

No. 1482

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THE BRITISH CORPORATION FOR THE SURVEY

CHA AND

REGISTRY OF SHIPPING.

EX

Report No. 1446 No. in Register Book 2596

S.S. "DROMORE"

Makers of Engines *Richardsons Westgarth & Co.*

Works No. 2361

Makers of Main Boilers *Richardsons Westgarth & Co.*

Works No. 2361

Makers of Donkey Boiler ✓

Works No. ✓

MACHINERY.



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002750-002753-0042

No.

THE BRITISH CORPORATION FOR THE SURVEY
AND
REGISTRY OF SHIPPING.

Report No. No. in Register Book

Received at Head Office *20th December 1922*

Surveyor's Report on the New Engines, Boilers, and Auxiliary
Machinery of the ~~Single Screw~~ *Double* ~~Quadruple~~ *Steamer.*

Dromore

Official No.

Port of Registry

Liverpool.

Registered Owners

Furness Withy & Co. Ltd.

Engines Built by

Richardson Westgarth & Co. Ltd.

at

Liverpool.

Main Boilers Built by

Richardson Westgarth & Co. Ltd.

at

Liverpool.

Donkey

at

Date of Completion

20-11-20

First Visit

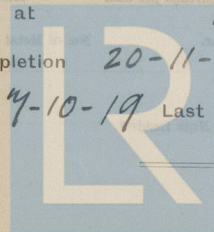
27-10-19

Last Visit

20-11-20

Total Visits

85



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RECIPROCATING ENGINES.

Works No. *2361* No. of Sets *1* Description *Triple Expansion, S.C. 3crks.*

No. of Cylinders each Engine *3* No. of Cranks *3*
 Diars. of Cylinders *26"-43"-43"* Stroke *48"*
 Cubic feet in each L.P. Cylinder *116.4*
 Are Spring-loaded Relief Valves fitted to Top and Bottom of each Cylr.?

" " " each Receiver?

Type of H.P. Valves,

" 1st L.P. "

" 2nd L.P. "

" L.P. "

" Valve Gear

" Condenser

Cooling Surface

sq. ft.

Diameter of Piston Rods (plain part)

Screw part (bottom of thread)

Material

Diam. of Connecting Rods (smallest part)

Material

" Crosshead Gudgeons

Length of Bearing

Material

No. of Crosshead Bolts (each)

Diam. over Thrd.

Thrds. per Inch

Material

" Crank Pin " "

" Main Bearings

Lengths

" Bolts in each

Diam. over Thread

Threads per inch

Material

" Holding Down Bolts, each Engine

Diam.

No. of Metal Chocks

Are the Engines bolted to the Tank Top or to a Built Seat?

Are the Bolts tapped through the Tank Top and fitted with Nuts Inside?

If not, how are they fitted?

Connecting Rods, Forged by

Piston " "

Crossheads, " "

Connecting Rods, Finished by

Piston " "

Crossheads, " "

Date of Harbour Trial

18-11-20

" Trial Trip

20-11-20

Trials run at

off. Harthpool.

Were the Engines tested to full power under Sea-going conditions?

yes.

If so, what was the I.H.P.?

3000

Revs. per min.

93.

Pressure in 1st I.P. Receiver, *45* lbs., 2nd I.P.,

lbs., L.P., *8* lbs., Vacuum, *26.5* ins.

Speed on Trial

no speed taken.

If the Conditions on Trial were such that full power records were not obtained give the following estimated

data:—

Builders' estimated I.H.P.

Revs. per min.

Estimated Speed



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TURBINE ENGINES.

Works No. Type of Turbines
 No. of H.P. Turbines No. of I.P. No. of L.P. No. of Astern

Are the Propeller Shafts driven direct by the Turbines or through Gearing?

Is Single or Double Reduction Gear employed?

Revs. per min. of H.P. Turbines at Full Power

"	"	I.P.	"	"
"	"	L.P.	"	"
"	"	1st Reduction Shaft		
"	"	2nd	"	
"	"	Propeller Shaft		

Total Shaft Horse Power

Date of Harbour Trial

" Trial Trip

Trials run at

Speed on Trial

Turbine Spindles forged by

" Wheels forged or cast by

Reduction Gear Shafts forged by

" Wheels forged or cast by

DESCRIPTION OF INSTALLATION



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TURBINE ENGINES

No. of Turbine Engines
 Name of Turbine Engine
 No. of Turbine Engines
 No. of Turbine Engines

Are the Turbine Engines driven direct by the Turbine or through gearing?

Is single or double reduction gear employed?

Revolutions per min. of Turbine at full power

100

100

100

100

100

100

100

100

100

100

Turbine Engines driven by

Where Turbine Engines are in

Revolutions per min. of Turbine at full power

Revolutions per min. of Turbine at full power

DESCRIPTION OF INSTALLATION

TURBO-ELECTRIC PROPELLING MACHINERY

No. of Turbo-Electric Units
 Capacity of each

Type of Turbine employed

Description of Generator

Are the Turbine Engines driven direct by the Turbine or through gearing?

Is single or double reduction gear employed?

Revolutions per min. of Turbine at full power

100

No. of Motors driving Propeller Shafts

Are the Propeller Shafts driven direct by the Motors or through gearing?

Is single or double reduction gear employed?

Description of Motors

Revolutions per min. of Generator at full power

Revolutions per min. of Generator at full power

Revolutions per min. of Generator at full power

Revolutions per min. of Generator at full power



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TURBO-ELECTRIC PROPELLING MACHINERY.

No. of Turbo-Generating Sets Capacity of each

Type of Turbines employed

Description of Generators

No. of Motors driving Propeller Shafting

Are the Propeller Shafts driven direct by the Motors or through Gearing?

Is Single or Double Reduction Gear employed?

Description of Motors

Revs. per min. of Generators at Full Power

" " Motors "

" " Propellers "

Total Shaft Horse Power "

Date of Harbour Trial

" Trial Trip

Trials run at

Makers of Turbines

" Generators

" Motors

" Reduction Gear

Turbine Spindles forged by

" Wheels forged or cast by

Reduction Gear Shafts forged by

" Wheels forged or cast by



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SHAFTING.

Are the Crank Shafts Built or Solid?

No. of Lengths in each

Angle of Cranks

Diar. by Rule

Actual

In Way of Webs

" of Crank Pins

Length between Webs

Greatest Width of Crank Webs

Thickness

Least " "

"

Diar. of Keys in Crank Webs

Length

" Dowels in Crank Pins

Length

Screwed or Plain

No. of Bolts each Coupling

Diar. at Mid Length

Diar. of Pitch Circle

Greatest Distance from Edge of Main Bearing Crank Web

Type of Thrust Blocks

No. " Rings

Diar. of Thrust Shafts at bottom of Collars

No. of Collars

" " Forward Coupling

At Aft Coupling

Diar. of Intermediate Shafting by Rule

Actual

No. of Lengths

No. of Bolts, each Coupling

Diar. at Mid Length

Diar. of Pitch Circle

Diar. of Propeller Shafts by Rule

Actual

At Couplings

Are Propeller Shafts fitted with Continuous Brass Liners?

Diar. over Liners

Length of After Bearings

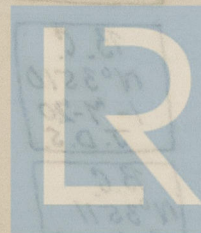
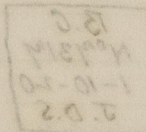
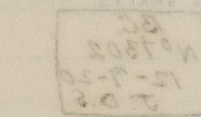
Of what Material are the After Bearings composed?

Are Means provided for lubricating the After Bearings with Oil?

" " to prevent Sea Water entering the Stern Tubes?

If so, what Type is adopted?

SKETCH OF CRANK SHAFT.



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No. of Blades each Propeller

Fitted or Solid?

Material of Blades

Boss

Diam. of Propellers

Pitch

Surface (each)

S. ft.

Coefficient of Displacement of Vessel at $\frac{1}{2}$ Moulded Depth

Crank Shafts Forged by

Material

,, Pins ,,

,, Webs ,,

Thrust Shafts ,,

Intermed. ,,

Propeller ,,

Crank ,, Finished by

Thrust ,,

Intermed. ,,

Propeller ,,

Same as s/s Rosemore

STAMP MARKS ON SHAFTS.

Crank Shaft.

B.C.
N^o 7302
12-7-20
J.D.S.

Thrust & 6 Intermediate
Shafts.

B.C.
N^o 7314
1-10-20
J.D.S.

Tail Shaft (working)

B.C.
N^o 3510
1-7-20
J.D.S.

Tail Shaft (dead)

B.C.
N^o 3511
16-4-20
B.H.

SKETCH OF PROPELLER SHAFT.



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PUMPS, ETC.

No. of Air Pumps Diar. Stroke

Worked by Main or Independent Engines?

No. of Circulating Pumps Diar. Stroke

Type of "

Diar. of " Suction from Sea

Has each Pump a Bilge Suction with Non-return Valve? Diar.

What other Pumps can circulate through Condenser?

No. of Feed Pumps on Main Engine Diar. Stroke

Are Spring-loaded Relief Valves fitted to each Pump?

Can one Pump be overhauled while the others are at work?

No. of Independent Feed Pumps Diar. Stroke

What other Pumps can feed the Boilers?

No. of Bilge Pumps on Main Engine Diar. Stroke

Can one Pump be overhauled while the others are at work?

No. of Independent Bilge Pumps

What other Pumps can draw from the Bilges?

Are all Bilge Suctions fitted with Roscs?

Are the Valves, etc., so arranged as to prevent unintentional connection between Sea and Bilges?

Are all Sea Connections made with Valves or Cocks next the Ship's sides?

Are they placed so as to be easily accessible?

Are the Discharge Chests placed above or below the Deep Load Line?

Are they fitted direct to the Hull Plating and easily accessible?

Are all Blow-off Cocks or Valves fitted with Spigots through the Hull Plating and Covering Plates or Flanges

on the Outside?

BOILERS



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BOILERS.

Works No.

No. of Boilers 3 Type

Single or Double-ended

No. of Furnaces in each

Type of Furnaces

Date when Plan approved

Approved Working Pressure

Hydraulic Test Pressure

Date of Hydraulic Test

" when Safety Valves set

Pressure at which Valves were set

Date of Accumulation Test

Maximum Pressure under Accumulation Test

System of Draught

Can Boilers be worked separately?

Makers of Plates

" Stay Bars

" Rivets

" Furnaces

Greatest Internal Diam. of Boilers

" " Length "

Square Feet of Heating Surface each Boiler

" " Grate " "

No. of Safety Valves each Boiler

Are the Safety Valves fitted with Easing Gear?

No. of Pressure Gauges, each Boiler

" Test Cocks

2361.

Cylindrical multitubular.

single

3

Sleigher

11-9-19

180 lbs

320 "

8-4-20

18-11-20

185 lbs

18-11-20

195 lbs

Newden C.A.

yfs.

Jno. Cheace Sons.

do
R. B. & Int. Co.

Thos. Piggott Sons.

15'-9"

12'-0"

2824.6 sq

62.55 sq

Diam. 4"

2

yfs.

2

No. of Water Gauges 1

3

" Sallnometer Cocks 1



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Are the Water Gauges fitted direct to the Boiler Shells or mounted on Pillars?

Are the Water Gauge Pillars fitted direct to the Boiler Shells or connected by Pipes?

Are these Pipes connected to Boilers by Cocks or Valves?

Are Blow-off Cocks or Valves fitted on Boiler Shells?

No. of Strakes of Shell Plating in each Boiler

„ Plates in each Strake

Thickness of Shell Plates Approved

„ „ in Boilers

Are the Rivets Iron or Steel?

Are the Longitudinal Seams Butt or Lap Joints?

Are the Butt Straps Single or Double?

Are the Double Butt Straps of equal width?

Thickness of outside Butt Straps

„ inside „

Are Longitudinal Seams Hand or Machine Riveted?

Are they Single, Double, or Treble Riveted?

No. of Rivets in a Pitch

Diam. of Rivet Holes Pitch

No. of Rows of Rivets in Centre Circumferential Seams

Are these Seams Hand or Machine Riveted?

Diam. of Rivet Holes Pitch

No. of Rows of Rivets in Front End Circumferential Seams

Are these Seams Hand or Machine riveted?

Diam. of Rivet Holes Pitch

No. of Rows of Rivets in Back End Circumferential Seams

Are these Seams Hand or Machine Riveted?

Diam. of Rivet Holes Pitch

Size of Manholes in Shell

Dimensions of Compensating Rings



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Thickness of End Plates in Steam Space Approved

" " " " " in Boilers

Pitch of Steam Space Stays

Diar. " " " " Approved Threads per Inch

" " " " " in Boilers "

Material of " " "

How are Stays Secured?

Diar. and Thickness of Loose Washers on End Plates

" " Riveted " " "

Width " " Doubling Strips " "

Thickness of Middle Back End Plates Approved

" " " " " in Boilers

Thickness of Doublings in Wide Spaces between Fireboxes

Pitch of Stays at " " " "

Diar. of Stays Approved Threads per Inch

" " in Boilers "

Material "

Are Stays fitted with Nuts outside?

Thickness of Back End Plates at Bottom Approved

" " " " " in Boilers

Pitch of Stays at Wide Spaces between Fireboxes

Thickness of Doublings in " "

Thickness of Front End Plates at Bottom Approved

" " " " " in Boilers

No. of Longitudinal Stays in Spaces between Furnaces



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Diam. of Stays Approved Threads per Inch

" " in Boilers

Material "

Thickness of Front Tube Plates Approved

" " " " in Boilers

Pitch of Stay Tubes at Spaces between Stacks of Tubes

Thickness of Doublings in " " "

" Stay Tubes at " " "

Are Stay Tubes fitted with Nuts at Front End?

Thickness of Back Tube Plates Approved

" " " in Boilers

Pitch of Stay Tubes in Back Tube Plates

" Plain "

Thickness of Stay Tubes

" Plain "

External Diam. of Tubes

Material "

Thickness of Furnace Plates Approved

" " " in Boilers

Smallest outside Diam. of Furnace

Length between Tube Plates

Width of Combustion Chambers (Front to Back)

Thickness of " " Tops Approved

" " " in Boilers

Pitch of Screwed Stays in C.C. Tops

Same as sp. Suezmore



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Diar. of Screwed Stays Approved	Threads per Inch
12	12
14	14
16	16
18	18
20	20
22	22
24	24
26	26
28	28
30	30
32	32
34	34
36	36
38	38
40	40
42	42
44	44
46	46
48	48
50	50
52	52
54	54
56	56
58	58
60	60
62	62
64	64
66	66
68	68
70	70
72	72
74	74
76	76
78	78
80	80
82	82
84	84
86	86
88	88
90	90
92	92
94	94
96	96
98	98
100	100

" " " in Boilers

Material	"	"
1	2	3
4	5	6
7	8	9
10	11	12
13	14	15
16	17	18
19	20	21
22	23	24
25	26	27
28	29	30
31	32	33
34	35	36
37	38	39
40	41	42
43	44	45
46	47	48
49	50	51
52	53	54
55	56	57
58	59	60
61	62	63
64	65	66
67	68	69
70	71	72
73	74	75
76	77	78
79	80	81
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322	323	324
325	326	327
328	329	330
331	332	333
334	335	336
337	338	339
340	341	342
343	344	345
346	347	348
349	350	351
352	353	354
355	356	357
358	359	360
361	362	363
364	365	366
367		

Thickness of Combustion Chamber Sides Approved

" " " " in Boilers

Pitch of Screwed Stays in O.C. Sides

Diar. " " Approved

" " " in Boilers

Material " "

Thickness of Combustion Chamber Backs Approved

" " " in Boiler

Pitch of Screwed Stays in C.O. Backs

Diar.	"	"	Approved
-------	---	---	----------

" " " in Boilers

Material " "

Are all Screwed Stays fitted with Nuts inside O.C.?

Thickness of Combustion Chamber Bottoms

No. of Girders over each Wing Chamber

" " " Centre

Depth and Thickness of Girders

Material of Girders

No. of Stays in each

No. of Tubes, each Boiler

Size of Lower Manholes

Threads per Inch

Threads per Inch

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VERTICAL DONKEY BOILERS.

No. of Boilers	Type	
Greatest Int. Diar.		Height
Height of Boiler Crown above Fire Grate		
Are Boiler Crowns Flat or Dished?		
Internal Radius of Dished Ends		Thickness of Plates
Description of Seams in Boiler Crowns		
Diar. of Rivet Holes	Pitch	Width of Overlap
Height of Firebox Crowns above Fire Grate		
Are Firebox Crowns Flat or Dished?		
External Radius of Dished Crowns		Thickness of Plates
No. of Crown Stays	Diar.	Material
External Diar. of Firebox at Top	Bottom	Thickness of Plates
No. of Water Tubes	Ext. Diar.	Thickness
Material of Water Tubes		
Size of Manhole in Shell		
Dimensions of Compensating Ring		
Heating Surface, each Boiler		Grate Surface

SUPERHEATERS.

Description of Superheaters	
Where situated?	
Which Boilers are connected to Superheaters?	
Can Superheaters be shut off while Boilers are working?	
No. of Safety Valves on each Superheater	Diar.
Are " " fitted with Easing Gear?	
Date of Hydraulic Test	Test Pressure
Date when Safety Valves set	Pressure on Valves

MAIN STEAM PIPES



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MAIN STEAM PIPES.

No. of Lengths

Material

Brazed, Welded or Seamless

Internal Diam.

Thickness

How are Flanges secured?

Date of Hydraulic Test

Test Pressure

No. of Lengths

Material

Brazed, Welded or Seamless

Internal Diam.

Thickness

How are Flanges secured?

Date of Hydraulic Test

Test Pressure

No. of Lengths

Material

Brazed, Welded or Seamless

Internal Diam.

Thickness

How are Flanges secured?

Date of Hydraulic Test

Test Pressure

4
 W. I.
 Lap welded.
 4 7/8"
 5/16"
 Screwed / welded.
 12-10-20
 540 lbs.



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EVAPORATORS.

No. 1 Type *Monicon* Tons per Day *25*
 Makers *R.W.C. Nhoal*
 Working Pressure *10 lbs.* Test Pressure *Body 50 lbs. Cils 400* Date of Test *23-9-20*
 Date of Test of Safety Valves under Steam *18-11-20*

FEED WATER HEATERS.

No. 1 Type *Compensating Simplex*
 Makers *R.W.C. Nhoal*
 Working Pressure *10 lbs.* Test Pressure *Body 50 lbs. Cils 432* Date of Test *13-9-20*

FEED WATER FILTERS.

No. 1 Type *Cascade Gravitation* Size *no 5*
 Makers *R.W.C. Nhoal*
 Working Pressure Test Pressure Date of Test

LIST OF DONKEY PUMPS.

Same as sp. "Nuenoro"



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SPARE GEAR.

No. of Top End Bolts.	No. of Bot. End Bolts.	No. of Cylinder Cover Studs
" Coupling Bolts	" Main Bearing Bolts	" Valve Chest "
" Junk Ring Bolts	" Feed Pump Valves	" Bilge Pump Valves
" H.P. Piston Rings	" I.P. Piston Rings	" L.P. Piston Rings
" " Springs	" " Springs	" " Springs
" Safety Valve "	" Fire Bars	" Feed Check Valves
" Piston Rods	" Connecting Rods	" Valve Spindles
" Air Pump Rods	" Air Pump Buckets	" Air Pump Valves
" Cir. "	" " "	" Cir. "
" Crank Shafts	" Crank Pin Bushes	" Crosshead Bushes
" Propeller Shafts	" Propellers	" Propeller Blades
" Boiler Tubes	" Condenser Tubes	" Condenser Ferrules

OTHER ARTICLES OF SPARE GEAR:—

Same as c/s



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REFRIGERATORS.

No. of Machines

Capacity of each

Makers

Description

No. of Steam Cylinders, each Machine

No. of Compressors

No. of Cranks

Particulars of Pumps in connection with Refrigerating Plant and whether worked by Refrigerating Machines
or Independently

System of Refrigeration

Insulation

Are Brine and other Regulating Valves placed so as to be accessible without entering the Insulated Spaces?

Are all Pipes, Air Trunks, &c., well secured and protected from risk of damage?

Are all Bilge, Sounding, and Air Pipes in Insulated Spaces properly insulated?

Are Thermometer Tubes so arranged that Water cannot enter and freeze in them?

Date of Test under Working Conditions

RESULTS OF TRIALS.

Articles of Spare Gear for Refrigerating Plant carried on board:—

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Installation Fitted by

Campbell & Esherwood Ltd.

No. and Description of Dynamos

2, 15 K.W. + $7\frac{1}{2}$ " K.W. Compound wound

Makers of Dynamos

Campbell + Isherwood & Hole open.

Capacity

150 + 45

Amperes, at 100

Volts, 400, 425 Revols. per Min.

Current Alternating or Continuous

Continuous

Single or Double Wire System

double

Position of Dynamos

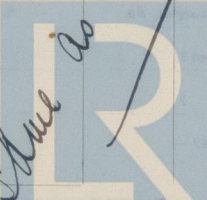
Engine Room Starting platform

„ Main Switch Board

No. of Circuits to which Switches are provided on Main Switch Board

Shoe

Particulars of these Circuits:—

Circuit.	Number of Lights.	Candle Power.	Current Required, Amps.	Size of Conductor.	Current Density.	Conductivity of Conductor.	Insulation Resistance per Mile.
<p><i>Chase & Co. S. S. Bulmore</i></p> <p> © 2020 Lloyd's Register Foundation</p>							
Total No. of Lights	No. of Motors driving Fans, &c.				No. of Heaters		

Total No. of Lights

No. of Motors driving Fans, &c.

No. of Heaters:

Current required for Motors and Heaters

Positions of Auxiliary Switch Boards, with No. of Switches on each

Are Cut-outs fitted as follows?—

On Main Switch Board, to Cables of Main Circuits

On Aux. " " each Auxiliary Circuit

Wherever a Cable is reduced in size

To each Lamp Circuit

To both Flow and Return Wires of all Circuits when the Double-Wire System is adopted

Are the Fuses of Standard Sizes?

Are all Switches and Cut-outs constructed of Non-inflammable Material?

Are they placed so as to be always and easily accessible?

Smallest Single Wire used, No. S.W.G., Largest, No. S.W.G.

How are Conductors in Engine and Boiler Spaces protected?

" Saloons, State Rooms, &c., " ?

What special protection is provided in the following cases?—

(1) Conductors exposed to Heat or Damp

(2) " passing through Bunkers or Cargo Spaces

(3) " " Deck Beams or Bulkheads

Are all Joints in Cables properly soldered and thoroughly insulated so that the efficiency of the Cables is unimpaired?

Are all Joints in accessible positions, none being made in Bunkers or Cargo Spaces?

Are all Hull Connections for Single-Wire Systems made with Screws of large Surface?

Are the Dynamos, Motors, Main and Branch Cables, so placed that the Compasses are not injuriously affected by them?

Have Tests been made to prove that this condition has been satisfactorily fulfilled?

Has the Insulation Resistance over the whole system been tested?

What does the Resistance amount to?

Ohms.

Is the Installation supplied with a Voltmeter?

" " " an Ampere Meter?

Date of Trial of complete Installation 19-11-20 Duration of Trial Plus.



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GENERAL CONSTRUCTION.

Have the Machinery and Boilers been constructed in accordance with the requirements of the Rules and the

Approved Plans? *ylo.*

If not, give details of the points of difference, and state when these were sanctioned by the Chief

Surveyor.

Are the Materials used in the Construction of Engines and Boilers, so far as could be seen sound and trustworthy? *ylo.*

Is the Workmanship throughout thoroughly satisfactory? *ylo.*

The above correctly describes the Machinery of the S.S.

as ascertained by *me* from personal examination

"Dromore"

J. D. Stephenson

Engineer Surveyor to the British Corporation for the
Survey and Registry of Shipping.

Fees—

MAIN BOILERS.		£	s.	d.
H.S.	<i>8473.9</i> Sq. ft.	:	:	:
G.S.	<i>187.65</i> "	:	:	:
DONKEY BOILERS.				
H.S.	✓ Sq. ft.	:	:	:
G.S.	✓ "	:	:	:
		£	:	:
ENGINES.				
L.P.C.	<i>116.4</i> Cub. ft.	:	:	:
		£	:	:
Testing, &c. ...		:	:	:
		£	:	:
Expenses ...		:	:	:
Total ...		£	:	:

It is submitted that this Report be approved,

Chief Surveyor.

Approved by the Committee for the Class of M.B.S.* on the

Fees advised

Fees paid



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