

- GENERAL NOTES:
- 1. INSTALLATION TO BE IN ACCORDANCE WITH THE RULES & REGULATIONS OF LLOYD'S & VESCO.
- 2. ALL FUEL OIL PIPING FROM SUMP TO DISCHARGE SYSTEMS TO BE INSTALLED WITH SUFFICIENT FLANGED JOINT GOAS TO BE EASILY REMOVED
- 3. FITTINGS IN SERVICE PUMP DISCHARGE PIPING TO BE 200# FLUID END SACKET WELDING TYPE.
- 4. ALL SERVICE PUMP DISCHARGE PIPING TO BE HEATED TO 600°F.
- 5. FUEL OIL SERVICE DISCHARGE PIPING TO BE TESTED TO 100 PSI.
- 6. FUEL OIL TRANSFER SUMP & DISCHARGE PIPING TO BE TESTED TO 100 PSI.
- 7. ALL DISCHARGE PIPES FROM HEATERS TO BURNERS TO BE LAGGED TO PREVENT SCALING.
- 8. VALVES AT SETTLING TANK BULKHEADS IN FUEL OIL TRANSFER SYSTEM TO BE CAST STEEL AND TO BE FITTED WITH OPERATING RODS EXTENDING TO MAIN DECK
- 9. ALL OTHER VALVES IN SUMP & TRANSFER SYSTEM TO BE CAST STEEL.
- 10. ALL VALVES IN SERVICE PUMP DISCHARGE PIPING TO BE FLUO 600°
- 11. ALL PIPES IN SUMP & TRANSFER SYSTEM TO BE STD. W.T. B.K. STEEL.
- 12. SERVICE PUMP DISCHARGE PIPES TO BE L.W.H.V.
- 13. ALL FUEL OIL SETTLING STEEL PIPE.
- 14. ALL HEATING COILS TO BE PROPERLY SUPPORTED TO ALLOW FOR EXPANSION & PREVENT VIBRATION.

The remaining requirements of chapter E of the Rules to be complied with so far as they are applicable.

A red rectangular stamp with a double border. The word "APPROVED" is at the top in large, bold, sans-serif capital letters. Below it, in smaller letters, is "JUN 23 1952". At the bottom, it reads "LLOYD'S REGISTER OF SHIPPING" and "NEW YORK". There is a handwritten "460" above the date and a small mark to the right of the date.

5/6 - JONANCY

APPROVED
DATE
APPROVED
DATE
TODD SHIPYARDS CORP.
ONE BRADDOCK NEW YORK, N. Y.
CENTRAL ESTIMATING AND DRAWING OFFICE
BROOKLYN - HOBOKEN DIVISION
CONVERSION TO OIL FIRING
ARRANGEMENT OF
FUEL OIL & STEAM PIPING SYSTEM

SCALE 1/2"=3/16"=1'-0" DATE 6-21-52
 DRN. BY 28 CHECK CH. DEPTMAN
 APP'D. FOR DE. & CO. DATE
 APP'D. FOR MGR. DATE
 DWG. NO. 51019A-2
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