

STEEL STEAMER OR MOTORSHIP.

Received at London Office 4 JUN 1942

State if Report has been sent on the Freeboard of the Vessel *Yes*State if Report is sent on the Machinery of the Vessel *from here*

Date of completion of report *3rd June 1942* Port of *Sunderland* No. *33406*
 Survey held at *Sunderland* Date First Survey *2nd Aug 1941* Last Survey *28 May 1942*
 On the *EMPIRE COLERIDGE* *Single Screw, Machinery 1000 HP*
 State Type *Full Scantling* State Type of Erections *POOP & FEEL*

TONNAGE under *8894.78* CLASS *+100 A.1* State if with freeboard *No* Built at *Sunderland*
 Tonnage Deck *40* as condition of Class *Class 1* Launched *17th March 1942* and No. *741*
 No. of space or spaces between Tonnage Dk. and Upper Dk. *1* Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) *147.42*
 Breadth (greatest moulded) *68'0"*
 Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) *36'0"*
 1st Longitudinal Number (L x D) *1*
 2nd Numeral L x (B + D) *1*
 Framing Depth "d" at middle of length. See Sec. 3 (1d) *1*
 Proportions—Depth to Length—Uppermost continuous deck to top of keel *1*
 Do. Long Bridge to top of keel *1*
 Draught Moulded *28'0 1/4"*
 Gross Tonnage *9797.97*
 Register Tonnage *5772.29*
 REGISTERED DIMENSIONS.
 FEET
 Length *148.00*
 Breadth *68.30*
 Depth *36.15*
 Managers *Where necessary to be entered in Reg. Book*
 Residence *Sunderland*
 Port of Registry *Sunderland*
 If surveyed while building, afloat, or in dry dock *YES*

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships.....	✓		Bracket Floors, Frame.....	✓	
" " from 1/2 length amidships to Collision bulkhead.....	✓		" " Reversed Frame.....	✓	
" " in peaks.....	24 x 21 24 ✓		" " Vertical Struts.....	✓	
SIDE FRAMING. Longitudinal. ✓			Centre Girder, depth and thickness.....	79 x 46 x 50 ✓	
Frame Amidships, Angle, [or].....	✓		" " top Angles.....	3 1/2 x 3 1/2 x 7/16 ✓	
" " Extends up to.....	✓		" " bottom Angles.....	6 x 6 x 1/2 ✓	
Reversed Frame Amidships, Angle.....	✓		Side Girders, No. each side and thickness.....	2 @ 44 ✓	
" " Extends up to.....	✓		Margin Plate, depth (excl. of flange) and thickness.....	✓	
Depth of Framing Girder.....	✓		" " Vertical Angle to Tank side Bracket abaft 1/2 len. from stem.....	✓	
Frames in Uppermost Continuous 'tween Decks, Angle, [or].....	✓		" " Vertical Angle to Tank side Bracket from forward 1/2 len. from stem to Panting Area.....	✓	
" " Second 'tween Decks, Angle, [or].....	✓		" " Gussets, spacing and scantling abaft 1/2 len. from stem.....	✓	
" " Third.....	✓		" " Gussets, spacing and scantling from forward 1/2 len. from stem to Panting Area.....	✓	
" " from 1/2 len. for'd. to 15% len. from Stem.....	9 x 3 1/2 x 3/8 ✓		Tank Side Brackets, height above base line at toe of Frame and thickness.....	✓	
" " in Peaks, Angle or [or].....	7 x 3 1/2 x 3/8 ✓		INNER BOTTOM PLATING. Breadth and thickness of Middle Line Strake.....	47 x 54 ✓	
Diameter and Spacing of Rivets through Frame and Shell Plating amidships.....	✓		Thickness of remainder in Holds.....	✓	
State if Frame Joggled.....	✓		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?.....	✓	
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?.....	YES ✓		BEAMS. Longitudinal Uppermost Continuous Deck, amidships in Wells, Angle, [or].....	✓	
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?.....	YES ✓		" " in way of Bridge, Angle, [or].....	✓	
SINGLE BOTTOM. in Centre Tanks. Floors, Depth and thickness at mid-line in Holds.....	✓		" " Spacing.....	✓	
Height of Brackets at side above base line at toe of frame.....	✓		Second Deck, amidships, Angle, [or].....	✓	
Middle Line Keelson, on Floors, Angles.....	6 x 3 1/2 x 40 ✓		" " Spacing.....	✓	
" " Through Plate or Inter-costal Plate.....	42 ✓		Third Deck, amidships, Angle, [or].....	✓	
" " Foundation Plate on Floors.....	✓		" " Spacing.....	✓	
" " Flat Plate Keel Angles.....	6 x 6 x 60 ✓		Fourth Deck, amidships, Angle, [or].....	✓	
Side Keelsons, No. each side.....	✓		" " Spacing.....	✓	
" " thickness of Inter-costal Plate.....	✓		Poop Deck, Angle, [or].....	7 x 3 x 3/8 as app'd ✓	
" " Angles.....	✓		" " Spacing.....	every ✓	
DOUBLE BOTTOM. At. Solid Floors, thickness and spacing.....	40 x 1/4 every ✓		Bridge Deck, Angle, [or].....	✓	
" " Are Frame and Reversed Frame joggled?.....	YES ✓		" " Spacing.....	✓	
Bracket Floors, breadth and thickness at middle line.....	✓		Forecastle Deck, Angle, [or].....	6 x 3 1/2 x 5/16 ✓	
" " breadth and thickness at margin plate.....	✓		" " Spacing.....	every ✓	

PILLARS AND DECKS.					
	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows	✓		Stringer Plate, breadth and thickness in way of Bridge	✓	
" " in 'tween Decks, Size and Spacing	✓		Thickness of Plating abreast Deck openings in way of Wells	✓	
" " " " " " " "	✓		Thickness of Plating abreast Deck openings in way of Bridge.....	✓	
" " in Holds " " " "	✓		Thickness of Plating within line of openings...	✓	
<i>Long</i> Centre Line Bulkhead's Stiffeners and Spacing [@ 30"]	9 x 3 1/2 x 46 to 6 x 3 x 34	✓ app'd 7-3 1/2 x 40	If Sheathed, material and thickness.....	✓	
Plating, thickness of	50 - 36	as plan	Third Deck. Stringer Plate, breadth and thickness.....	✓	
STRINGERS AND DECKS. Uppermost Continuous Deck. Stringer Plate, breadth and thickness in Wells	87 x 82	✓	If Plated, state thickness	✓	
" " " " " " in way of Bridge	✓		Fourth Deck. Stringer Plate, breadth and thickness.....	✓	
" Angle in Wells	8 x 8 x 82	app'd 7-7 x 82	If Plated, state thickness.....	✓	
Thickness of Plating abreast Deck openings in way of Wells	76 - 66	✓	Poop Deck. Stringer Plate, breadth and thickness.....	39 x 38	✓
Thickness of Plating abreast Deck openings in way of Bridge.....	✓		Plating, Sheathing, material and thickness ...	29 x 24	✓
Thickness of Plating within line of openings...	✓		Bridge Deck. Stringer Plate, breadth and thickness.....	✓	
If Sheathed, material and thickness.....	✓		Plating, Sheathing, material and thickness ...	✓	
Second Deck. Stringer Plate, breadth and thickness in Wells	✓		Forecastle Deck. Stringer Plate, breadth and thickness.....	36 x 41	✓
			Plating, Sheathing, material and thickness...	27	✓

STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.		RIVETING.			
	AMIDSHIPS.		FORWARD.	AFT.		State if Joggled?	No.	No. of Rows of Rivets.	BUTTS.		
	Breadth.	Thickness.	Thickness.	Thickness.					RIVETS.		STRAIPPED OR LAPPED.
	Inches.	Inches.	Inches.	Inches.					Diam.	Spacing cr. to cr.	
Flat Plate Keel.....	54	1.80	1.00	.86							
„ Dblg. (if any)		✓									
Bottom Plating, No. of Strakes <i>A, B, C, D</i>		.76	.87	.52							
Bilge Plating, No. of Strakes <i>E</i>		.76	✓	✓							
Side Plating, No. of Strakes <i>F, G, H</i>		.64	.48	.48							
Upper Deck, Sheer-strake in Well	72½	1.00	.46	.46							
Upper Deck, Sheer-strake in Bridge		✓									
Strake below Sheer-strake in Well		.77	.46	.46							
Strake below Sheer-strake in Bridge											
Poop Side Plating.....		✓	✓	.42							
Bridge Side Plating.....		✓									
Forecastle Side Plating		✓	.46	✓							

Total No. of W.T. BULKHEADS in Vessel—						CASTINGS.				
Extending to Upper Deck (Sec. 3 c)						Casting or Forging.				
Deck next below						Scantlings.				
As per Rule						Maker's Name.				
						Any Departure from Approved Plans to be Noted.				
STIFFENERS.						KEEL, Bar	STEM	STERN FRAME { Propeller Post Rudder "	Speed of Vessel	RUDDER—Type
Plating Thickness.		Scantlings.	Spacing.	Scantlings.	Spacing.					
MIDSHIP BULKH'D.	CENTRE TANKS Upper Bulkheads WING TANKS Second	56"-38"	12-3½" 32" 50"	36"	2 GIRDESS 42" x 40" FANGLES 7" x 10" L	A x D.....	FABRICATED	Rolled 12x3½ ✓		
" "	" "	56"-38"	do.	36"	2 GIRDESS 36" x 40" FANGLES 60A x 10" L	Diam. of head	AS PER PLAN.		11½ knots on upper plan	
" "	" Third	✓				Mainpiece at top pintle				
" "	" Holds	✓				" " heel				
COLLISION	(in Hold)	56"-38"	9-3½" 3½" L	36"	4 GIRDESS 24" x 24"	how constructed				
AFTER PEAK	" "	48"-34"	do.	36"	3 GIRDESS.	double or single plate coupling, vertical or horizontal				
Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture).						OPEN HEARTH. ✓				
STEEL. Roman Long, Corbett, Appleby Trading Co., Skinning-road.										
Has the Steel been tested as required by the Rules?						YES. ✓				

SS. EMPIRE COLERIDGE. SUNDERLAND. NO 33406
PARTICULARS OF LONGITUDINAL FRAMING.

No. 5986 Port Sunderland Date 19 May 1941

for *M.O.S* by *Sir James Lamb & Sons Ltd*

may be Specially Surveyed while building (100 A.I. + C.P. in Bulk) If for a particular term or class, quote the same.

in addition, any travelling and other expenses which may be incurred by the Surveyors in connexion

In no case can the vessel be classed until all fees, travelling expenses, &c., due thereon are paid.

it is to be understood that neither the Society nor any Member of any of its Committees is under any circumstances whatever to be held responsible for any inaccuracy in any report or certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the Society, or for any error of indigent, default or negligence of any of its Committees or any Member.

No. 741 in Builder's Yard. Manufacturers of Engines N.E.M. Wallsend

To the Secretary,

Spacing of Transverse Frames 002858-002869-0060

[illegible][illegible]

NOTE:—This slip to be pasted on the fourth page of the Report, and reference to same to be made

Carrying petroleum in bulk

α. 22. 1822. Titled for

.....

PILLARS AND DECKS.

PILLARS, No. of Rows	INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
Stringer Plate, breadth and thickness in way of Bridge	✓			✓	
Thickness of Plating abreast Deck openings in way of Wells	✓			✓	
Thickness of Plating abreast Deck openings in way of Bridge	✓			✓	
Thickness of Plating within line of openings	✓			✓	
If Sheathed, material and thickness	✓			✓	
Third Deck.					
Stringer Plate, breadth and thickness	✓			✓	
If Plated, state thickness	✓			✓	
Fourth Deck.					
Stringer Plate, breadth and thickness	✓			✓	
If Plated, state thickness	✓			✓	
Poop Deck.					
Stringer Plate, breadth and thickness	✓			✓	
Plating, Sheathing, material and thickness	✓			✓	
Bridge Deck.					
Stringer Plate, breadth and thickness	✓			✓	
Plating, Sheathing, material and thickness	✓			✓	

SCANTLINGS.				
STRAKES.	AS IN VESSEL.			
	AMIDSHIPS.	FORWARD.	AFT.	ANY
	Breadth.	Thickness.	Thickness.	Thickness.
	Inches.	Inches.	Inches.	Inches.
Flat Plate Keel	54	1.00	1.00	.86
" Dblg. (if any)	✓			
Bottom Plating, No. of Strakes	76	.87	.52	
Bilge Plating, No. of Strakes	76	✓	✓	
Side Plating, No. of Strakes	64	.48	.48	
Upper Deck, Sheer-strake in Wells	72 1/2	1.00	.46	.46
Upper Deck, Sheer-strake in Bridge	✓			
Strake below Sheer-strake in Wells	77	.46	.46	
Strake below Sheer-strake in Bridge	✓			
Poop Side Plating	✓		.42	
Bridge Side Plating	✓			
Forecastle Side Plating	✓	.46	✓	

WATERTIGHT BULKHEADS

Total No. of W.T. BULKHEADS in Vessel—	
Extending to Upper Deck (Sec. 3 c)	13
Deck next below	✓
As per Rule	✓

	Plating Thickness.	STIFFENERS.			
		VERTICAL.	HORIZONTAL.		
		Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKHEAD	56-38	12-3 1/2	32-50	36	26 GIRDERS 42-40
WING TANKS	56-38	do.	36	36	26 GIRDERS 36-40
Third	✓				
Holds	✓				
COLLISION (in Hold)	56-38	9-3 1/2	36	4 GIRDERS 24-26	
AFTER PEAK	48-34	do.	36	3 GIRDERS	

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture).	OPEN HEARTH.
	Dorman Long, Corus, Appleby Trading Co., Shinningrove.	
	Has the Steel been tested as required by the Rules?	YES.

Rpt. 1*.

SS. EMPIRE COLERIDGE. SUNDERLAND. NO 33406 PARTICULARS OF LONGITUDINAL FRAMING.

FRAMING.	AMIDSHIPS.			ENDS.			AMIDSHIPS.			ENDS.			RIVETING.			
	In Ship.			In Ship.			Per Rule or as approved.			Per Rule or as approved.			Rivets in Longitudinal Frames.			
	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Diam.	Spang.	Spacing of Rivets on each side of Transverse and Bulkheads.	Rivets in Brackets to Bulkheads.
Framing of L, L or C	✓			✓												
Frames in Bridge 'tween Decks	✓			✓												
Frames from Uppermost Continuous Deck	7-3 1/2-40			✓									1	6	throughout	
" 2	7-3 1/2-40			✓									7/8	5/16	do.	
" 3	7-3 1/2-40			✓									7/8	5/16	do.	
" 4	7-3 1/2-43			✓									7/8	5/16	do.	
" 5	8-3 1/2-36			✓									7/8	5/16	do.	
" 6	8-3 1/2-36			✓									7/8	5/16	8 Rvs @ 4	
" 7	8-3 1/2-44			✓									7/8	5/16	do.	
" 8	9-3 1/2-37			✓									7/8	5/16	do.	
" 9	9-3 1/2-37			✓			Do.						7/8	5/16	do.	
" 10	9-3 1/2-41			✓									7/8	5/16	8 Rvs @ 3 1/2	
" 11	10-3 1/2-40			✓									7/8	5/16	do.	
" 12	11-3 1/2-43			✓									7/8	5/16	do.	
" 13	12-3 1/2-42 1/2			✓									7/8	5/16	do.	
" 14	✓			✓												
" 15	✓			✓												
" 16	36 Rvs app'd			✓												
Tank Top Longitudinals	✓			✓												
Bottom	15-4-48			1/62									7/8	5/16	9 Rvs @ 3 1/2 8-11" spacing	
Longitudinals	36			✓											7 Rvs @ 3 1/2 7-2 do.	
Transverses.																
Depth and Thickness	48-46															
Face Angles	10-3 1/2-52 L @ 8-11"															
Lugs to Shell	6-6-46 INTERC															
Depth and Thickness	36-44															
Face Angles	6-3 1/2-40 OA.															
Lugs to Shell	6-6-44 INTERC															
Depth and Thickness	36-44															
Face Angles	6-3 1/2-48 OA.															
Lugs to Shell	6-6-44 INTERC															
Back Bars	✓															
Brackets	✓															
Spacing of Transverse Frames	✓															
Longitudinal Beams of L or R																
Bridge Deck	✓															
Upper	8-3 1/2-35															
Second	✓															
Third	✓															

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, etc., to be entered in their respective places provided for on the Report Forms.

500.12.37.—T.

Character assigned	+100X1
Carrying petroleum in bulk	
Lloyd's asch.	
25, ESD	
Filled foral fuel 5-43 31 clars 13029	
note for SCL	
Mark 11d	

0059 2/3

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

Sister Vessel :- SS. EMPIRE AIRMAN No. Rpt. N° 33310
SS. EMPIRE MARVELL " 33366

Additional stiffening fitted to top of rudder post as per sketch forwarded with report on SS. EMPIRE MARVELL N° 33366.

PILLARS,

Long 1
Centre Line
Stiffeners

Plating,

STRINGERS
Uppermost
Stringer

Thickne

Thickne

Thickne

If Sheat

Second De
Stringer

STRAK

Flat Plate Ke

Dblg

Bottom Platin
Strakes 7, 4

Bilge Plating
Strakes ...

Side Plating
Strakes ...

Upper Deck
strake in

Upper Deck
strake in E

Strake below
strake in

Strake below
strake in E

Poop Side Pl

Bridge Side

Forecastle Si

Total No. of
Ext

As

MIDSHIP B

COLLISION

AFTER PEAK

STEEL.

Rpt. 4.

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

No. 100452

Date of writing Report

When handed in at Local Office 10th June 1942 Port of

Received at London Office

NEWCASTLE-ON-TYNE

No. in Survey held at Wallsend on Tyne

Date, First Survey 24.9.41

Last Survey 28.5.1942

Reg. Book. 6449. on the S.S. "EMPIRE. COLERIDGE"

(Number of Visits 64)

Built at Sunderland

By whom built Sir J. Laing & Sons Ltd

Yard No. 741

Gross 9813

Net 5731

built 1942

made 1942

made 1942

Sunderland

ht fitted yes

minute

1 to axis 97.8 x 10.8

18.7 x 8.8

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G.R. 130.

CLASS CONTEMPLATED.

(LLOYD'S REGISTER.)

VESSLS OF 100 TONS AND UPWARDS.

Official Number. 169020

Name of Ship. EMPIRE COLERIDGE

No., Date, and Port of previous Registry (if any).

Whether British or Foreign Built. British

Whether a Sailing, Steam, or Motor Ship. Steam Ship

Where Built. Sunderland

When Built. 1942

Name and Address of Builders. Sir James Laing & Sons Ltd. Sunderland

Number of Decks. Three

Number of Masts. One

Rigged. Single Screw

Stem. Straight

Stern. Straight

Build. Cruiser

Framework and description of vessel. Steel Cargo

Number of Bulkheads. Complete watertight

Particulars of propelling Engines, etc. (if any), and Water Ballast Tanks, as supplied by Builders, Owners, or Engine Makers.

Description of Engines. Reciprocating Triple

Whether British or Foreign Made. British

When made. 1942

Name and address of makers. The North East Engineering Co. Ltd. Wallsend-on-Tyne

Reciprocating Engines. No. and Diameter of cylinders in each set. Three 27"

Length of Stroke. 51"

No. of Cylinders in each set. 6

Estimated Speed of Ship. 11 1/2 Knots

Number of water ballast tanks, and their capacity in tons. Six = 1571

002858-002869-0062 [P.T.O.]

PARTICULARS OF ELECTRIC WELDING (if employed)

Hatch framing welded to deck.

SPECIAL NOTATIONS.—Either as part of the vessel's class or for record in the Register Book.

D.F. ESD
Longitudinal framing

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	2nd	3rd
53 8 7	28.9.40 J.D. 3261	
53 1 2	28.9.40 J.D. 3264	

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 113.3 ft., R.Q.D. ft., Bridge ft., Forecastle 38.25 ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated.

Official No. 169020 Signal Letters Extreme Breadth over Belting (Circ. 1611) Over-all Length (Circ. 1703) 503.9 1/2

No. and Material of Decks. 1 Steel Deck

Parts of Bottom of Vessel coated with cement or approved composition.

Particulars of composition (if fitted) and of approval.

PARTICULARS OF WATER BALLAST.—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	28	322
Double bottom, under Engines and Boilers,			After peak tank,	17 1/2	205
Double bottom, if under Engines only,	55.25	19.87	Deep tank, aft,	31.08	613
Double bottom, if under Boilers only,			Deep tank, forward,	3.00	164
Double bottom, forward,			Other tanks, if fitted,	3.00	180
Total length (if continuous) and Capacity.			(If necessary furnish further information by sketch.)		

Order for Special Survey No. 5986

Date 19.5.41

Dates of Surveys held while building

1941. Aug. 2. Sep. 22. 24. 29. Oct. 1. 2. 6. 8. 9. 10. 13. 14. 16. 17. 21. 27. 30. Nov. 4. 7. 11. 13. 17. 20. 24. Dec. 1. 2. 3. 8. 10. 11. 12. 15. 16. 17. 19. 22. 23. 24. 30. 1942. Jan. 2. 5. 6. 9. 12. 13. 15. 19. 22. 26. 29. Feb. 3. 4. 5. 9. 10. 12. 13. 16. 17. 19. 20. 23. 24. 25. 26. 27. Mar. 2. 3. 4. 5. 7. 9. 10. 11. 12. 13. 16. 17. 24. 27. Apr. 2. 3. 7. 9. 13. 14. 20. 22. May 4. 20. 28.

Total No. of Visits 92

The foregoing is a correct description.

John Neill
DIRECTOR

SPARE GEAR.

Has the spare gear required by the Rules been supplied? Yes.

State the principal additional spare gear supplied.

Name of Ship. SS. EMPIRE COLERIDGE
(Date) 19.5.41
Signed [Signature]
Engine Room Bilges, bilges, water line, plating, very spaces, or from one



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