

For the information of Surveyors and the Committee only.

Received at

Office

11 FEB 1929

Lloyd's Register of Shipping.

Order: 12438/SF
Post: 3157
Est: 574

(Report on Vessel No. _____)

Port _____

No. 2284

SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned Iron or Steel Forgings or ~~Castings~~, manufactured by Messrs. Vitkovice Steel & Iron Works Corp. of **Vitkovice** for the Vessel No. **Kota-Baroe**, being built by Messrs. My. "De Schelde" of **Vlissingen** have been inspected by me as set forth below and found to be, so far as can be seen, **1 built up rudder without plate, sound and free from defects.**

on Forgings ~~or Castings~~

Lloyd's

Vienna, 17th October 1927

No. 2284 606/607

W. 14.10.27

J. Jung

	1 rudder shaft RUDDER FRAME	1 rudder spindle RUDDER FRAME	1 arms XXXX	1
Material	Siemens Martin Ingot	Siemens Martin Ingot	Steel	
Made	forged	forged	forged	
Annealed	annealed	annealed	annealed	
Dimensions	18 1/2 - 13"	18 7/8 - 9"	to sketch	
Process on Inspection	finished	finished	finished	
When Inspected	7. 9. 1927; 23. 9. 1927; 14. 10. 1927			
CASTINGS	No: 606		No: 607	
Tests on Standard Test Pieces.				
Plate Test—	30.9	29.4	31.5	29.6
Tons per square inch	32.9	38.2	34.2	34.2
Extension per cent. ...				
Bending Test—	180 degree good			
Angle before fracture				
Pop Test—	---	---	---	---
Height from ground ...				
Numbering Test—	---	---	---	---
25 ft. If made according to Rules and found satisfactory ...				

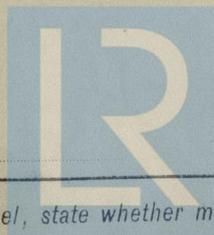
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

1 rudder arm, to sketch, Tens. str. 31.4 t/sq" with 32.9 % elong. in 3"
 1 " " " " 28.5 " " 30.3 % "
 Bend tests good.

CNTV. I. GEN
21 OCT. 1927
Beantw.

Fee (if any chargeable) £

To be paid at VIENNA



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Lloyd's Register Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.