

11 FEB 1929

Lloyd's Register of Shipping.

Order: 12438/3f
Post: 3157
Est: 574

(Report on Vessel No. _____)

Port _____

No. 2284

SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned Iron or Steel Forgings or ~~Castings~~, manufactured by Messrs. Vitkovice Steel & Iron Works Corp. of ~~Vitkovice~~ ^{Kota-Baroe} for the Vessel No. _____, being built by Messrs. My. "De Schelde" of Vlissingen have been inspected by me as set forth below and found to be, so far as can be seen, 1 built up rudder without plate, sound and free from defects.

on Forgings ~~or Castings~~

Lloyd's

Vienna, 17th October 1927

No. 2284 606/607

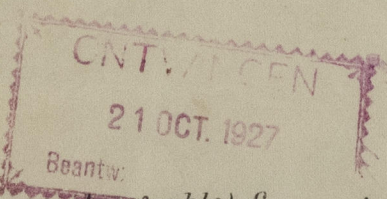
17.14.10.27

	1 rudder shaft STEEL FRAME	1 rudder spindle RUDDER FRAME	1 arms STEEL	1
Material*	Siemens Martin Ingot	Steel	Steel	
Made	forged	forged	forged	
Annealed	annealed	annealed	annealed	
Dimensions	18 1/2 - 13"	18 7/8 - 9"	to sketch	
Press on Inspection	finished	finished	finished	
When Inspected	7. 9. 1927; 23. 9. 1927; 14. 10. 1927			
CASTINGS	No: 606	No: 607		
Tests on Standard Test Pieces.				
Stille Test—	30.9	29.4	31.5	29.6
Tons per square inch	32.9	38.2	34.2	34.2
Extension per cent. ...				
1 Bending Test—	180 degree	good		
Angle before fracture				
p Test—	---	---	---	---
Height from ground ...				
25.ft. ...				
Numbering Test—	---	---	---	---
If made according to Rules and found satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

1 rudder arm, to sketch, Tens.str. 31.4 t/sq" with 32.9 % elong.in 3"
 1 " " " " 28.5 " " 30.3 % "

Bend tests good.



Fee (if any chargeable) £ : :

To be paid at VIENNA

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.
 m, 2.27. T.

003154-003161-0031