 1/2" 7 1/2" 8 1/2"	3/4"	3 3/4" + 3 3/4"	2.R.+2.R.	3/4"	3 3/8"			7 1/2" + 5"	Break ends
U.D.* SHEER. F		37"	.50 F. .42 A.	.32"	.32"	37"	.50 F. .42 A.	"	"	"	"	2.R.+2.R.	3/4"	3 3/8"			7 1/2" + 5"	Break ends
R.Q.D.* SHEER G		40"	.48 Bridge	.26"	.32"	40"	.48 Bridge	Single	3"	3/4"	3 3/8"	2.R.+2.R.	3/4"	2 5/8"			7 1/2" + 5"	Break ends
H																		
J																		
K																		
L																		
M																		
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EQUIPMENT No. 7305			LETTER H.			ANCHORS.			TONNAGE U. D.K. OR PLATING No. FOR TRAWLERS		
Number of Certificate.	Anchor.	WEIGHT, EX. STOCK.	WEIGHT OF STOCK.	TEST, PER CERTIFICATE.	WEIGHT REQUIRED BY TABLE 31.	Description of Anchor.	Makers.	Where and when tested and Superintendent.			
58244	1st Bower	12 2 14	14 2 14	14 2 14	12 2 0	Daybas Type	N. Bloomer & Co.	T. 3. 7. 24. W. a. Dupdat			
58245	2nd "	12 2 0	"	14 6 1	12 2 0	"	"	"			
58246	3rd "	10 3 18	"	12 15 1	10 2 0	"	"	"			
	4th "										
	Collective weight.	36 0 14			35 2 0						
58261	Stream	4 0 12	1 0 4	6 10 0	4 0 0	Ordinary	"	" 10. 7. 24			
	Kedge										

Particulars of Drop Test of  
Cast Steel Anchors, viz:—  
Weight, Surveyor's Initials  
Number of Certificate, Date  
of Test

1st Bower  
2nd "  
3rd "  
4th "

#### CHAIN CABLES.

Number of Certificate.	Length and size supplied.	Test per Certificate.	WEIGHT OF CHAIN CABLE.	Length and size per Table 31.	Description.	Makers of Cables.	Where and when tested, and Superintendent.
Length. Diam.	Statu- Break- ing.	Supplied. Per Rule.	Length. Diam.				
58987.	195 1/2 1 1/2	22 3/4 3 1/2	127.2.0 126.1.0	195 1/2	1 1/2	Slad	N. Bloomer & Co. T. 3. 7. 24. W. a. Dupdat
	60 2 1/4	15 1/2		60	2 1/4		

#### HAWSERS AND WARPS.

Material	Length and size supplied.	Breaking Test of Steel Wire Towline.	Length and size per Table 31.
Length. Cir.	Length. Cir.	Length. Cir.	Length. Cir.
POWLINE	75 2 1/4	15 1/2	75 2 1/4
HAWSERS & WARPS	90 2 1/4	9 1/2	90 2 1/4

Boats 2 Life Boats + 1 Dinghy.

Pumps, Number 4.

Windlass is Steam by Clarke Chapman.

Engine Room Skylights.—How constructed? 2. Plates + angles. C. J. Flaps.

Coal Bunker Openings.—How constructed? 2. Plates + angles.

Number of Scuppers, and numbers and dimensions of Freeing Ports, &c.

Ceiling in Holds, thickness and material 2 1/2" W. Wood, right across.

Cargo Hatchways.—How formed? Steel plates and angles.

State size No. 1 Hatch (Forward) 26.9 x 13.7 x 3.9

Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch

Steering Gear, Steam and

Diameter of Barrel 4" x 3" for

Capstan Steam 5" x 6" by Reid. Paisley.

What arrangements for deadlights in bad weather? Strong Bulls Eyes.

How are lids secured? Cleats + Battens.

Height above deck? 7' 6"

Cargo Battens, thickness and material

Hatches, If strong and efficient? Yes. 2 1/2" W. Wood.

No. 2 Hatch 28.9 x 13.7 x 3.3

No. 3 Hatch

No. 4 Hatch

No. of Breasthooks 2

No. of Crutches 2

Main Rail, material and size Bulb angle 6" x 3" x .35"

Surveyor's Signature J. Richardson

Surveyor to Lloyd's Register of Shipping.

Correspondence.—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case)

G.L.S. 11. 12. 23. 17. 3. 24. M. SHIPMAN MANAGER 13. 10. 24.

Workmanship. Are the butts of plating planed or otherwise fitted? Planed.

Is the riveted work properly closed? Yes.

Are the liners between the frames and plates solid single pieces? Shell joggled.

Do the holes for riveting plate to frames, butt straps, or plate

to plate, &c., conform well to each other? Yes.

Are the rivet holes well and sufficiently countersunk in the plate and punched

from the faying surfaces? Yes.

Do any rivets break into or through the seams or butts of the plating? A few

Are the butts of Plating, Stringers, &c., properly shifted and strapped? Yes.

Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? Yes.

State results of tests Satisfactory.

Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? Yes.

State results of tests Satisfactory.

General Remarks (State quality of workmanship, &c.)

This vessel has been built under Special Survey, and in accordance with the Sec.

Letters, the Rules and approved Plans, for the intended class 100.A.1. (See note below)

The Materials and Workmanship are good.

The following approved plans are forwarded herewith, viz:— Profile, Section and

Deck plans, amended Profile, Section + Deck plans. Fore and aft framing. Bulb

Stem + Rudder Frames. Pumping Arrangement together with 2 Forging Reports.

The S.S. "Annagh" Abn Report No. 13390 is a sister ship.

The Deck Doubling at the after end of No. 2 Hatch has been omitted by an oversight, but the Builders

are arranging for same to be fitted at Belfast, within the next week or two. (Surveyors advised.)

The Surveyor should state the Number of Report and Name of any Sister Vessel.  
Plans to be forwarded with F.E. Report showing vessel as built.

The amount of Entry Fee ..... £ 4 : 0 : 0

Special Survey Fee.... £ 58 : 6 : 0

Travelling Expenses, if any £ 4 : : : 25

Freeboard Fee £ 4 : : : 49

State whether the Vessel has been built under Special Survey Yes.

I am of opinion this Vessel should be Classed 100.A.1. (subject to the Doubling mentioned

With, or without Freeboard, as condition of Class without.

Surveyor to Lloyd's Register of Shipping.

Committee's Minute TUES 28 OCT 1924

Character assigned 100A1

subject

Lloyd's ass. O.

25 NOV '97

+ 2m. 6. 10. 24

C.L.

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Lloyd's Register

Foundation



GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK. Length of Peep ☒ R.Q.D. 40' 11" ft., Bridge 11' 0" ft., Forecastle 22' 7" ft. 28'

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) One Deck (steel)

Official No. 140831.; Signal Letters State if Machinery is fitted aft Yes. Paint How are the surfaces preserved from oxidation? Inside Portland Cement and Paint Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors Cellular.

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft, No. 2.	44' 0"	60	Fore peak tank,	18' 33"	44.
Double bottom, under Engines and Boilers,	✓	✓	After peak tank,	7' 82"	7.
Double bottom, if under Engines only,	✓	✓	Deep tank, aft,	✓	✓
Double bottom, if under Boilers only,	✓	✓	Deep tank, forward,	✓	✓
Double bottom, forward, No. 1.	53' 16"	65.	Other tanks, if fitted,	✓	✓
Total capacity of double bottom		125.	(If necessary, furnish further information by detail)		

\* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules. Yes.

Order for Special Survey No. 1690.

Date 9-11-23.

No. 75. in builder's yard.

DATES of Surveys held while building

1924 = March 31. April 3. 8. 22. 30. May 7. 23. 29. June 5. 19. 27. 30. July 7. 15. 25. 28. August 1. 4. 12. 20. 25. 26. 29. September 1. 4. 6. 8. 11. 19. 24. 28. Oct 2. 5. 6. 10. 13. 14.

Total No. of Visits 35.

Surveyor's Signature