

8

Opn  
31 Jan. 1940

YARD No 90892 (CARGO MOTOR SHIP)  
STERN FRAME

LENGTH BETW. PP 415'-0" BREADTH MOULD 56'-0" DRAFT AB 25'-6" SPEED 14 KNOT  
MATERIAL: RUDDER POST OF FORGED STEEL REMAINDER PARTS  
OF STERNFRAME TO BE OF CAST STEEL BRITISH LLOYDS TEST  
CERTIFICATE TO BE DELIVERED  
DISPLACEMENT 12550 TS.  $\delta = 0.74$   
AREA OF RUDDER =  $(\frac{1}{70} L \times d) = 13.5 M^2$

SCALE 1:15

NO	PIEC	OBJECT	MATERIAL	REMARKS
1	1	STERN FRAME, LOWER PART	STG. 45. 81	Note for Quality and Testing of Material to be supplied with
2	1	" " " " UPPER PART	" " " "	
3	1	RUDDER POST	ST 42. 11	
4	1	NUT	" " " "	
5	6	BOLTS 2 3/4" W NUTS AND SPLINS	" " " "	
6	2	LINING	BRONZE	
7	1	FEATHER 550 x 140 x 30	ST 60. 11	

TOP CONNECTION OF RUDDER POST  
SCALE 1:10

SECTION AT FR No 1  
LOOKING AFT

PALM ON RUDDER POST  
LOOKING FORWARD  
SCALE 1:10

SECTION A-B  
SCALE 1:10

NUT AT BOTTOM  
END OF RUDDER POST  
SCALE 1:10

BOTTOM CONNECTION  
OF RUDDER POST  
SCALE 1:10

SECTIONAL AREA OF HEEL  
PIECE 10% ABOVE BRITISH  
LLOYDS RULES

FINISHED MEASURE MATERIAL  
TO BE ADDED FOR BORING  
ROUGH DIAM 40 1/4" LESS

SECTION AT FR No 4  
LOOKING AFT

ODENSE STAALSKIBSVÆRFT

APPR. OF BRITISH LLOYD'S 22. 12. 39

APPR. OF REDERIET 30-12-39

29-1-40 RETTET AF AKP  
STERN FRAME 2021



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*Sally*

ODENSE 90592

AMENDED STERN  
FRAME

92 "Sally m/aersk" \* 31/1-40

002762-002769-0135.01



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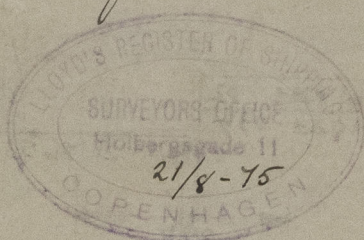
Yard No. 92.

Odense Staatskibsværft <sup>a</sup>/<sub>s</sub>.

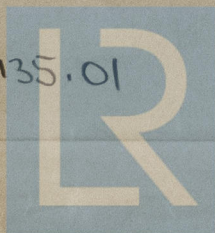
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M<sup>r</sup> <sup>a</sup>/<sub>s</sub>. Sally Marsk af Copenhag.  
Lp.m. Report No. 11761.



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