

Nº 1010 G.

SCALE :- $\frac{1}{2}" = 1 \text{ FOOT.}$

TO BE TO LLOYD'S REQUIREMENTS & TESTS.

LIGNUM-VITAE BUSHES, BRASS CAGES & HARD STEEL
BEARING RINGS TO BE SUPPLIED COMPLETE AS SHOWN.

WHERE MOULDS ARE SUPPLIED, THESE ARE TO BE
WORKED TO, IN PREFERENCE TO PLAN.

CENTRE OF GUDGEONS MUST BE IN A PERFECTLY STRAIGHT LINE, SQUARE TO BASE LINE, & PARALLEL TO BACK OF POST.

BOSS TO BE ROUGH BORED TO DIA^B AS SHOWN. FACE
SQUARE TO CENTRE LINE OF SHAFT.

RIVET HOLES TO BE DRILLED AS SHOWN. THOSE FOR
1/8" RIVETS TO BE 1/16" LARGER THAN DIA. OF RIVET

ALL SURFACES ON WHICH SHIP'S PLATING BEARS, TO

BE FINISHED SUFFICIENTLY SMOOTH TO ENSURE GOOD FAYING.
PARTS TINTED RED TO BE MACHINED.

SCANTLINGS GIVEN ARE NOT TO BE EXCEEDED.

APPROXIMATE WEIGHT 16 TONS, 11 CWTs.

// PLAN OF STERN FRAME
(AS FITTED)

HARLAND & WOLFF'S N^o 10109

10109 "British Fidelity"
GLASGOW REPORT No 60320



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