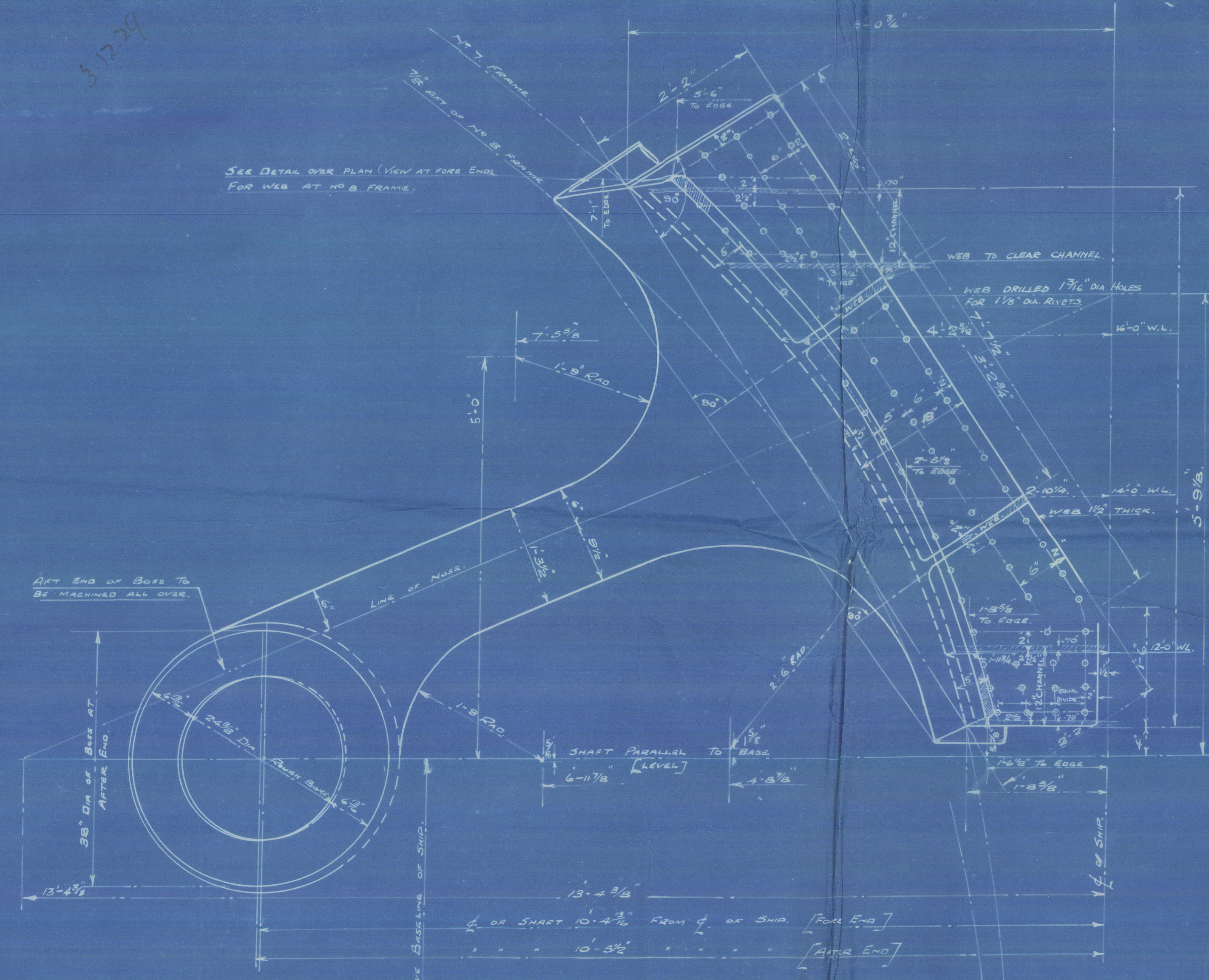


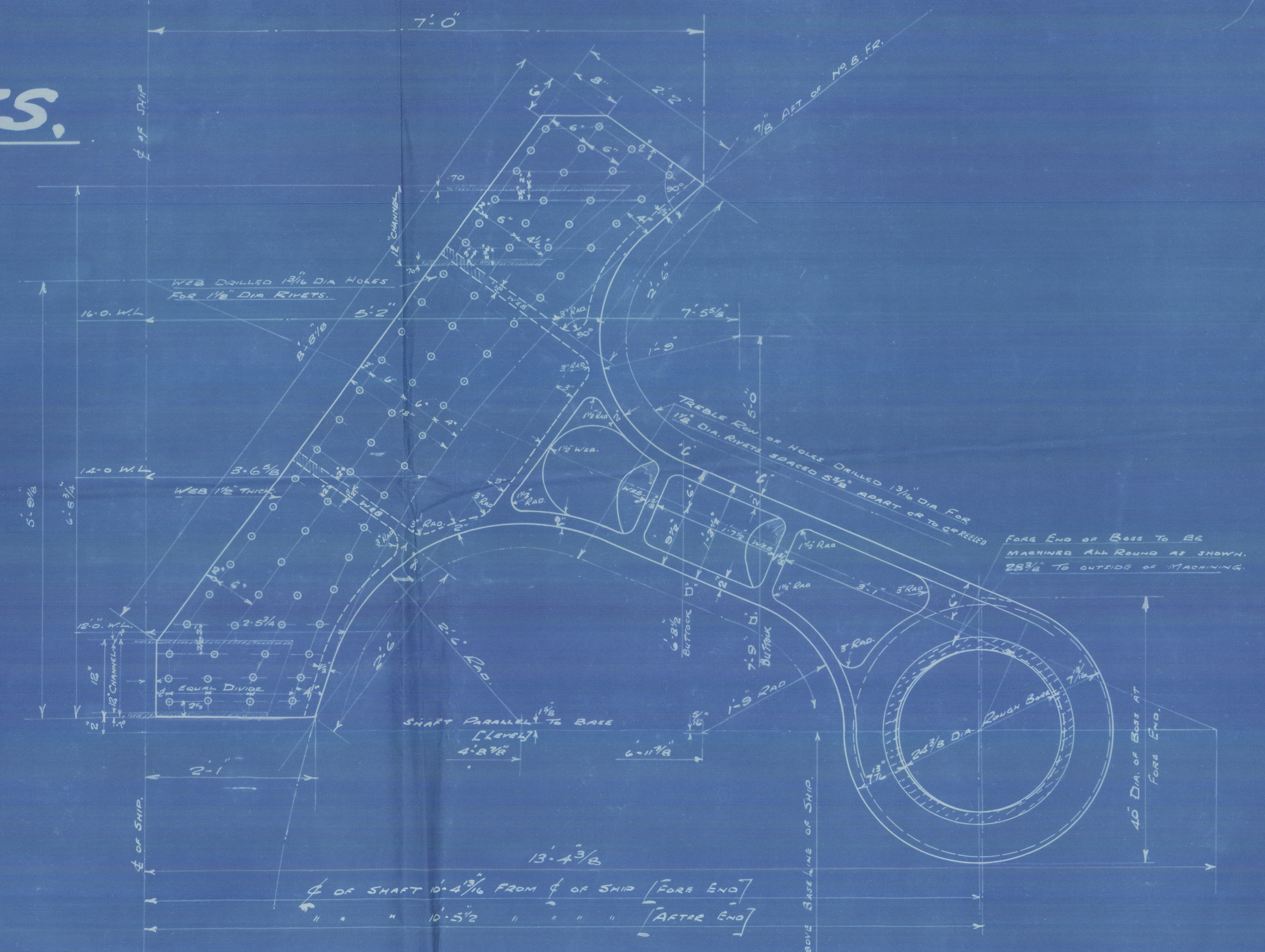
T.S.M.V. 1,000.

PROPELLER BRACKETS.

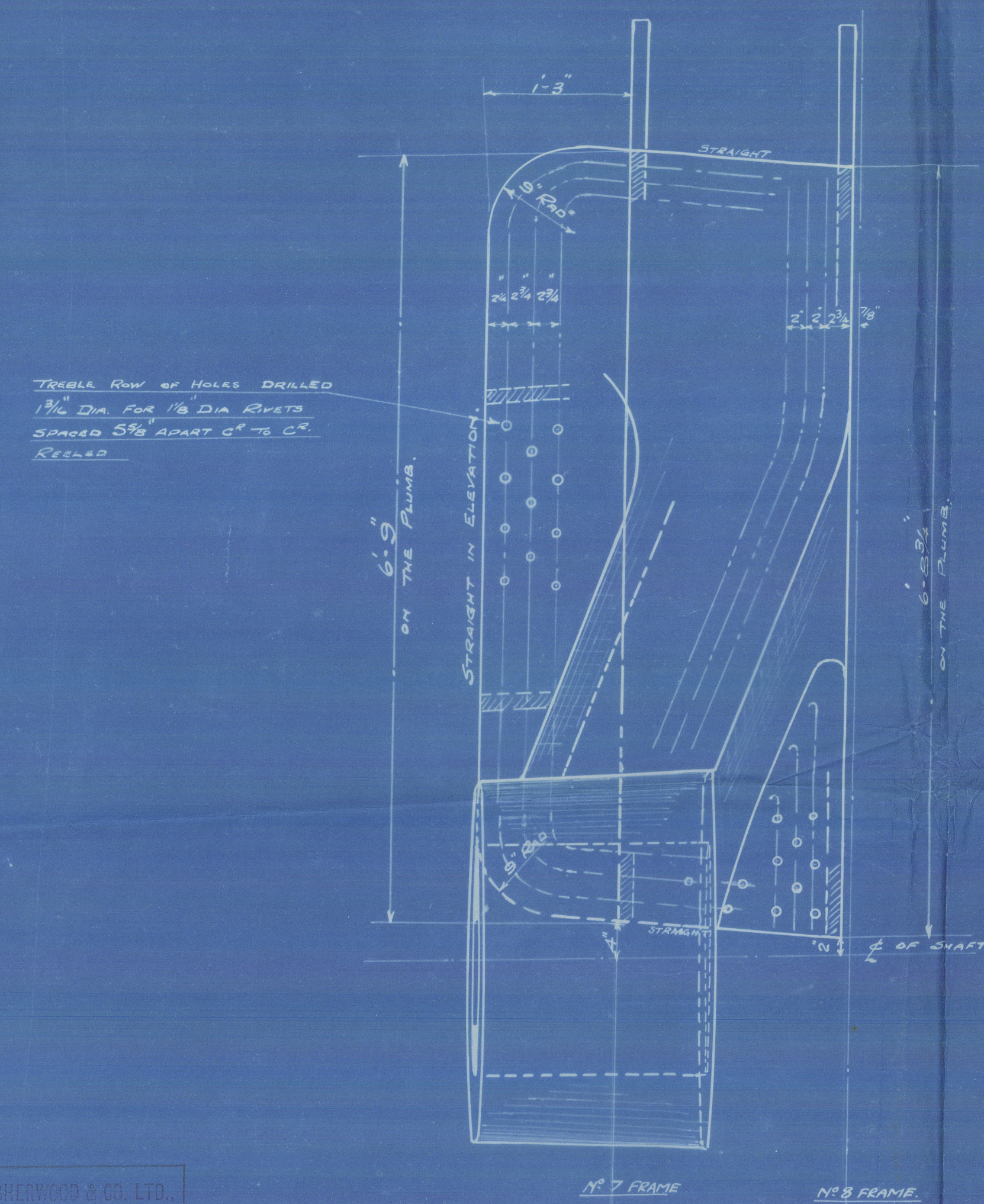
SCALE 1" = 1 FOOT.



VIEW AT AFT END
LOOKING FORWARD

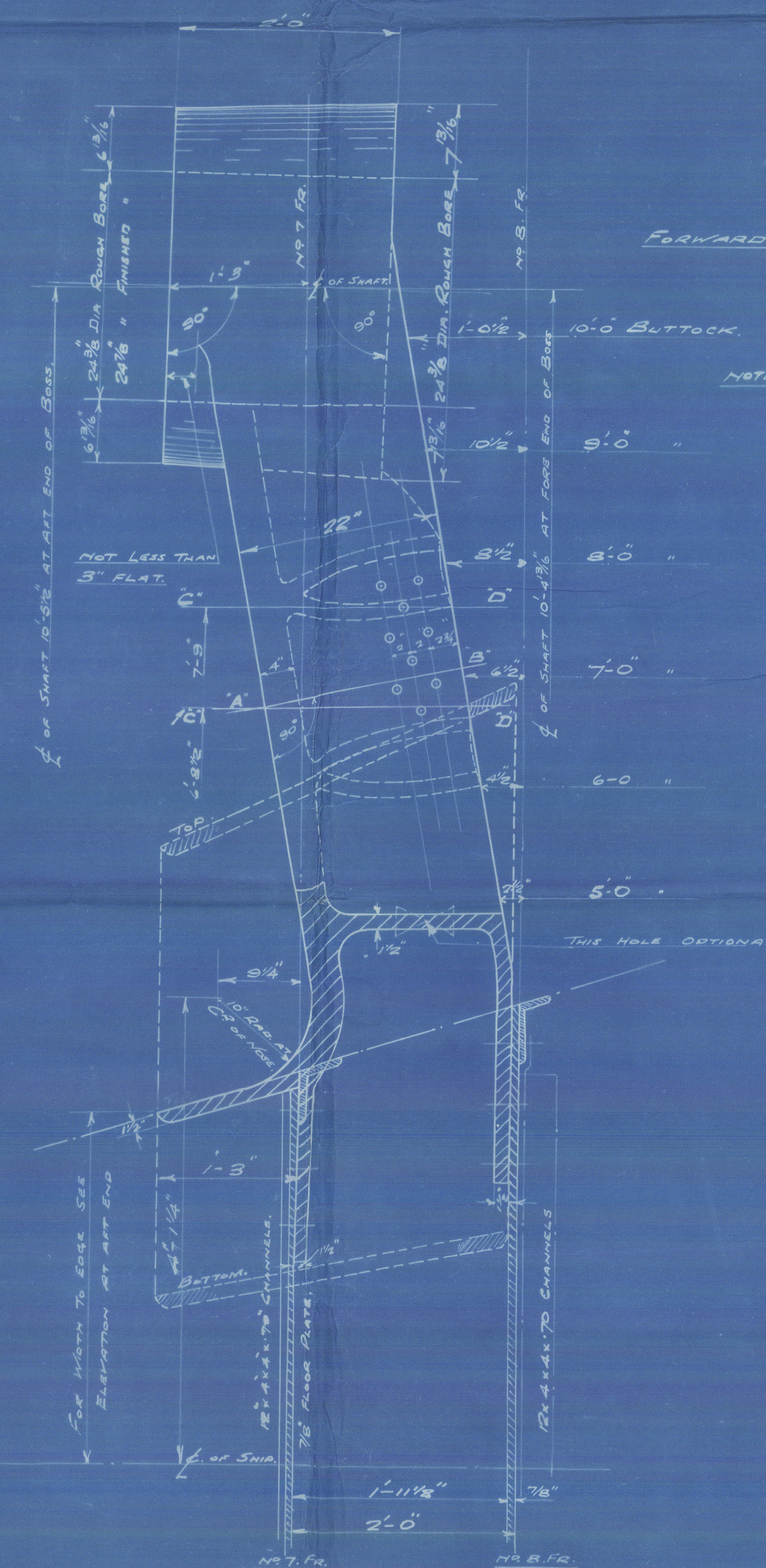


VIEW AT FORE END
LOOKING AFT

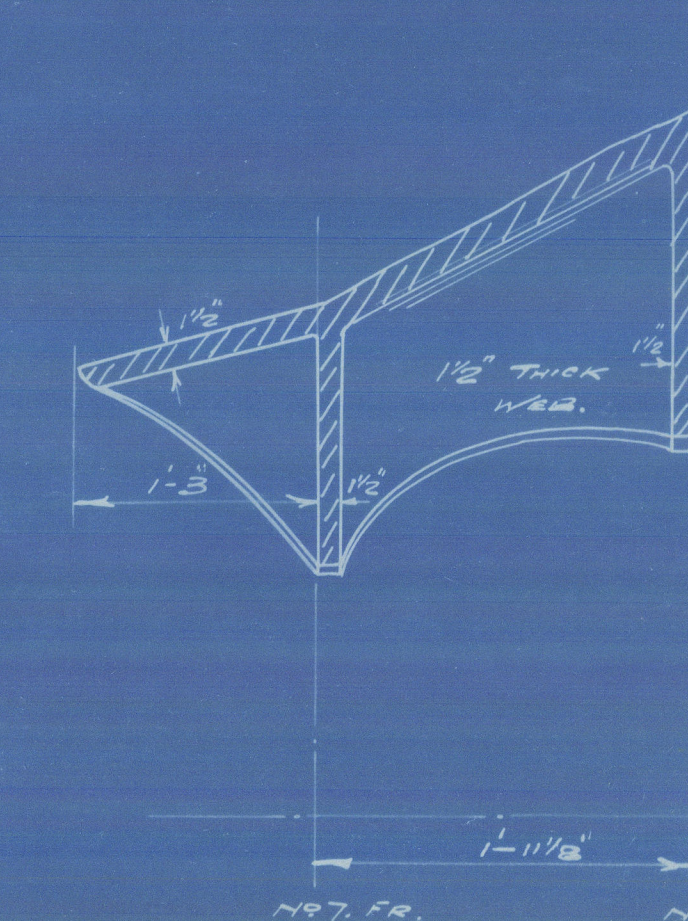


ELEVATION

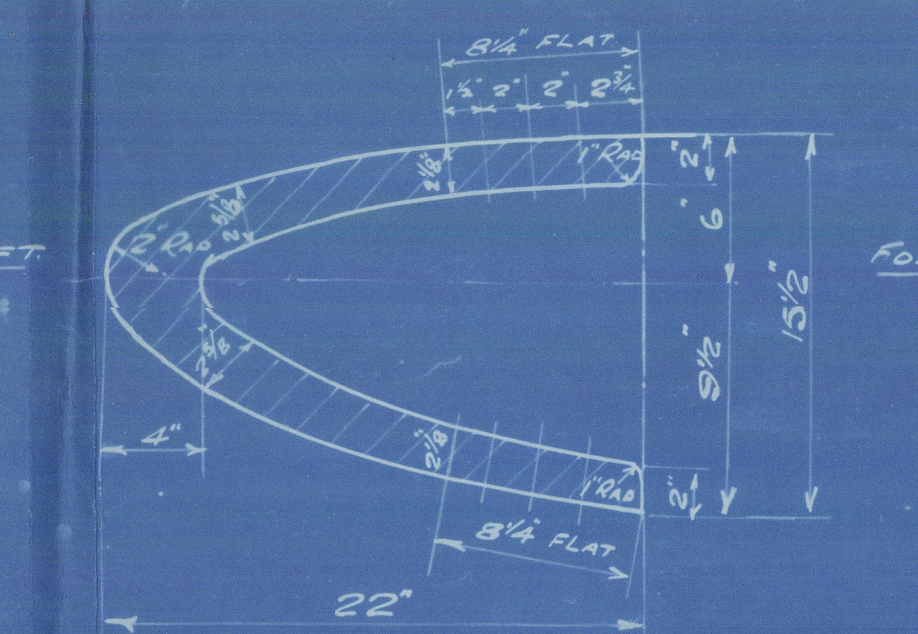
LOOKING FROM STARBOARD TO Q OF SHIP



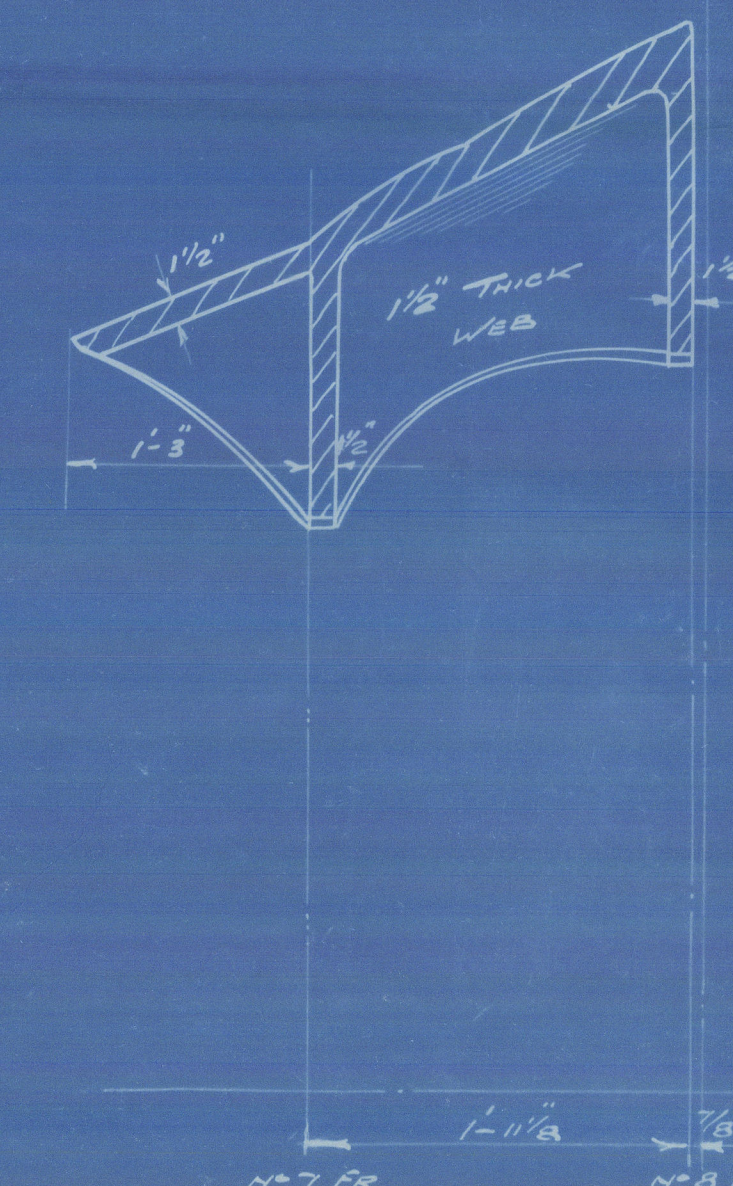
PLAN VIEW
BETWEEN WEBS.



PLAN OF BOTTOM WEB.



SECTION TWO ARMS
SQUARE OFF AT 'AB'
SCALE 1 1/2\"/>



PLAN OF TOP WEB.

1. ONE RIGHT-HANDED & 1 LEFT-HANDED
PROPELLER BRACKETS TO BE OF CAST STEEL IN TWO PIECES,
OPEN HEARTH ANNEALED
BOTH FACES OF EACH BOSS TO BE ROUGH MACHINED SQUARE TO
CENTRE LINE OF SHAFT
DIMENSIONS GIVEN FOR CENTRE OF BOSS & ANGLE OF ARMS TO BE
ACCORDINGLY WORKED TO
RIVET HOLES TO BE DRILLED AS INDICATED & HOLES TO BE AT
RIGHT ANGLES TO THE FACE
ALL MACHINING & DRILLING TO BE DONE BY MAKERS
ALL FACES OF CASTING WHERE FINISH IS TO FIT AGAINST IS TO BE
FLAT & FAIR
PATTERN TO BE MADE BY MAKERS OF CASTINGS
BRACKETS TO BE MADE TO LLOYD'S REQUIREMENTS, & TO BE INSPECTED
& PASSED BY THEIR SURVEYOR BEFORE LEAVING MAKERS WORKS
WRITTEN DIMENSIONS ONLY TO BE TAKEN
ANY ALTERATION TO BE NOTIFIED TO SUBBUILDERS
DIMENSIONS SHOULD BE CAREFULLY WORKED TO AS ITS ONLY PAY ON
WEIGHTS CALCULATED TO THESE DIMENSIONS.

DIA. OF TAIL END SHAFTEE 15 3/8

MR. JOSEPH W. KENTWOOD & CO. LTD.
4 LLOYD AVENUE,
LONDON, E.C.3.
FOR ENCLOSURE TO
DATE 24-11-29

Ref. No 1623 Plan No 7776
29-11-29

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~~Stem - casting - (lower stem)~~

Propeller brackets

J. S. M. V. Peter Harth

NEWCASTLE ON TYNE.

Report No. 86440.



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