

# With or Without Disconnected Erections.

## STEEL STEAMER.

MON. 20 JUL 1925

Received at London Office

State if Report is also sent on the Machinery of the Vessel

Yes.

Date of completion of report 18-7-25.  
Survey held at Aberdeen

Port of Aberdeen

Date, First Survey 26-11-1925

Last Survey

No. 14003

July 17<sup>th</sup>

1925

On the (State if Single, Twin or Triple Screw) SINGLE SCREW

"Ribblemere"

Rig Schooner.

TONNAGE under

317.03

CLASS \* 100 A.I.

FEET.

Master

Year of appointment

(1) As Master in service of owner of present vessel: 10  
(2) As Master of this vessel: 19

Built at

Aberdeen

When built

1925

Launched July 7, 1925

By whom built

John Lewis & Sons Ltd

OWNERS

RIBBLE SHIPPING CO LTD

MANAGERS

(John S. Sellers & Co.)

Residence

Exchange St. Liverpool

Port belonging to

Liverpool

Do. of R.Q.Dk. 70.67

Do. of Bridge House 15.22

Do. of Forecastle 18.76

Do. of Houses on Dk. 10.15

Do. of excess of Hatchways 31.72

Do. above Crown of Engine Room 21.29

Gross Tonnage 488.72

Less Crew Space CREW SPACE 36.95

Less above Crown of Engine Room

Less Navigation Spaces

Less Engine Room 200.55

Less Navigation Spaces 30.83

Register Tonnage 220.39

Breadth (greatest moulded) 25.00

Depth, at middle of length from top of keel to top of upper deck beams at side 11.66

Transverse Number 36.66

Length on deck from fore part of stem to after part of stern post 160.00

Longitudinal Number 5865.60

Depth "d," at middle of length (See Secs. 2 & 13) U.D. 9.16

Proportions—Depths to Length—Upper Deck Beam at side to top of keel 13.72

RAISED QUARTER

Beam at side to top of keel 10.55

Destined Voyage

Coasting

If Surveyed while Building, Afloat, or in Dry Dock First Entry

| LENGTH on Deck as per Rule | Feet. | Inches. | BREADTH—Moulded | Feet. | Inches. | DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams | Feet. | Inches. | No. of Decks with flat laid | No. of Tiers of Beams |
|----------------------------|-------|---------|-----------------|-------|---------|---|-------|---------|-----------------------------|-----------------------|
| 160                        | 0     |         | 25              | 0     |         | 9   | 2     |         | one                         | one                   |





Dimensions of Ship per Register, Length 160.5 breadth 25.2 depth 9.7. Moulded depth, ft. 11 ins. 8 To Upper Dk. Round of Upper Dk. Beam, Actual) 6 1/2 ins.

| FRAMING.   |                        |                     |        |        |        | PILLARS.                         |   |   |   |   |   |
|--|------------------------|---------------------|--------|--------|--------|----------------------------------|---|---|---|---|---|
| at Upper Deck.   |                        |                     |        |        |        | In 'tween Deck, size and spacing |   |   |   |   |   |
| FRAME, Angles, or Bars amidships                                     | 5"                     | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| peaks  | 4"                     | 3"                  | 34"    | 4"     | 2 1/2" | "                                | " | " | " | " | " |
| way of Double Bottoms at Solid Floors                                | 3"                     | 3"                  | 28"    | 3"     | 3"     | "                                | " | " | " | " | " |
| " R. Q. Dk. at intermdt. Bkts  | 5"                     | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| " E. & B. SPACE  | 5"                     | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| of Frames from centre to centre amidships                            | 2 1/2"                 | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| " length to Collision bulkhead                                       | 2 1/2"                 | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| " in peaks   | 2 1/2"                 | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| disk frames forward of 1st int. Bk. in 13 space Room flanged over 5" | 5"                     | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| USED FRAME, Angles, or Bars amidships                                | 5"                     | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| way of Double Bottoms at Solid Floors                                | 3"                     | 3"                  | 28"    | 3"     | 3"     | "                                | " | " | " | " | " |
| " at intermdt. Bkts  | 5"                     | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| ING, depth of girder   | 4 1/2"                 | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| IS, depth and thickness of Floor Plate                               | 1 1/2"                 | 40"                 | 16"    | 30"    |        | "                                | " | " | " | " | " |
| at mid-line for 1/2 length amidships                                 | 1 1/2"                 | 40"                 | 16"    | 30"    |        | "                                | " | " | " | " | " |
| way of Engine and Boiler Spaces                                      | B.S. 1 1/2" x 40"      | E. 5 1/2" x 34"     | B. 40" | E. 34" |        | "                                | " | " | " | " | " |
| thickness at the ends of vessel                                      | 2 1/2"                 | 3"                  | 30"    | 1 1/2" | 3"     | "                                | " | " | " | " | " |
| depth at 1/2 the half breadth, as per Rule                           | straight               | across              |        |        |        | "                                | " | " | " | " | " |
| height extended at the Bilges  | as per                 | plan                |        |        |        | "                                | " | " | " | " | " |
| RS in Cell. Double Bottoms   | 28"                    | 28"                 |        |        |        | "                                | " | " | " | " | " |
| state if flanged (top & bottom)                                      | no.                    | no.                 |        |        |        | "                                | " | " | " | " | " |
| Spacing of Solid floors  | 2 1/2"                 | 2 1/2"              |        |        |        | "                                | " | " | " | " | " |
| RE GIRDER, in Dbl. bottom, dpth. & thicknss.                         | 30" x 36" 1/2 x 30"    | 30" x 36" 1/2 x 30" |        |        |        | "                                | " | " | " | " | " |
| " Angles, Top  | double                 | 3"                  | 3"     | 36"    | 3"     | "                                | " | " | " | " | " |
| " Bottom   | double                 | 3"                  | 3"     | 36"    | 3"     | "                                | " | " | " | " | " |
| " to Floors  | single                 | 3"                  | 3"     | 28"    | 3"     | "                                | " | " | " | " | " |
| Brackets at intermdt. frmg. width & thkness                          |                        |                     |        |        |        | "                                | " | " | " | " | " |
| GIRDERS, number on each side & thickness                             | one                    | 28"                 | one    | 28"    |        | "                                | " | " | " | " | " |
| " state if flanged (top and bottom)                                  | 3" for 1/2 L.          | 3" for 1/2 L.       |        |        |        | "                                | " | " | " | " | " |
| " Angles, (top and bottom)   | 3"                     | 3"                  | 28"    | 3"     | 28"    | "                                | " | " | " | " | " |
| " to Floors  | 2 1/2"                 | 2 1/2"              | 28"    | 2 1/2" | 28"    | "                                | " | " | " | " | " |
| IN PLATE, depth (exclusive of flange)                                | 2 1/2"                 | 30"                 | 2 1/2" | 30"    |        | "                                | " | " | " | " | " |
| and thickness  | 3"                     | 30"                 | 3"     | 30"    |        | "                                | " | " | " | " | " |
| Angle to Outside Plating   | 3"                     | 30"                 | 3"     | 30"    |        | "                                | " | " | " | " | " |
| " Floors   | single                 | 3"                  | 3"     | 28"    | 3"     | "                                | " | " | " | " | " |
| Brackets at intermdt. frmg. width & thkness                          |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Height of Outside Brackets above at bilge                            | 2"                     | 2"                  |        |        |        | "                                | " | " | " | " | " |
| R BOTTOM PLATING, breadth and thickness of Middle Line Strake        | 30" x 34" 1/2 x 30"    | 30" x 34" 1/2 x 30" |        |        |        | "                                | " | " | " | " | " |
| " in Engine and Boiler space   | (width ceiling fitted) |                     |        |        |        | "                                | " | " | " | " | " |
| " Remainder in Holds   | 28"                    | 28"                 |        |        |        | "                                | " | " | " | " | " |
| IS, Upper Deck, Single Angle, Bulb                                   | 5"                     | 3"                  | 30"    | 5"     | 3"     | "                                | " | " | " | " | " |
| Angle, Plate, Tee Bulb, or Channel                                   | 5"                     | 3"                  | 30"    | 5"     | 3"     | "                                | " | " | " | " | " |
| In way of Long Bridge HALF BEAMS                                     | 4"                     | 3"                  | 30"    | 4"     | 3"     | "                                | " | " | " | " | " |
| AT HATCH ENDS  | 6"                     | 3"                  | 30"    | 6"     | 3"     | "                                | " | " | " | " | " |
| Spacing  | 2 1/2"                 | 40"                 | 2 1/2" | 40"    |        | "                                | " | " | " | " | " |
| IS, Second Deck, Single Angle, Bulb                                  | 5"                     | 3"                  | 30"    | 5"     | 3"     | "                                | " | " | " | " | " |
| Angle, Plate, Tee Bulb, or Channel                                   | 5"                     | 3"                  | 30"    | 5"     | 3"     | "                                | " | " | " | " | " |
| Spacing  | 2 1/2"                 | 40"                 | 2 1/2" | 40"    |        | "                                | " | " | " | " | " |
| IS, Third and Fourth Deck, Single Angle                              |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Bulb Angle, Plate, Tee Bulb, or Channel                              |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Angles on upper edge   |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Spacing  |                        |                     |        |        |        | "                                | " | " | " | " | " |
| IS, Poop Deck, Angle, Bulb Angle, Plate                              |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Tee Bulb, or Channel   |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Angles on upper edge   |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Spacing  |                        |                     |        |        |        | "                                | " | " | " | " | " |
| IS, Bridge Deck, Angle, Bulb Angle, Plate                            | 4 1/2"                 | 3"                  | 34"    | 4 1/2" | 3"     | "                                | " | " | " | " | " |
| Tee Bulb, or Channel   | 4 1/2"                 | 3"                  | 34"    | 4 1/2" | 3"     | "                                | " | " | " | " | " |
| Angles on upper edge   |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Spacing  | on alternate frames    |                     |        |        |        | "                                | " | " | " | " | " |
| IS, Forecastle Deck, Angle, Bulb Angle                               | 5 1/2"                 | 3"                  | 40"    | 5 1/2" | 3"     | "                                | " | " | " | " | " |
| Plate, Tee Bulb, or Channel  | 5 1/2"                 | 3"                  | 40"    | 5 1/2" | 3"     | "                                | " | " | " | " | " |
| Angles on upper edge   |                        |                     |        |        |        | "                                | " | " | " | " | " |
| Spacing  | on alternate frames    |                     |        |        |        | "                                | " | " | " | " | " |



[illegible]



| EQUIPMENT No. 6533.    |                    |                    |      | LETTER G. |                  |      |      | ANCHORS.               |       |      |      | TONNAGE U.D.K. OR PLATING No. FOR TRAWLERS |      |      |                          |   |   |
|------------------------|--------------------|--------------------|------|-----------|------------------|------|------|------------------------|-------|------|------|--|------|------|--------------------------|---|---|
| Number of Certificate. | Anchors.           | WEIGHT, EX. STOCK. |      |           | WEIGHT OF STOCK. |      |      | TEST, PER CERTIFICATE. |       |      |      | WEIGHT REQUIRED BY TABLE 31.               |      |      | Description of Anchor.   | Makers.   | Where and when tested and Superintendent. |
|                        |                    | Cwts.              | qrs. | lbs.      | Cwts.            | qrs. | lbs. | Tons.                  | cwts. | qrs. | lbs. | Cwts.                                      | qrs. | lbs. |                          |   |   |
| 28922                  | 1st Bower          | 10                 | 1    | 0         | Stockless        |      |      | 12                     | 4     | 1    | 14   | 10   | 1    | 0    | Byers Improved Stockless |  | S. 19.6.25. J.H. BUTLER.                  |
| 28923                  | 2nd "              | 10                 | 1    | 0         | "                |      |      | 12                     | 4     | 1    | 14   | 10   | 1    | 0    | "                        |  | " " "                                     |
| 28924                  | 3rd "              | 8                  | 3    | 14        | "                |      |      | 11                     | 0     | 0    | 0    | 8  | 3    | 0    | "                        |  | " " "                                     |
| ✓                      | 4th "              | ✓                  | ✓    | ✓         | ✓                | ✓    | ✓    | ✓                      | ✓     | ✓    | ✓    | ✓  | ✓    | ✓    |                          | ✓   | ✓   |
|                        | Collective weight. | 29                 | 1    | 14        |                  |      |      |                        |       |      |      | 29   | 1    | 0    |                          |   |   |
| 40077                  | Stream             | 2                  | 2    | 12        | 3                | 20   |      | 6                      | 0     | 3    | 21   | 3  | 2    | 0    | Ordinary                 |  | C.H. 7.8.24. S.C. PAUL                    |
| ✓                      | Kedge              | ✓                  | ✓    | ✓         | ✓                | ✓    | ✓    | ✓                      | ✓     | ✓    | ✓    | ✓  | ✓    | ✓    |                          | ✓   | ✓   |

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Particulars of Drop Test of Cast Steel Anchors, viz. :-  
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower  
2nd "  
3rd "  
4th "

# CHAIN CABLES.

| Number of Certificate.          | Length and size supplied. |       | Test per Certificate. |                | WEIGHT OF CHAIN CABLE. |                 | Length and Size per Table 31. |       | Description. | Makers of Cables. | Where and when tested, and Superintendent. | Material.               | Length and Size supplied. |       | Breaking Test of Steel Wire Towline. | Length and Size per Table 31. |       |         |      |
|---------------------------------|---------------------------|-------|-----------------------|----------------|------------------------|-----------------|-------------------------------|-------|--------------|-------------------|--|-------------------------|---------------------------|-------|--------------------------------------|-------------------------------|-------|---------|------|
|                                 | Length.                   | Diam. | Statu-<br>tory.       | Break-<br>ing. | Supplied.              | Per Rule.       | Length.                       | Diam. |              |                   |  |                         | Length.                   | Cir.  |                                      | Fathoms.                      | Ins.  | Length. | Cir. |
|                                 |                           |       |                       |                |                        |                 |                               |       |              |                   |  |                         |                           |       |                                      |                               |       |         |      |
|                                 | Fathoms.                  | Ins.  | Tons.                 | Tons.          | Cwts. qrs. lbs.        | Cwts. qrs. lbs. | Fathoms.                      | Ins.  |              |                   |  |                         |                           |       |                                      |                               |       |         |      |
| 37880.                          | 165                       | 1 1/2 | 20.3                  | 30.4           | 27.2.0                 | 93.1.9          | 165                           | 1 1/2 | Slud         | N. BLOOMER.       | C.H. 5.6.25. S.C. PAUL                     | TOWLINE<br>HAWES & WARE | 75                        | 2 1/2 | 12.2                                 | 75                            | 2 1/2 |         |      |
|                                 |                           |       |                       |                |                        |                 |                               |       |              |                   |  |                         | 90                        | 2"    | 8.                                   | 90                            | 2"    |         |      |
| Iron Stream Chain or Steel Wire | 60                        | 2 3/4 | ✓                     | 15 1/2         | #                      | #               | 60                            | 2 3/4 | Steel wire   | GARNOCK BIBBY.    | L'POOL 12.6.25                             | ✓ " "                   | ✓                         | ✓     | ✓                                    | ✓                             | ✓     |         |      |

Boats 2 Life Boats + 1 Dinghy.  
Pumps, Number four.  
Windlass is Steam by Emerson Walker.  
Engine Room Skylights.—How constructed? 2 Plates + angles. C. 1. Flaps  
Coal Bunker Openings.—How constructed? 2 Plates + angles. How are lids secured? clark + battens. Height above deck? 7'0".  
Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. M.D. 2 scuppers R.Q.D = 3. Freeing Port M.D. 30 1/2 x 1 1/2. R.Q.D. 40 1/2 x 1 1/2  
Ceiling in Holds, thickness and material 2 1/2" W. Wood. right across. Cargo Battens, thickness and material 6" x 2" W. Wood.  
Cargo Hatchways.—How formed? Steel plates and angles. Hatches, If strong and efficient? Yes. 2 1/2" W. Wood.  
State size No. 1 Hatch (Forward) 27'3" x 15'11 1/2 No. 2 Hatch 28'9" x 15'11". No. 2 Hatch—  
Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch 5 Webs to each hatch. No. 2 Hatch—  
No. of Breasthooks Two No. of Crutches Deep Floors.  
Bulwarks, height above deck and description U.D. = 3'6". R.Q.D. = 3'0". Slaps 6' x 30" Bulb. Main Rail, material and size Bulb angles 6" x 3" x 35".  
The foregoing is a correct description.  
Builder's Signature (here only) J. Richardson  
Surveyor's Signature J. Richardson  
Surveyor to Lloyd's Register of Shipping.

Correspondence.—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case)

London. 27.1.25. E. 18.2.25. M. 10.7.25. SHIPYARD Glasgow. 28.1.25. 2.2.25. 10.2.25.

Workmanship. Are the butts of plating planed or otherwise fitted? planed.

Is the riveted work properly closed? Yes.

Are the liners between the frames and plates solid single pieces? Shell joggled.

to plate, &c., conform well to each other? Yes.

from the faying surfaces? Yes.

Do any rivets break into or through the seams or butts of the plating? a few.

Are the butts of Plating, Stringers, &c., properly shifted and strapped? Yes.

Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? Yes.

State results of tests satisfactory.

Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? Yes.

State results of tests satisfactory.

General Remarks (State quality of workmanship, &c.) This vessel has been built under Special Survey and in accordance, with the Secretaries letters, the Rules and approved plans for the intended class 100.A.1.

The Materials and workmanship are good.

The Double Bottom, Peak Tanks, Weather Decks and Bulkhead, have been satisfactorily tested.

The Freeboard markings have been cut in and verified.

The following approved plans are forwarded herewith:—Profile, Section + Deck plans.

Stein Frame and Rudder, Fore end stiffening, Pillars in Hold and Pumping Arrangement.

together with 2 Reports on Forging.

The S. S. Oriole. Aberdeen Report 12791. is a sister vessel.

The Surveyor should state the Number of Report and Name of any Sister Vessel.  
Plans to be forwarded with F.E. Report showing vessel as built.

Freeboard £ 3 : 0 : 0 Fees applied for,

The amount of Entry Fee ..... £ 3 : 0 : 0 July 18.1925

Special Survey Fee.... £ 48 : 18 : 0 Received by me,

Travelling Expenses, if any £ : : : 30/2/25

State whether the Vessel has been built under Special Survey Yes.

I am of opinion this Vessel should be Classed 100.A.1.

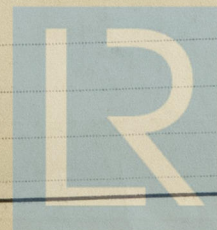
With, or without Freeboard, as condition of Class without

Committee's Minute

Character assigned

The Surveyors are requested not to write on or before the Committee's Minute

J. Richardson  
Surveyor to Lloyd's Register of Shipping.



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Foundation

00529-002335-0072



GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK. Length of Peep 91-83 ft., Bridge 10-75 ft., Forecastle 23-5  
(in feet and tenths). When the Peep is joined to the B.D., this should be distinctly stated.

No. and Material of Decks (~~if Iron or Steel~~) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given a  
should appear in the Register Book) One deck (steel)  
Official No. 147317; Signal Letters \_\_\_\_\_ State if Machinery is fitted aft Yes  
How are the surfaces preserved from oxidation? Inside Portland cement and paint Outside Paint

PARTICULARS OF WATER BALLAST. State whether the Double bottom is constructed on the cellular system or with girders on floors Cellular.

| Where Fitted.  | Length.    | Water Capacity. | Where Fitted.  | Length.       | Water Capacity. |
|--|------------|-----------------|--|---------------|-----------------|
|  |            |                 |  |               |                 |
| Double bottom, aft, <u>Nº 2</u>                      | <u>43.</u> | <u>56.</u>      | Fore peak tank,  | <u>17.16.</u> | <u>33</u>       |
| <del>Double bottom, under Engines and Boilers,</del> | <u>✓</u>   | <u>✓</u>        | After peak tank,                                       | <u>7.16.</u>  | <u>12</u>       |
| <del>Double bottom, if under Engines only,</del>     | <u>✓</u>   | <u>✓</u>        | <del>Deep tank, aft,</del>                             | <u>✓</u>      | <u>✓</u>        |
| <del>Double bottom, if under Boilers only,</del>     | <u>✓</u>   | <u>✓</u>        | <del>Deep tank, forward,</del>                         | <u>✓</u>      | <u>✓</u>        |
| Double bottom, forward, <u>Nº 1</u>                  | <u>52.</u> | <u>58.</u>      | Other tanks, if fitted,                                | <u>✓</u>      | <u>✓</u>        |
| Total capacity of double bottom                      |            | <u>114.</u>     | (If necessary, furnish further information by sketch.) | <u>✓</u>      | <u>✓</u>        |

\* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules Yes.

Order for Special Survey No. 1710.

Date 27.1.25

No. 91 in builder's yard.

DATES of Surveys held while building

1925. 5. 8. 11. April 18. 13. 20. 21. 27. 29. May 11. 20. 29. June 5. 9. 10. 25. 29. 30. July 2. 3. 7. 8. 9. 10. 14. 15. 16. 17.

Surveyor's Signature

J. Richardson Lloyd's Register Foundation