

N<sup>o</sup> 1772

# STERN FRAME.

DIMENSIONS : 463'-5 1/2" PP. x 61'-9 8" MLD x 34'-0 1/2" D.MLD.

TO PASS LLOYDS SURVEY & TESTS.

STERN FRAME OF CAST STEEL.

AREA ABAFT C<sup>R</sup>. LINE OF PINTLES. = 123.4 SQ.FT.

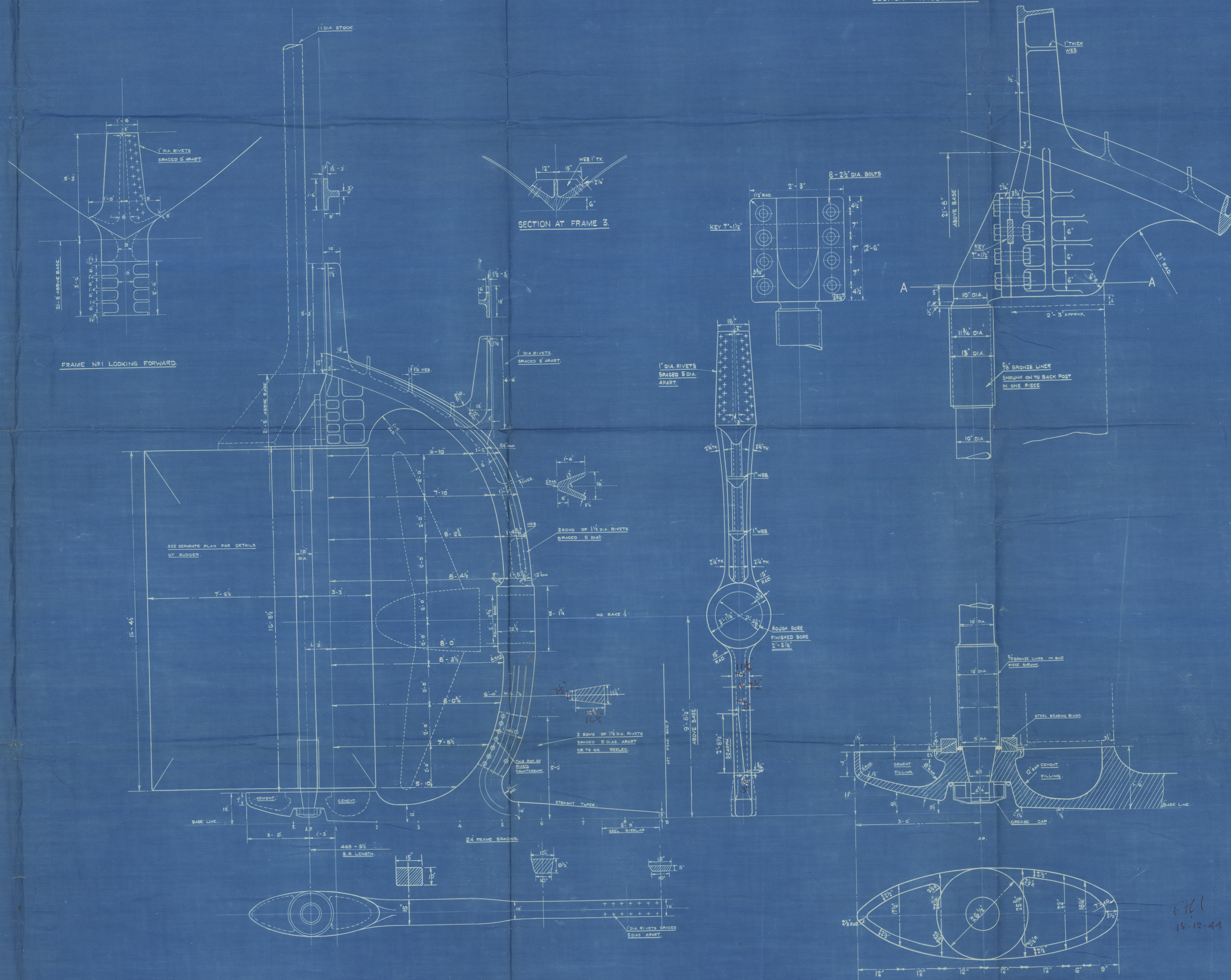
FORWARD " " " " = 53.2 SQ.FT.

SERVICE SPEED 11 1/2 KNOTS.

SPACING OF RIVET HOLES NOT TO EXCEED THAT SHOWN ON PLAN. RIVET HOLES TO BE DRILLED 1/8" LARGER THAN DIAMETER OF RIVETS. FORM OF CASTING TO BE CAREFULLY CHECKED BEFORE LEAVING THE MAKERS WORKS. FULL SIZE SECTIONS OF STERN FRAME WERE SHAPED TO BE SUPPLIED LATER. ALL DRILLING & MACHINING TO BE DONE BY MAKERS, AND THE STERN BOSS FRAME TO BE BORED TO THE ROUGH BORE DIAMETER. COUPLING BOLTS TO HAVE STANDARD WHITWORTH THREAD.

DIMENSIONS ON PLAN SHOULD BE CAREFULLY WORKED TO AS WE ONLY PAY ON WEIGHTS CALCULATED TO THESE DIMENSIONS.

RUDDER POST TO BE SQUARE TO THE BASE LINE. BOTH PORTIONS OF STERN FRAME & RUDDER BACK POST TO BE ASSEMBLED AND FITTED TOGETHER AT MAKERS WORKS BEFORE BEING DISPATCHED.



18-12-44



SWAN HUNTER & WIGHAM  
RICHARDSON LTD.

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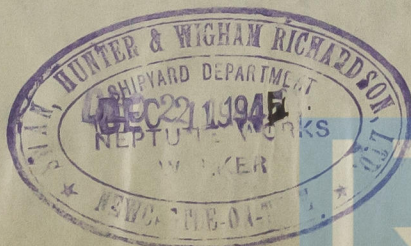
SHIP NO. 1772

*"British Earl"*

NEWCASTLE ON TYNE

Report No. 104073

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