

For the information of Surveyors and the Committee only.

Received at Glasgow Office 27<sup>th</sup> Nov. 1934

# Lloyd's Register of Shipping.

Order: 85615.

(Report on Vessel No. 19464 Port Glasgow)

Gamara Producer

No. 3965

## SHIP ~~FORGINGS OR~~ CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~XXXXX~~ Steel ~~XXXXXXXXXX~~ Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 868, being built by Messrs. Lithgow's Ltd. of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.

Mark on Forgings or Castings.

Lloyd's  
No. 597.  
M.B. 15.11.33.

Düsseldorf 16th November 1933.

1 stern frame

	<del>STERN FRAME</del>	RUDDER FRAME.	STEM.
Material* ...	Annealed Siem. Mart. Cast Steel		
How made ...	cast		
If annealed ...	Yes		
Dimensions ...	14" x 10"		
Progress on Inspection ...	rough turned & finished		
Date when Inspected ...	15.11.33.		
CASTINGS.	.798	3"	
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...	28,5	29,1	
Extension per cent. ...	32,6	32,6	
Cold Bending Test—			
Angle before fracture ...	120 degr. good		
Drop Test—			
Height from ground ...	10 feet		
Hammering Test—			
If made according to Rules and found satisfactory ...	satisfactory.		

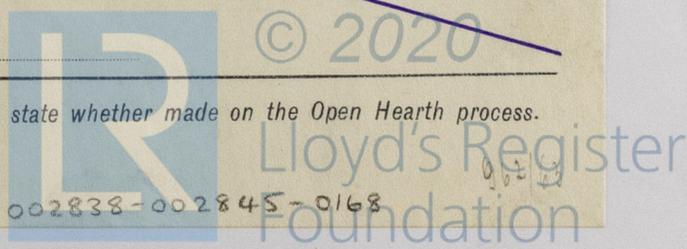
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ :

To be paid at Düsseldorf.

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



Lloyd's Register of Shipping

Order: 8872.

SHIP REGISTER FOR CASINGS

Lithgows Ltd  
No 868.

Report on Stern Frame.

S.S. Jamaica Producer

See List Entry Report No 19464

Draughtsman: 18th November 1933.

*[Handwritten signature]*

RUBBER FRAME

Steel

17" x 10"

rough turned & finished

12.11.33.

202

25.2

150 deg. 800

10 feet

25.2

25.2



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Lloyd's Register Foundation

(1933) Jan. 9, 12, 15, 14, 19, 23, 25, 29, 31. Feb. 1, 5, 6, 7, 8, 9, 12, 13, 14, 16, 19, 21, 23, 24, 28. Mar. 1, 2, 5, 7, 9, 12, 13, 15, 16, 19, 22, 23, 26, 27, 28, 29. Apr. 3, 4, 14, 26. May 1, 3, 10, 11, 15, 16, 24, 29, 30, 31. June 1, 12.

Rej

t. 6.

Order:

No. 29

Castings of B by M have be sec

Mark on Forging

Lloyd

No.

M.B.26

Material\*

made

annealed

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CASTIN

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Piece

Test—

Tons per squar

Extension per

Bending

Angle before fr

P Test—

Height from gr

merging Te

If made accord

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To b

If of Iron,

29. T.