

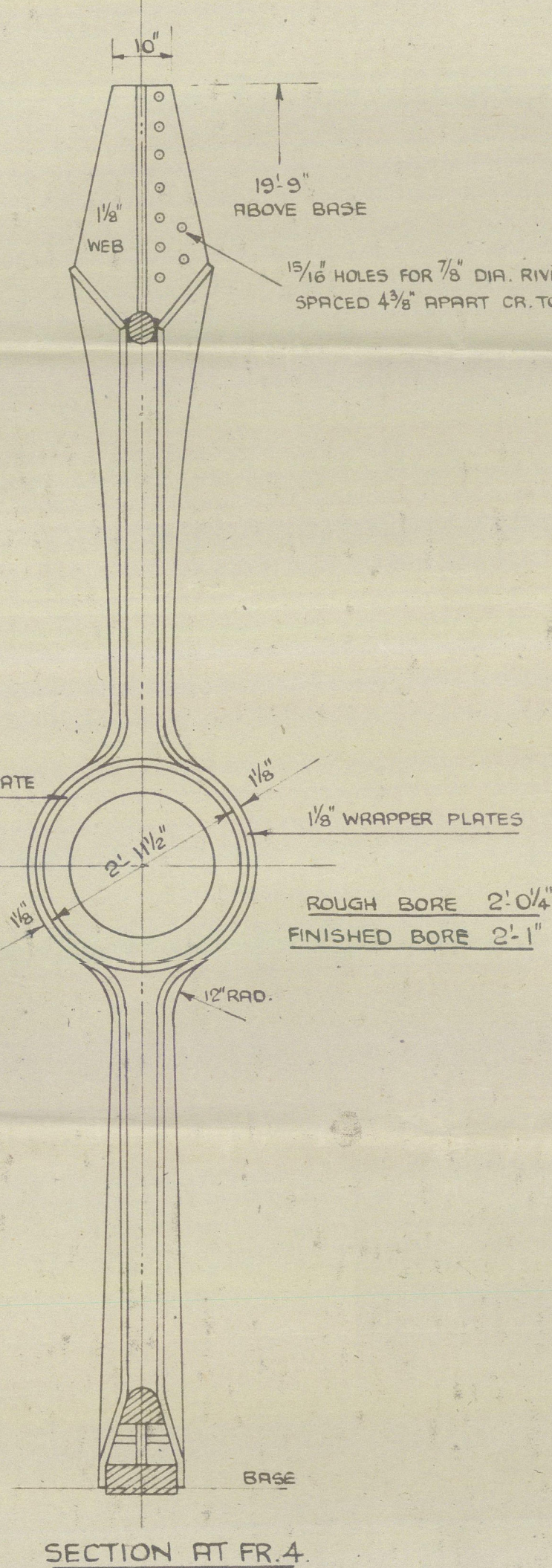
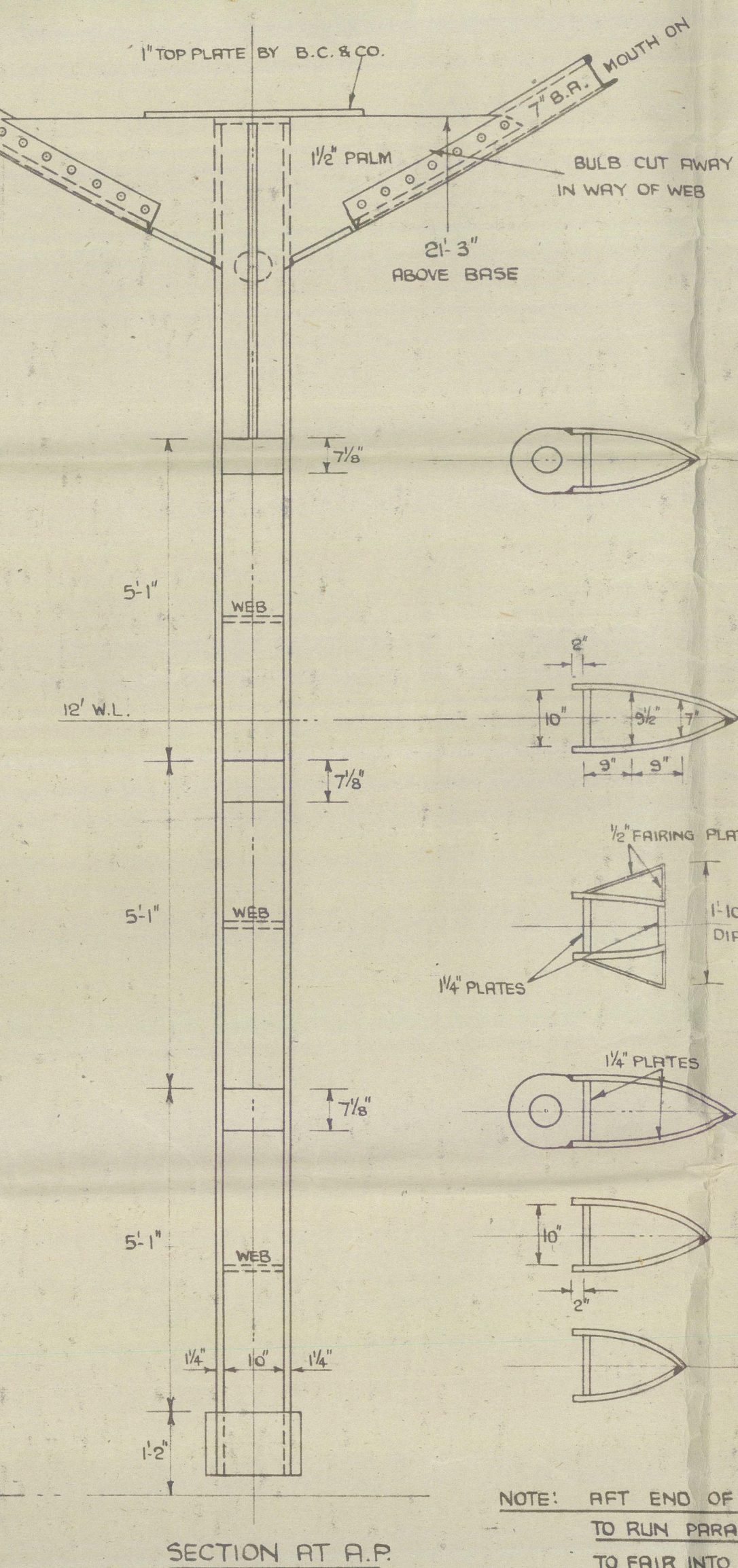
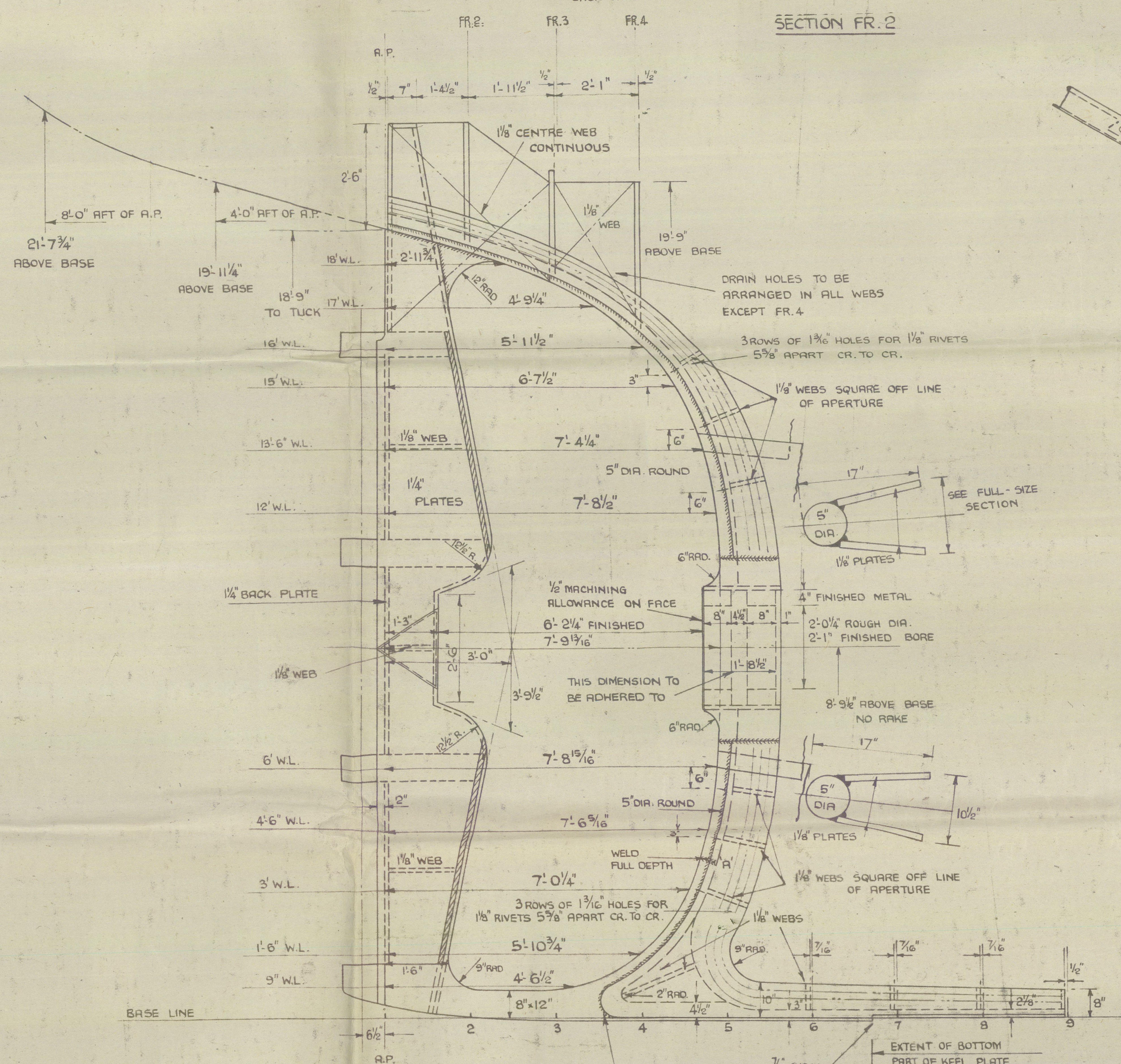
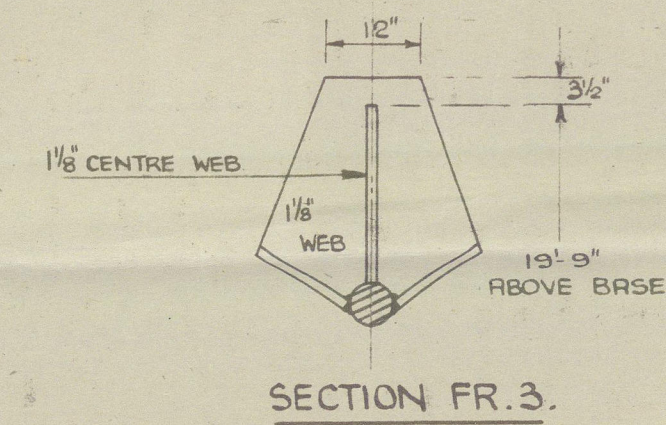
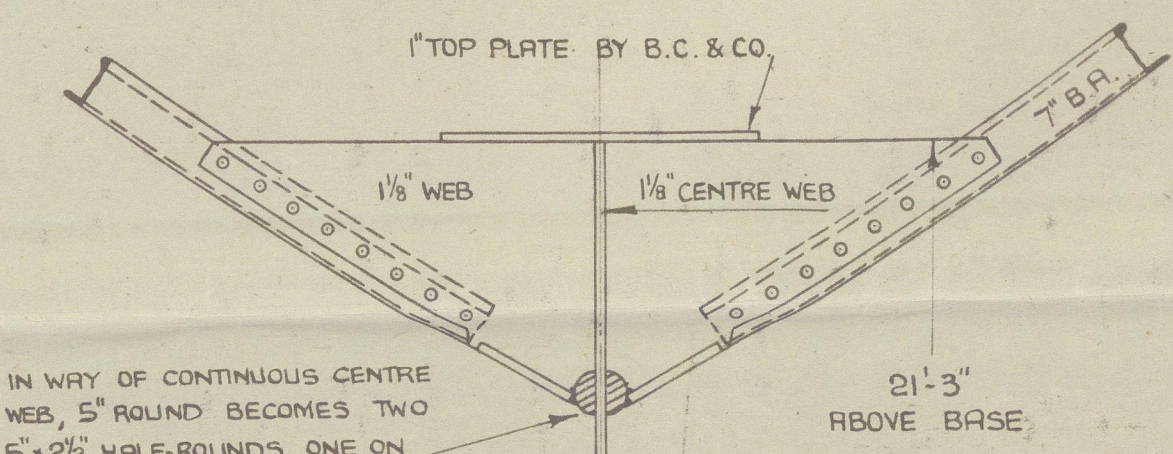
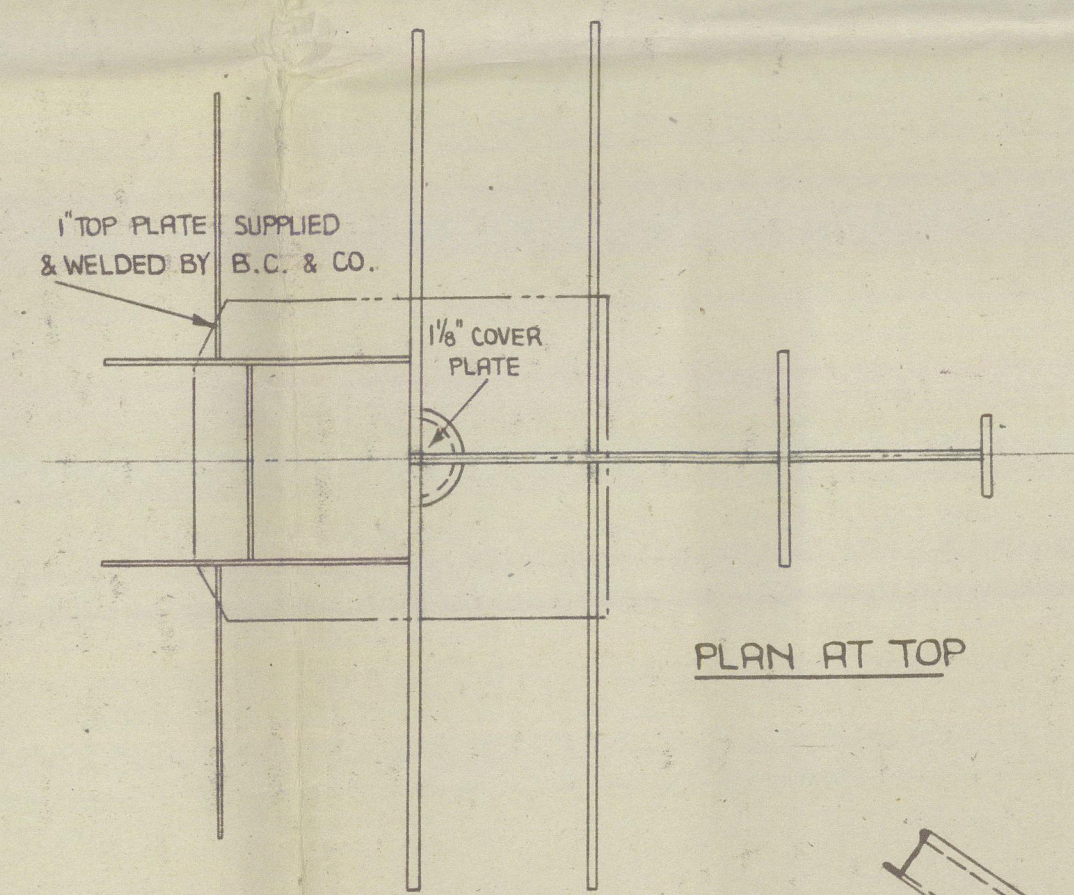
# No 711 MS DARA FABRICATED STERNFRAME

Scale ~ 1/2" = 1 Foot Plan No 2.D.

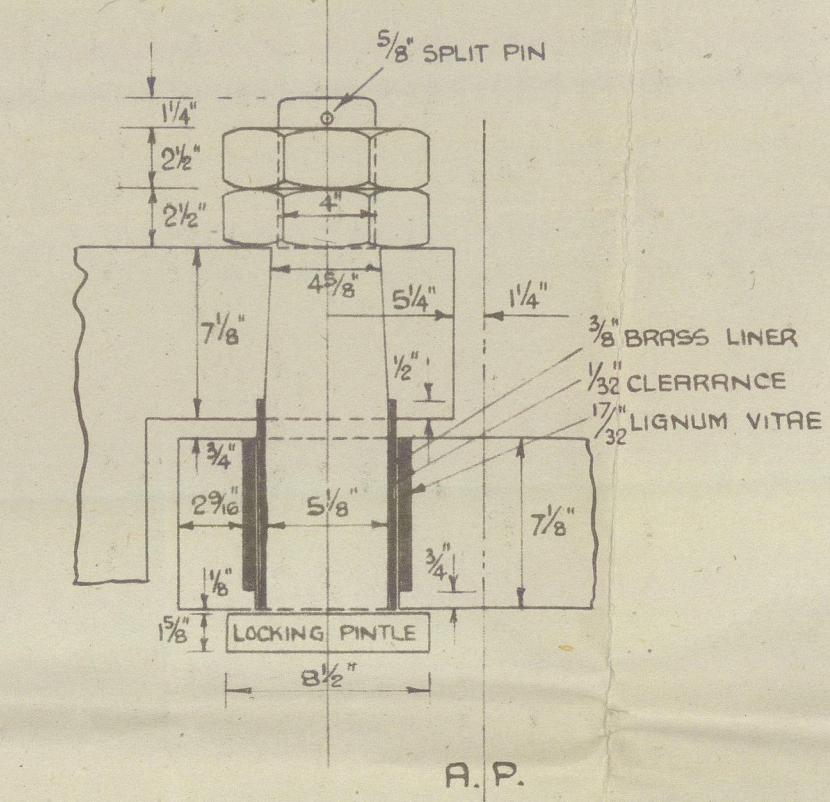
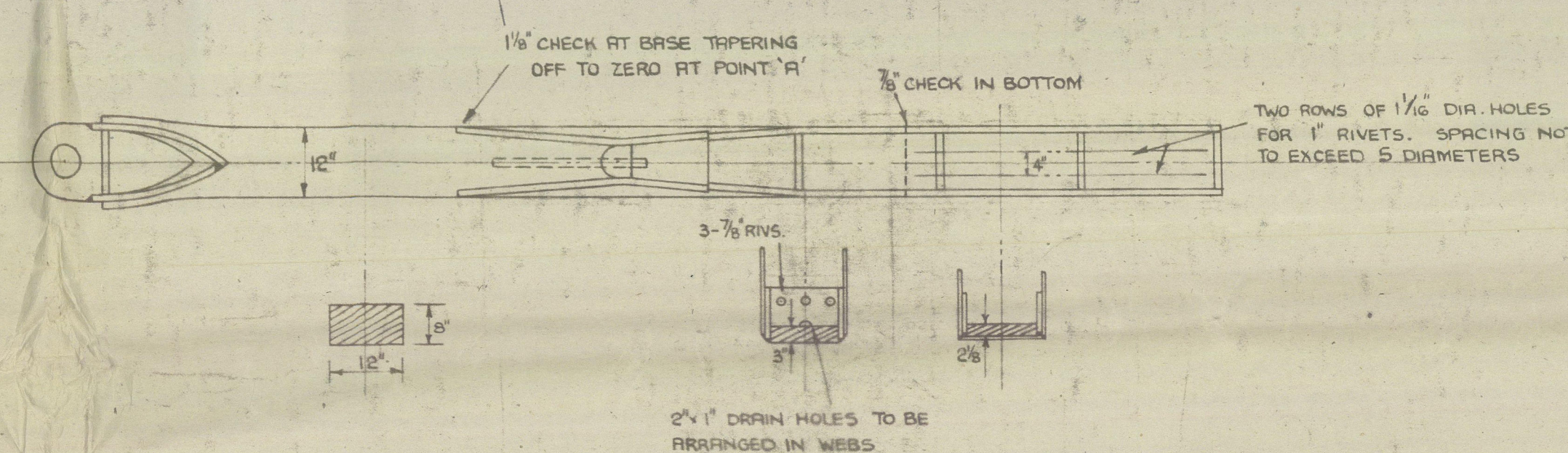
## NOTES

GUDGEONS TO BE OF FORGED INHOT STEEL.  
ALL APPROXIMATE DIMENSIONS TO BE VERIFIED BEFORE WORK IS COMMENCED.  
MOULDS AND/OR TRACINGS OF FULL SIZE SECTIONS WILL BE SENT BY B.C. & CO. AND SHOULD BE WORKED TO IN PREFERENCE TO THIS PLAN.  
GREAT CARE TO BE TAKEN THAT E OF PINTLES IS A PERFECTLY STRAIGHT & VERTICAL LINE BOTH FORE & AFT AND ATHWARTSHIPS. RIVET HOLES AS MARKED ON PLAN TO BE DRILLED BY MAKERS AT THEIR WORKS TO TEMPLATES SUPPLIED BY B.C. & CO.  
CARE TO BE TAKEN THAT SCANTLINGS ARE ADHERED TO, AS PAYMENT WILL ONLY BE MADE ON WEIGHTS CALCULATED TO THESE SCANTLINGS.  
ALL ELECTRIC WELDING TO BE TO SATISFACTION OF LLOYDS & M.O.W.T. SURVEYORS AND TO BE IN COMPLIANCE WITH THE REGULATIONS GOVERNING THE APPLICATION OF ELECTRIC ARC WELDING TO SHIP CONSTRUCTION.  
WEIGHT OF STERNFRAME TO BE PAINTED ON STRUCTURE BEFORE LEAVING MAKERS WORKS.  
CENTRE LINE OF SHIP TO BE CUT IN WITH CHISEL ALONG BOTTOM AND BACK OF STERNFRAME AND AT POINTS OF ALL WEBS.  
M.O.W.T. SURVEYOR TO BE SATISFIED THAT THE WELDING AND WELDING PROCEDURES ARE SUCH AS HAVE BEEN WELL PROVED BY THE CONTRACTOR.

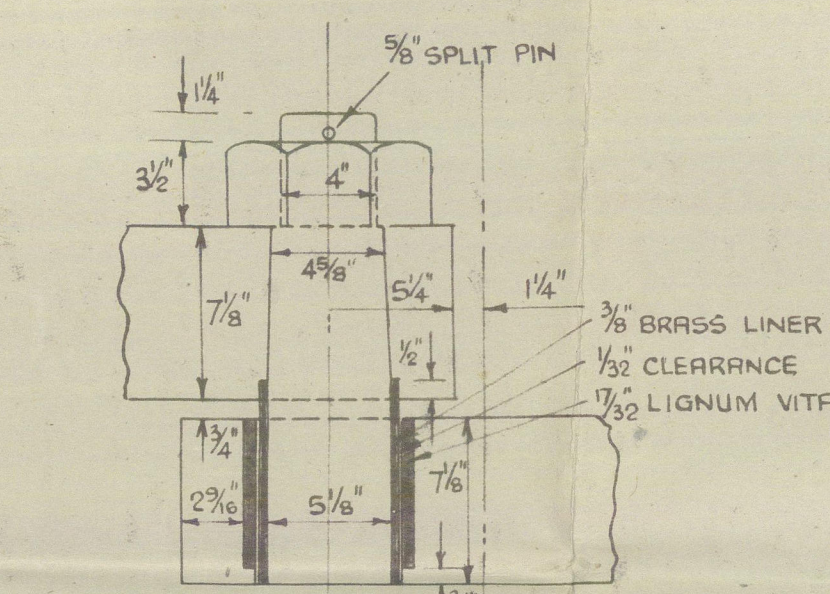
STERNFRAME TO PASS LLOYDS & M.O.W.T. PASSENGER CERTIFICATE, TESTS.



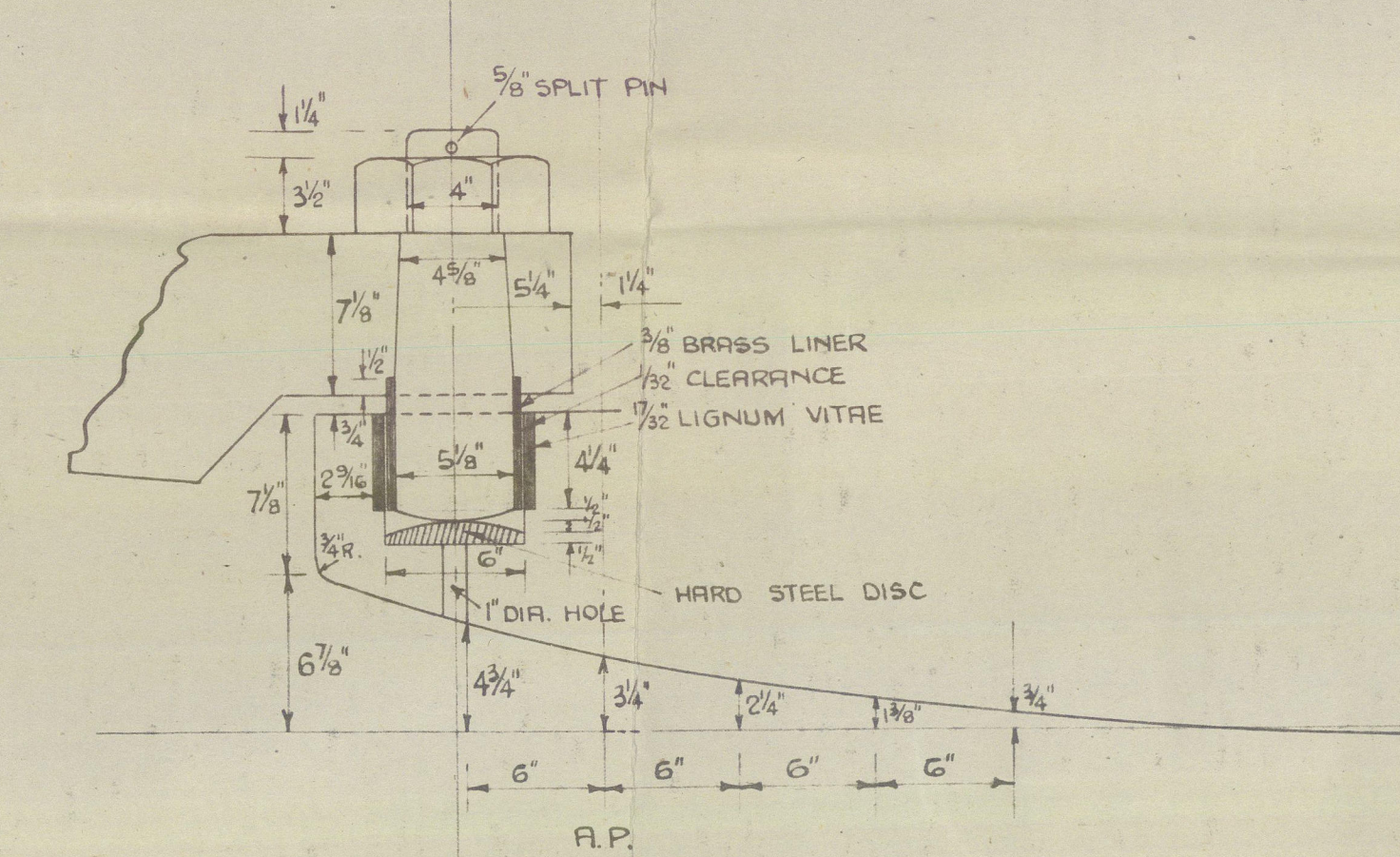
NOTE: AFT END OF SIDE-PLATES TO RUN PARALLEL TO E TO FAIR INTO LINE OF RUDDER



TOP PINTLE

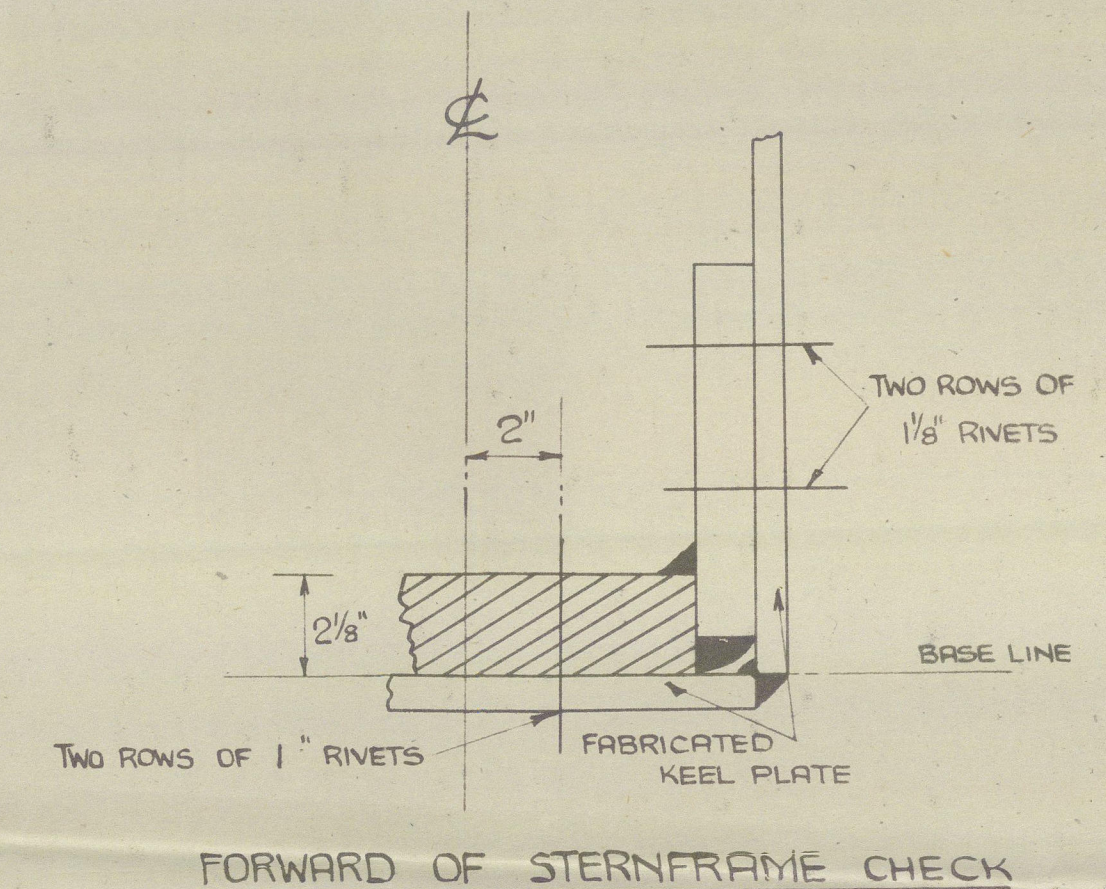


MID PINTLES

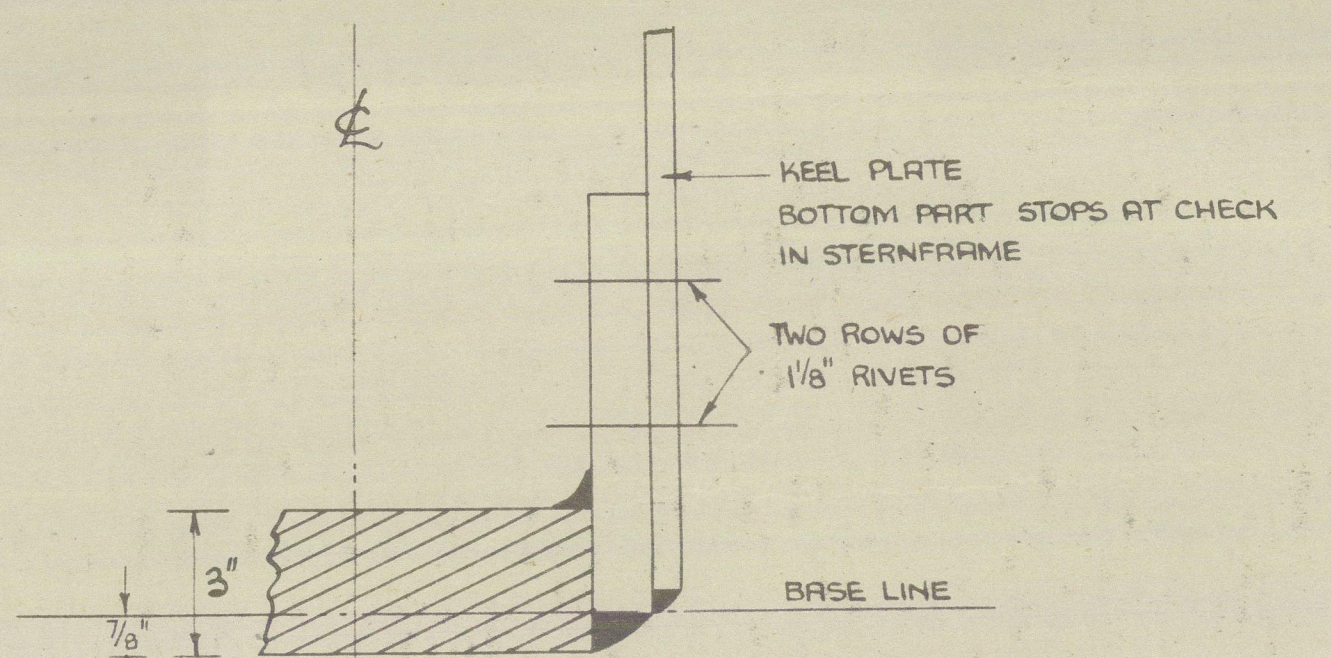


BOTTOM PINTLE  
Scale 1/8\"/>

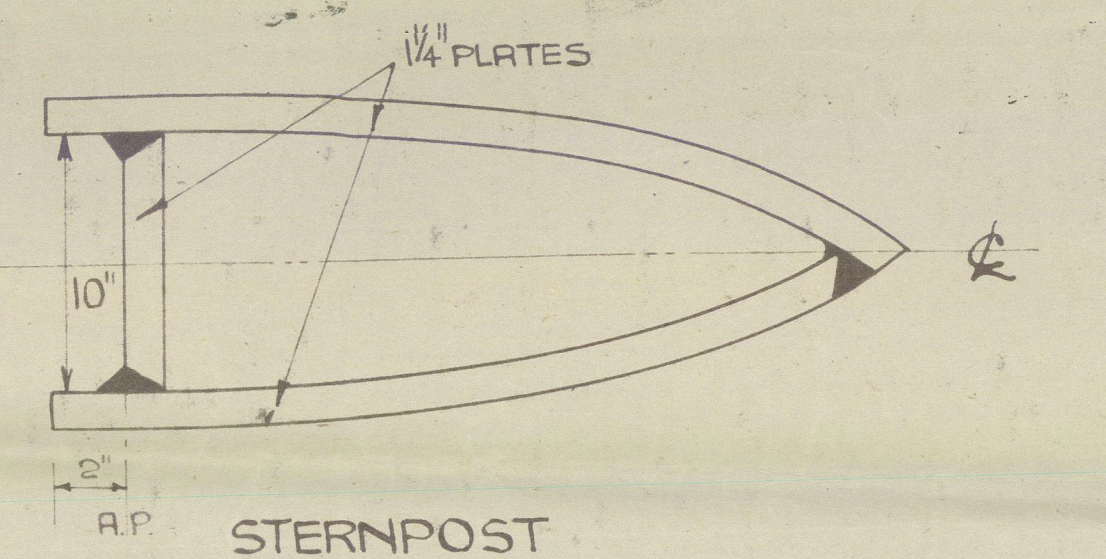
## WELDING DETAILS



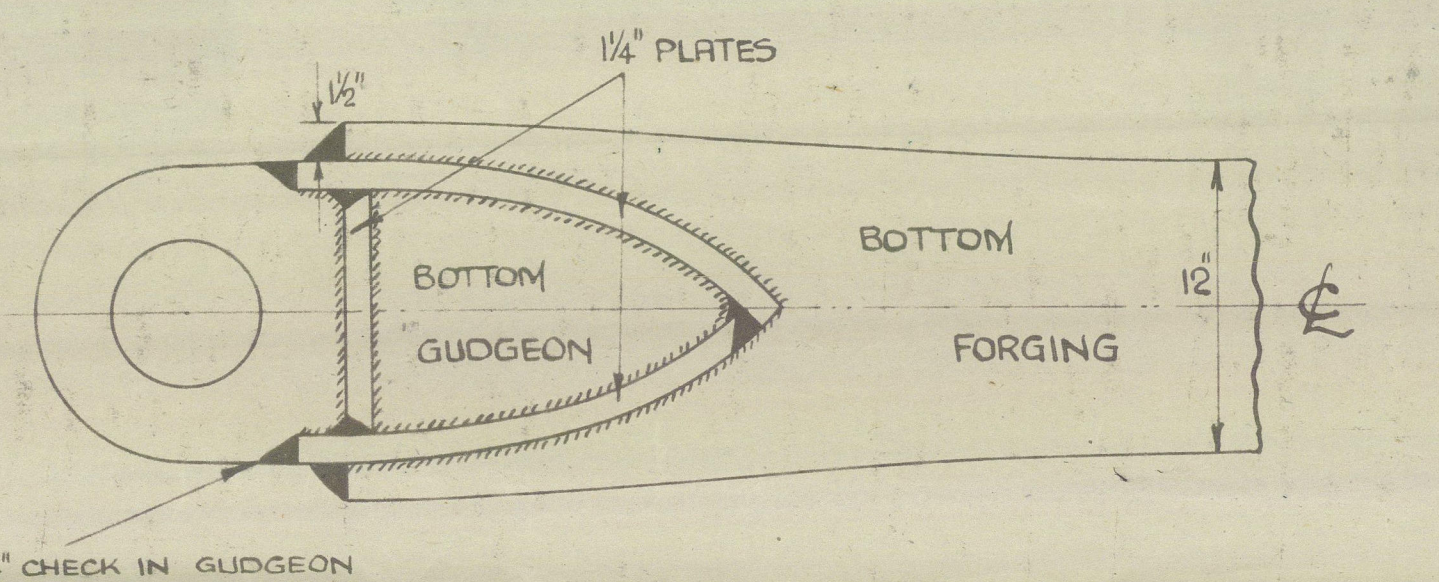
FORWARD OF STERNFRAME CHECK



AFT OF STERNFRAME CHECK



STERNPOST



BOTTOM GUDGEON

BARCLAY, CURLE & Co. LTD.

Nº 711

FABRICATED STERN FRAME.

711 Kara ★  
GLASGOW REPORT No. 730/8

RECORDS DEPT.,  
LONDON

