

REPORT ON BOILERS.

No. 20484

Received at London Office

JAN 12 1935

Date of writing Report 12 10 37 When handed in at Local Office 30th DEC. 1934 Port of GreenwichNo. in Survey held at Greenwich Date, First Survey 14th JUNE 1934 Last Survey 29th DECEMBER 1934

on the

S/S "Jalakraishna"(Number of Visits ☒) Tons { Gross 4990.61.
Net 3044.44.

Master Greenwich Built at Greenwich By whom built Lithgow & Co Yard No. 904 When built 1937
Engines made at Greenwich By whom made John & Richard & Co Engine No. 695 When made 1937
Boilers made at ditto By whom made ditto Boiler No. 695 When made 1937
Nominal Horse Power 3000 Owners Scindia S.N. Co Port belonging to Bombay

MULTITUBULAR BOILERS ~~MAIN~~ ~~ADJUTANT~~ DONKEY.

Manufacturers of Steel Thomas Walmesley, Son & Co. Ltd. & Co. (Letter for Record ☒)
Total Heating Surface of Boilers 913 Is forced draught fitted No Coal or Oil fired Coal
No. and Description of Boilers One Single Ended Working Pressure 150
Tested by hydraulic pressure to 245 Date of test 22.10.37 No. of Certificate 2123 Can each boiler be worked separately ☒
Area of Firegrate in each Boiler 32 No. and Description of safety valves to each boiler One Double Spring
Area of each set of valves per boiler { per Rule 6.92 Pressure to which they are adjusted 155 Are they fitted with easing gear Yes
as fitted 494
In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler No
Smallest distance between boilers or uptakes and bunkers or woodwork 12" Is oil fuel carried in the double bottom under boilers No
Smallest distance between shell of boiler and tank top plating Boiler in Tween Deck Is the bottom of the boiler insulated Yes
Largest internal dia. of boilers 10' 6" Length 10' 0" Shell plates: Material S Tensile strength 29.33
Thickness 23/32 Are the shell plates welded or flanged ☒ Description of riveting: circ. seams { end DR
long. seams T R O D B S Diameter of rivet holes in { circ. seams 7/8" Pitch of rivets { 2.843
long. seams 3/4" 5' 1/4"
Percentage of strength of circ. end seams { plate 69.2 Percentage of strength of circ. intermediate seam { plate 85.4
rivets 46.4 rivets 85.4
Percentage of strength of longitudinal joint { plate 85.4 Working pressure of shell by Rules 151
rivets 85.4 combined 88.95
Thickness of butt straps { outer 9/16" No. and Description of Furnaces in each Boiler 2 plain
inner 11/16" Tensile strength 26.30 Smallest outside diameter 3.3 13/16"
Material S Length of plain part { top 6' 9 7/8" Thickness of plates { crown 23/32 Description of longitudinal joint weld
bottom 7' 4" bottom 23/32 Working pressure of furnace by Rules 157
Dimensions of stiffening rings on furnace or c.c. bottom 6' 3 1/2" x 5 1/8" T Bar
End plates in steam space: Material S Tensile strength 26.30 Thickness 15/16" Pitch of stays 19' 15"
How are stays secured D N & Washers Working pressure by Rules 158
Tube plates: Material { front S Tensile strength { 26.30 Thickness { 15/16"
back S 11/16"
Mean pitch of stay tubes in nests 10.44" Pitch across wide water spaces 14" Working pressure { front 171
back 153
Girders to combustion chamber tops: Material S Tensile strength 29.33 Depth and thickness of girder
at centre 4 1/2" x 11/16" Length as per Rule 2.3 11/16" Distance apart 9 5/8" No. and pitch of stays
in each 3 at 4" Working pressure by Rules 144" Combustion chamber plates: Material S
Tensile strength 26.30 Thickness: Sides 5/8" Back 5/8" Top 5/8" Bottom 5/8"
Pitch of stays to ditto: Sides 9' 9 1/2" Back 9' 8" Top 4' 9 5/8" Are stays fitted with nuts or riveted over Nuts
Working pressure by Rules 186 Front plate at bottom: Material S Tensile strength 26.30
Thickness 15/16" Lower back plate: Material S Tensile strength 26.30 Thickness 15/16"
Pitch of stays at wide water space 14" Are stays fitted with nuts or riveted over Nuts
Working Pressure 278 Main stays: Material S Tensile strength 28.32
Diameter { At body of stay, 2 1/4" No. of threads per inch 6 Area supported by each stay 240
Over threads 1 1/2" Screw stays: Material Iron Tensile strength 21 1/2
Working pressure by Rules 158 Diameter { At turned off part, 1 1/2" No. of threads per inch 9 Area supported by each stay 720
Over threads 1 1/2"

Working pressure by Rules 145 Are the stays drilled at the outer ends No Margin stays: Diameter At turned off part, 1 3/4" 1 5/8"
 No. of threads per inch 9 Area supported by each stay 92 sq in Working pressure by Rules 166
 Tubes: Material Iron External diameter 3" Thickness 8 WG 9/32 11/32 No. of threads per inch 9
 Pitch of tubes 4 3/16" x 4 3/16" Working pressure by Rules 142 Manhole compensation: Size of opening in
 shell plate 16" x 20" Section of compensating ring 2 1/4" x 2 3/4" x 2 3/8" No. of rivets and diameter of rivet holes 36 at 1 1/16"
 Outer row rivet pitch at ends 5 3/8" Depth of flange if manhole flanged 3 1/4" Steam Dome: Material
 Tensile strength Thickness of shell Description of longitudinal joint
 Diameter of rivet holes Pitch of rivets Percentage of strength of joint
 Internal diameter Working pressure by Rules Thickness of crown No. and diameter of
 stays Inner radius of crown Working pressure by Rules
 How connected to shell Size of doubling plate under dome Diameter of rivet holes and pitch
 of rivets in outer row in dome connection to shell
 Type of Superheater Manufacturers of Tubes
 Number of elements Material of tubes Steel forgings
 Material of headers Tensile strength Thickness Can the superheater be shut off and
 the boiler be worked separately Is a safety valve fitted to every part of the superheater which can be shut off from the boiler
 Area of each safety valve Are the safety valves fitted with easing gear Working pressure as per
 Rules Pressure to which the safety valves are adjusted Hydraulic test pressure:
 tubes forgings and castings and after assembly in place Are drain cocks or
 valves fitted to free the superheater from water where necessary
 Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with

The foregoing is a correct description,
 For JOHN G. KINCAID & CO. LIMITED.
W. Carter Director.

Dates of Survey { During progress of work in shops - - }
 while building { During erection on board vessel - - - }
 SEE MACHINERY REPORT
 Are the approved plans of boiler and superheater forwarded herewith (If not state date of approval.)
 Total No. of visits

Is this Boiler a duplicate of a previous case Yes If so, state Vessel's name and Report No. S/S Jalaganga 4th Rpt 17-20151

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This boiler has been built under Special Survey in accordance with the approved plan & the workmanship & material are of good quality. It is now securely fitted on board

Survey Fee £100 When applied for, 19
 Travelling Expenses (if any) £ : When received, 19

W. Gordon-Mitchell
 Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute GLASGOW 11 JAN 1938
 Assigned SEE ACCOMPANYING MACHINERY REPORT.