

Lloyd's Register of Shipping.

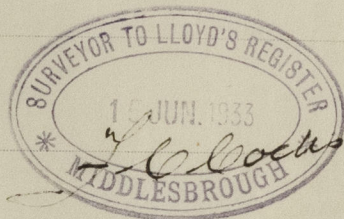
(Report on Vessel No. _____ Port _____)

No. 1843

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by *Messrs Blackett, Hutton & Co. Ltd.* of *Guisborough* for the Vessel No. 327, being built by *Messrs S.P. Austin & Sons* of _____ have been inspected by me as set forth below and found to be, so far as can be seen, *sound and free from defects.*

on Forgings or Castings.



Lloyd's

No. 1843

FC 31.5.33

1 Quadrant
1 Tiller

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<i>S. M. Acid, Open Hearth Steel.</i>		
made ...	<i>Castings</i>		
annealed ...	<i>Yrs.</i>		
Dimensions ...	<i>To drawings</i>		
Process on Inspection ...	<i>Rough castings</i>		
when Inspected ...	<i>31. 5. 33.</i>		
CASTINGS.			
Tests on Standard Test Pieces.			
Weight Test—			
lbs per square inch ...	<i>28. 0</i>		
Tension per cent. ...	<i>33</i>		
Bending Test—			
Angle before fracture ...	<i>180°</i>		
Test—			
Height from ground ...	<i>7 ft</i>		
Hardening Test—			
Made according to Rules and found satisfactory ...	<i>Yrs.</i>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

<i>Wt. Quadrant</i>	<i>7. 2. 24</i>
<i>Tiller</i>	<i>4. 1. 12</i>

Fee (if any chargeable) £ *Nil* (classified vessel).

To be paid at _____

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

T.