

M/V "HULLGATE"

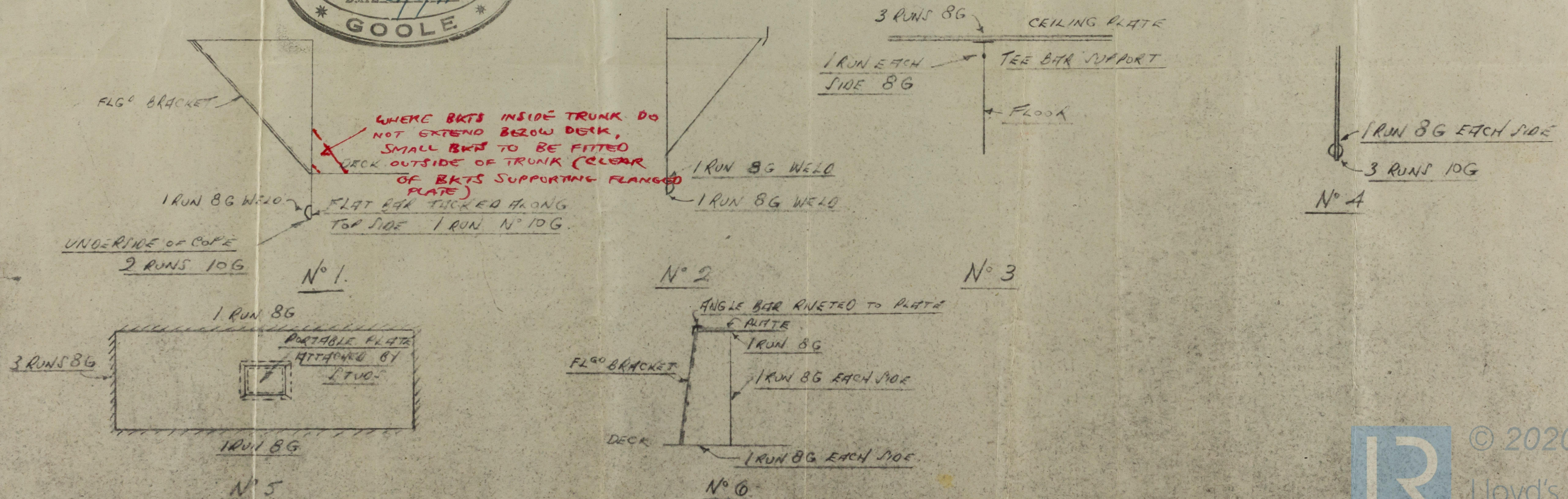
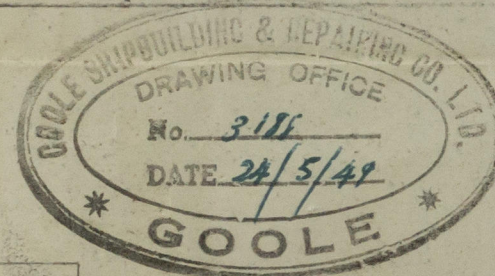
WELDING DETAILS FOR ALTERATIONS TO STRUCTURAL ARRANGEMENT.

APPROVED In Accordance
WITH
BRITISH CORPORATION RULES AND REQUIREMENTS

APPROVED
LLOYDS REGISTER OF SHIPPING
UNITED WITH
THE BRITISH CORPORATION REGISTER
SIGNED: JAMES R. CLARK
Date 4.6.49

N°	DETAILS	ELECTRODE	DEPOSIT	REMARKS
1	Along top of COPE 1 RUN 8G ALONG BOTTOM 2 RUNS 10G FLAT BAR TOP 10G	8 AND 10G	8	COPE IRON AND FLAT BAR FLANGE AT UNDERSIDE OF CURTAIN PLATE N° 1 HOLD.
2	Along top and bottom of COPE 1 RUN 8G	8G	8	COPE IRON AT UNDERSIDE OF CURTAIN PLATE N° 2 HOLD.
3	T BAR TO FLOOR, 1 RUN 8G EACH SIDE, LIMBER CONNECTION 3 RUNS 8G	8G	8	TEE BAR SUPPORT ON EXISTING FLOOR BRACKETS IN BILGES AND CEILING CONNECTING TIE BAR.
4	TOP OF COPE 1 RUN 8G EACH SIDE BOTTOM 3 RUNS 10G	8 AND 10G	8	DOUBLE COPE IRON TO WEB FRAMES AND BEAMS.
5	BUTTS 3 RUNS 8G FORE AND ALONG FORE & AFT SEAMS, 1 RUN 8G	8G	8	CONNECTION OF TAPERING STRIPS OF PORTABLE PLATE TO CEILING.
6	TO HATCH COAMING 1 RUN 8G EACH SIDE TO DECK 1 RUN 8G EACH SIDE	8G	8	BRACKETS AND FLANGED PLATE CONNECTIONS TO TRUNK SIDE.

NOTE: ALL WELDING RODS USED ARE
18" IN LENGTH



HULLGATE

AS FITTED.

M/V HULLGATE.

HOLD ALTERATIONS.

APP 4-6-49

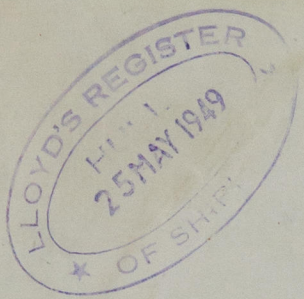
Hullgate

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