

Lloyd's Register of Shipping.

Order: 2477.

(Report on Vessel No. 8850 Port Dun)

No. 3959

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel ~~Castings~~ Castings, manufactured by Messrs. Ruhrstahl A.G. Stahlwerk Krieger of Düsseldorf for the Vessel No. 345, being built by Messrs. The Caledon Shipb. & Eng. Co. Ltd. of Dundee have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.

Mark on Forgings or Castings.

Lloyd's
No. 103.
F.S. 20.9.33.

DOT
20/9/33

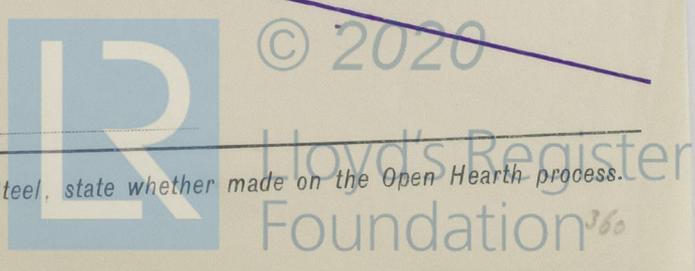
Düsseldorf 21st September 1933.

J. Schnell

	1 stern frame SOCKETED STEEL	RUDDER FRAME	STEM.
Material*	Annealed Siem. Mart. Cast Steel		
How made	cast		
If annealed	Yes		
Dimensions			
Progress on Inspection	rough turned		
Date when Inspected	20.9.33.		
CASTINGS.	.798	3"	
Tests on Standard Test Pieces.			
Tensile Test—	26,9	27,4	
Tons per square inch	33,3	34,6	
Extension per cent. ...			
Cold Bending Test—	120 degr. good		
Angle before fracture			
Drop Test—	7 feet		
Height from ground ...			
Hammering Test—	satisfactory.		
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

5/ Fee (if any chargeable) £
To be paid at Düsseldorf.



* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.