

For the information of Surveyors and the Committee only.

Received at

Office,

19

Lloyd's Register of Shipping.

Order: 33257. (Report on Machinery, No.

DUPLICATE.

No. 26390 ENGINE FORGINGS OR CASTINGS.

I have to report that the Forgings ~~and castings~~, as herein described, manufactured by Messrs. Klöckner-Werke A.G. Abt. Georgsmarienwerke of Osnabrück for the Engines No. 389 being constructed by

of "Kota Baroe" for the Ship ~~and~~, being built by Messrs. My. De Schelde of Vlissingen

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Vlissingen.

Forgings or Castings.

Lloyd's

No. 13248.

1.24.2.28.

Düsseldorf 27th February 1928.

1 four throw built up crank shaft.

	XXXXXXXXXXXX 2 crank throws XXXXXXXXXXXX	XXXXXXXXXXXX 2 crank throws XXXXXXXXXXXX	XXXXXXXXXXXX 2 journals & 2 pins XXXXXXXXXXXX	XXXXXXXXXXXX 1 pin XXXXXXXXXXXX
...	Annealed	Siemens	Martin	Ingot Steel
e ...	forged	forged	forged	forged
ed ...	Yes	Yes	Yes	Yes
ns, Forgings				
Castings				
on } tion }	rough turned and finished	rough turned and finished		
a Standard Pieces.	.798 3"	.798 3"	.798 3"	.798 3"
Test— r square inch	29,3 29,9	29,5 29,3	30,1 29,7	30,4
on per cent	36,7 36,7	32,8 32,8	32,3 33,3	31,2
nding Test— efore fracture	180 degr. good	180 degr. good	180 degr. good	180 degr. good
en Inspected	24.2.28.	24.2.28.	24.2.28.	24.2.28.

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

f any chargeable) £

To be paid at Düsseldorf.

of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

Receivers, No.

8

Cubic capacity of each

800 liter

Internal diameter

400 mm

thickness

003154-003161-0036