

# LLOYDS 100, A.I. CLASS

EQUIPMENT NO.		NUMERALS	
SHELTER DECK		BREADTH 47'75	
ERECTOR'S		DEPTH 26'00	
LONGITUDINAL NO.		LENGTH 73'75	
		2441125	
		L TO UPPER DK. 12'75	
		L TO SHELTER DK. 9'88	

EQUIPMENT		NUMERALS	
2 BOWER ANCHORS STOCKLESS		48 1/2 CWT	
1 STREAM " EX-STOCK		41 1/2 "	
1 KEDGE "		13 "	
20 PATIONS OF 2" STUD CHAIN CABLE		5 1/2 "	
30 " 4 1/2" STEEL WIRE			
120 " 4" STEEL WIRE TOWLINE			
20 F 30 " 7" MANILLA HAWSER OR 2 1/2" STEEL WIRE			
2 " 30 " 7" " " 2 1/2" " "			

DIMENSIONS		NUMERALS	
LENGTH OVERALL		341'0	
LENGTH BOW PERP		331'0	
BREADTH MOULDED		47'9	
DEPTH MLD TO UPPER DS		26'1	
DEPTH " SHELTER D		33'7 1/2	

RIVETING		NUMERALS	
KEEL BUTTS:-		QUAD. RIVS OVERLAPS TO TREBLE AT ENDS	
SIDE & BOTTOM SHELL BUTTS:-		TREBLE RIV OVERLAPS TO DOUBLE AT ENDS	
SHELTER DK SHEERSTAKE BUTTS:-		TREBLE RIV OVERLAPS THROUGHOUT	
SHELTER DK STRINGER BUTTS:-		TREBLE RIV OVERLAPS TO DOUBLE AT ENDS	
" PLATING		DOUBLE RIV OVERLAPS TO SINGLE AT ENDS	
UPPER DK STRINGER BUTTS:-		DOUBLE RIV OVERLAPS THROUGHOUT	
" PLATING		DOUBLE RIV OVERLAPS TO SINGLE AT ENDS	
TANK TOP CENTRE BUTTS:-		TREBLE RIV OVERLAPS TO DOUBLE AT ENDS	
TANK TOP REMAINDER BUTTS:-		DOUBLE RIV OVERLAPS TO SINGLE AT ENDS	
CENTRE GIRDER BUTTS:-		TREBLE RIV OVERLAPS FORE & AFT	

RIVETING IN LONGITUDINALS		NUMERALS	
6 DIA RIVETS			
RIVETS SPACED 6 DIA <sup>3</sup> APART		8 9	
RIVETS SPACED 6 DIA <sup>3</sup> APART		8 9	
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RIVETS SPACED 5 DIA <sup>3</sup> APART FOR 10 RIVETS EACH SIDE TRANS & BHD'S 6 DIA <sup>3</sup> ELSEWHERE		8 9	
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- DO -		8 9	
BOTTOM LONG <sup>3</sup> :-			
RIVETS SPACED 4 DIA <sup>3</sup> APART FOR 4 RIVETS EACH SIDE TRANS & BHD'S 6 DIA <sup>3</sup> ELSEWHERE		8 9	
TANK TOP LONGITUDINALS			
RIVETS SPACED 5 DIA <sup>3</sup> APART FOR 4 RIVETS EACH SIDE TRANS & BHD'S 6 DIA <sup>3</sup> ELSEWHERE		8 9	
PLATE LONG <sup>3</sup> IN DOUBLE BOTTOM:-			
RIVETS 7 DIA <sup>3</sup> APART 5 DIA <sup>3</sup> IN FORE HOLD			
DECK LONG <sup>3</sup> RIVETS SPACED 5 DIA <sup>3</sup> APART			
" " BRACKETS SEE SKETCH			

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<u>RIVETS SPACED 6 DIA<sup>s</sup> APART</u>	8	9	
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<u>RIVETS SPACED 5 DIA<sup>s</sup> APART FOR 10 RIVETS EACH SIDE OF TRANS &amp; BHOS 6 DIA<sup>s</sup> ELSEWHERE</u>	8	9	
<u>- DO -</u>	8	9	
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<u>RIVETS SPACED 4 DIA<sup>s</sup> APART FOR 10 RIVETS EACH SIDE TRANS &amp; BHOS 5 DIA<sup>s</sup> ELSEWHERE</u>	8	9	
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IRON MASTER

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