

LAING'S Nos 768 & 770.

STERN FRAME

DIMENSIONS : 463'- 5½" P.P. x 61'- 9" B.M.L.D x 34'- 0½" D.M.L.D.

TO PASS LLOYDS SURVEY & TESTS.

STERN FRAME OF CAST STEEL

AREA ABAFT CR LINE OF PINTLES. = 123.4 SQ. FT.

SERVICE SPEED 11½ KNOTS.

SPACING OF RIVET HOLES NOT TO EXCEED THAT SHOWN ON PLAN. RIVET HOLES
TO BE DRILLED IN LARGER THAN DIAMETER OF RIVETS.
FORM OF CASTING TO BE CAREFULLY CHECKED BEFORE LEAVING THE MAKERS WORKS.
FULL SIZE SECTIONS OF STEIN FRAME WERE SHAPED TO BE SUPPLIED LATER.
ALL DRILLING, & MACHINING TO BE DONE BY MAKERS AND THE STEIN BOSS FRAME
TO BE BORED TO THE ROUGH 30RE DIAMETER.
GOWLING BOLTS TO HAVE STANDARD NINETEEN THREAD.

DIMENSIONS ON PLAN SHOULD BE CAREFULLY WORKED TO AS WE ONLY PAY
ON WEIGHTS CALCULATED TO THESE DIMENSIONS.

RUDDER POST TO BE SQUARE TO THE BASE LINE
BOTH PORTIONS OF STERN FRAME & RUDDER BACK POST TO BE ASSEMBLED AND
FITTED TOGETHER AT MAKERS WORKS BEFORE BEING DISPATCHED.

ALL
7.2.45


Lamps 768/70

Stem Frame

(Verified copy of plan approved for
Doxford 734/5)

BUNDERLAND RPT. NO. British Princess
34524

BUNDERLAND RPT. NO. Birch Holly
34597

BUNDERLAND RPT. NO. 34717
"Birch Fern" 

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Foundation

002568-002576-0183