

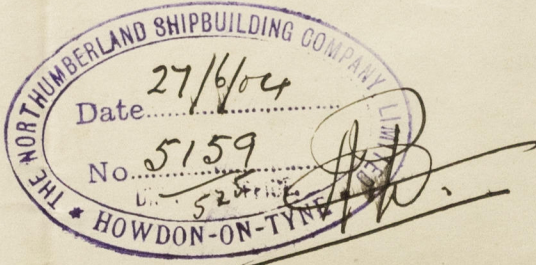


1.7.04
14.7.04

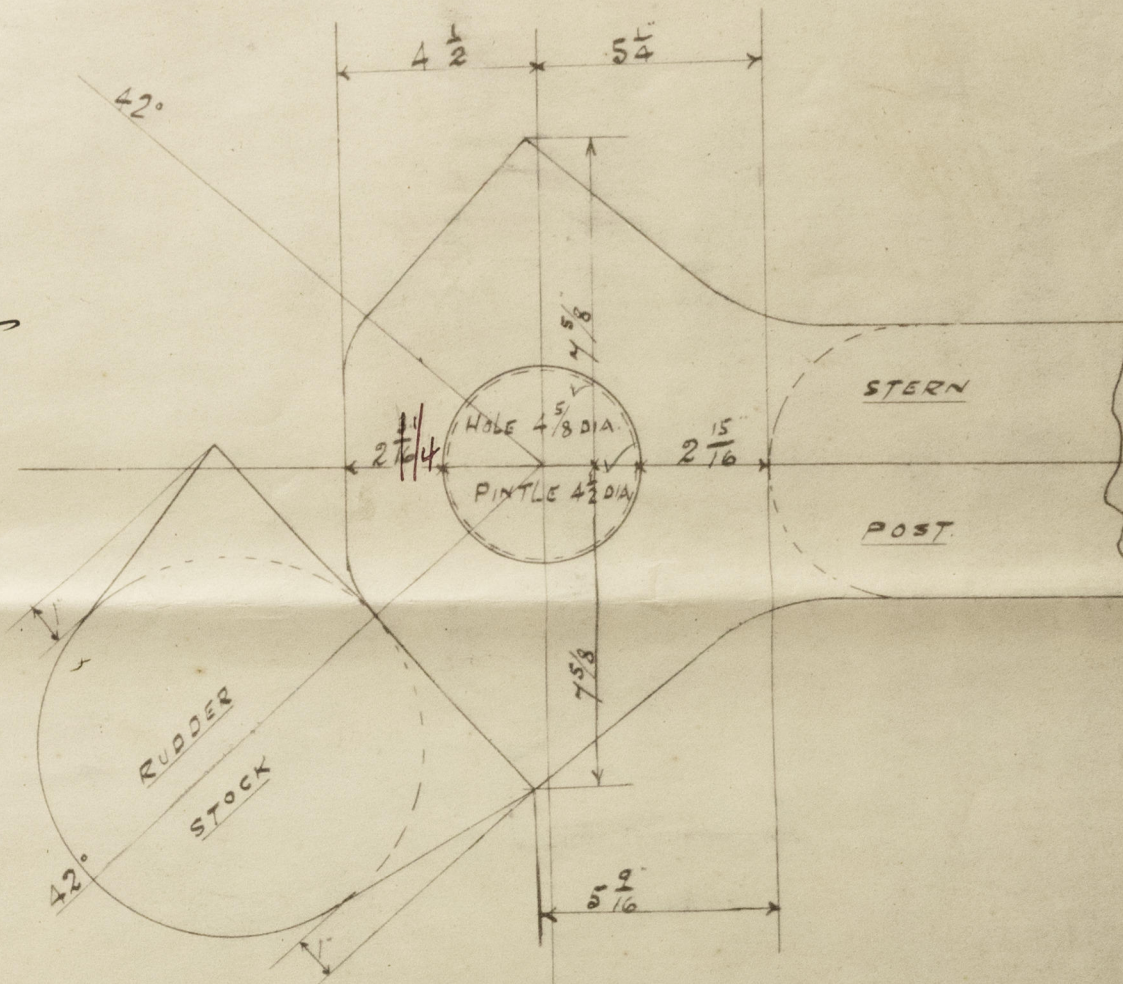
CAST STEEL STERN FRAME.

S.S.N° 122.

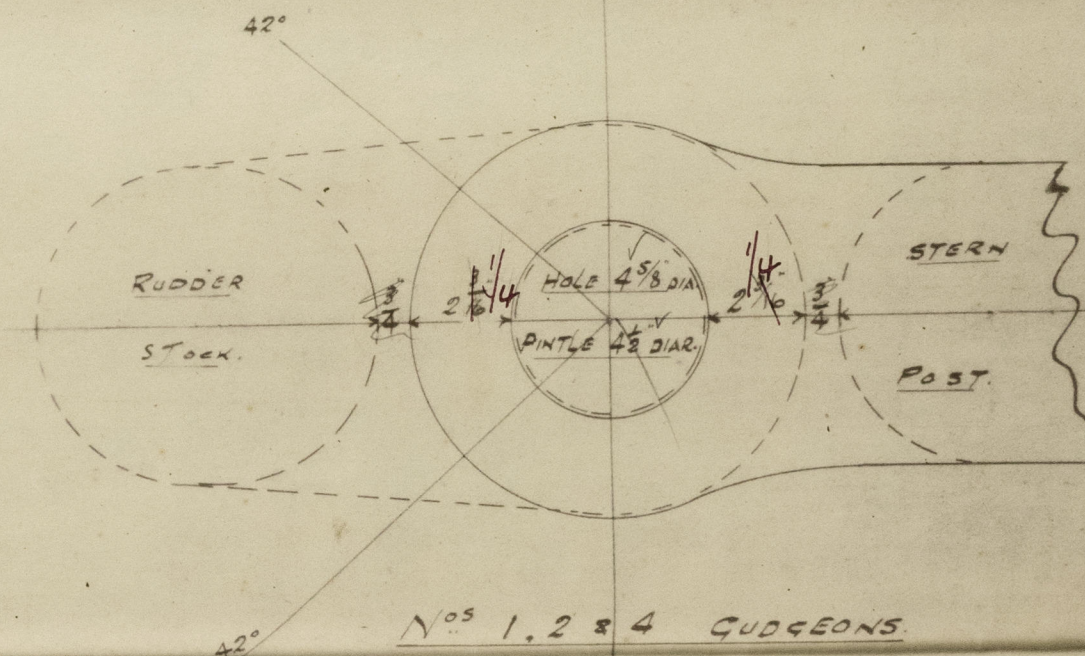
SCALE $\frac{1}{2}$ = 1 FOOT



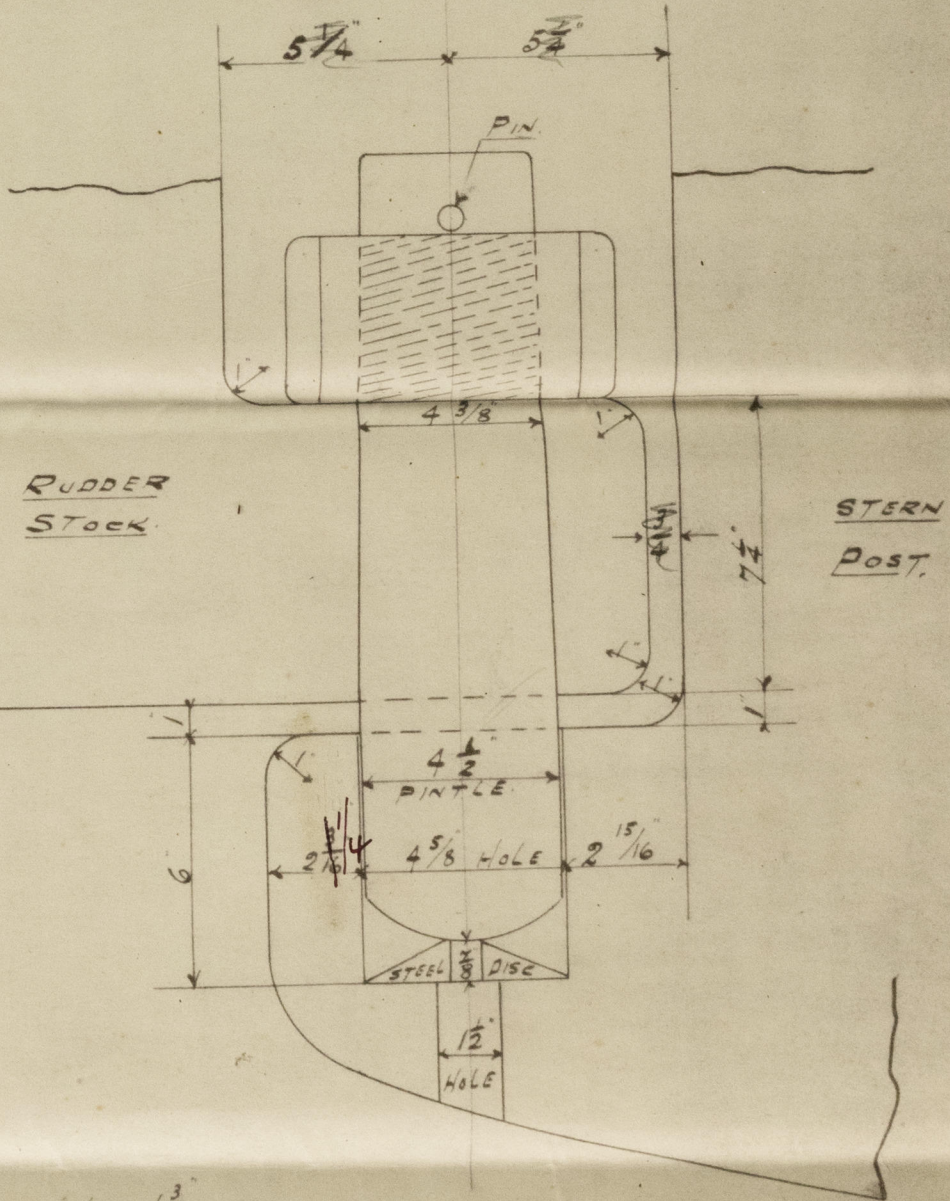
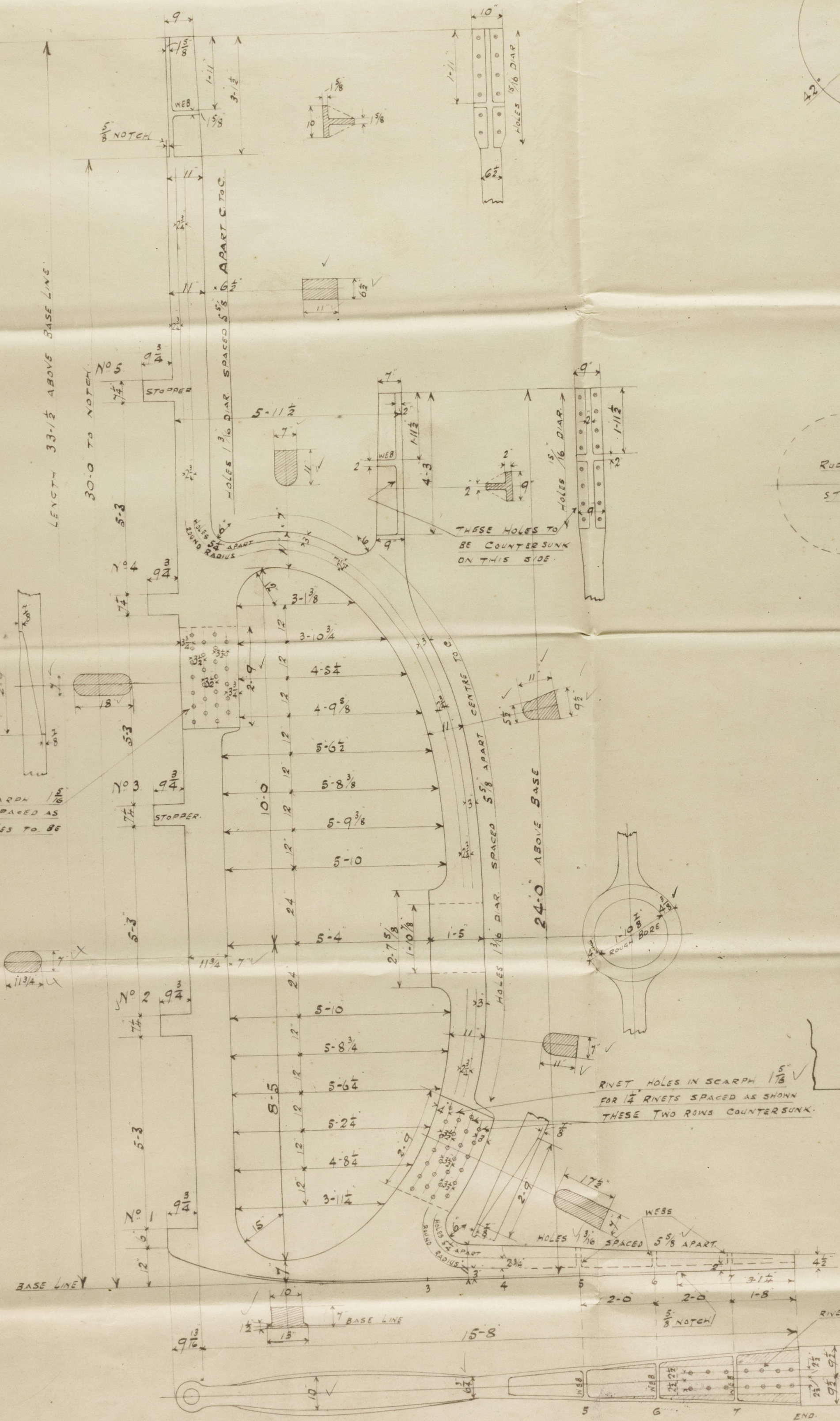
TO PASS LLOYDS TEST.
FIGURED DIMENSIONS TO BE WORKED TO IN ALL CASES
CENTRE LINE OF GUDGEONS TO BE IN A PERFECTLY STRAIGHT LINE
STOPPERS MADE TO ACT TOGETHER WHEN RUDDER IS OVER AT AN ANGLE OF 42°



N°s 3 & 5 GUDGEONS WITH STOPPERS.

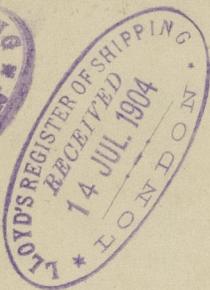


N°s 1, 2 & 4 GUDGEONS.



Northumberland S. Co.
S.P. No 122.

Cast Steel Steamframe.



J. J. Bonarka.....

Newcastle Report

570 48434.....



© 2020

Lloyd's Register
Foundation

003175-003180-0036