

For the information of Surveyors and the Committee only.

Received at

Office,

19

Lloyd's Register of Shipping.

(Report on Vessel No. 390 Port Cleveland.)

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ ^{Castings} manufactured by Messrs J.B. Boy & National Hay Co. for the Vessel No. 494, being built at Corvair Ohio inspected by me as set forth below and found to be, so far as can be ascertained, Sound.

Castings.

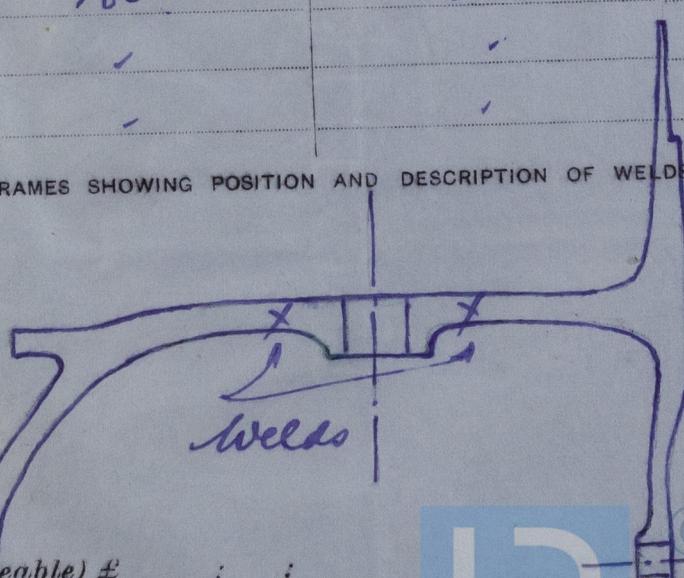
G. Drummond

31.3.27. - 1.12.27.

Cleveland.

	STERN FRAME.	RUDDER FRAME.	Rudder & STEM
Material	<u>OH. Steel Annealed</u>	<u>Steel</u>	<u>Cast</u>
Process	<u>Forged.</u>	<u>Forged</u>	<u>Cast</u>
Drawings	<u>No approved drawings</u>	<u>Rough & finished</u>	<u>Jan 4. etc</u>
Dates	<u>Feb. 15 etc.</u>	<u>March 31. etc.</u>	<u>Jan 4. etc</u>
Weight	<u>53,200.</u>	<u>68,000</u>	<u>43,600 #</u>
Height	<u>40.5</u>	<u>34.0</u>	<u>64.200</u>
Temperature	<u>180°</u>	<u>180°</u>	<u>25.0 & 31.2</u>
Stress	<u>180°</u>	<u>180°</u>	<u>180°</u>
Welds	<u>/</u>	<u>/</u>	<u>45°</u>
Compliance	<u>/</u>	<u>/</u>	<u>Yes.</u>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Chargeable) £ Charged.

state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

