

CODE N°126.

NOTES:-
STERNFRAME WAS TO BE CAST STEEL TO LLOYDS LATEST RULES AND TESTS
DESIGNED TO BE DRILLED 1/8" LARGER IN DIAMETER THAN DIAMETER OF RIVET
SHOWN (EXCEPT IN SCAM)
ALL RIVET HOLES TO BE DRILLED AS SLOTTED ON FULL SIZE SECTIONS SUPPLIED
STERNFRAME WAS TO SUPPLY THE FOLLOWING - CYLINDRICAL RUDDER POST
OF FORGED STEEL, WITH BRONZE BUSHES TO SUIT RUDDER AND COMPLETE WITH
A BRONZE RIVET NUT AND BRONZE WASHER AS DETAIL ON THIS PLAN
ALL TO LLOYDS LATES - RULES AND TESTS
CASTS MACHINED IN AED TO BE MACHINED -
BUSH AND ANDS OF BRONZE - RACES OF SCAMHEEL OF STERNFRAME IN WAY
OF NEWCASTLE CASTING CO. FINEST QUALITY OF STERNFRAME IN WAY OF
RUDDER POST BRONZE BUSHES ON RUDDER POST

Verified copies please
approved 22 Jan 1942
Signed W.T.
W.H.B.
18 May 1942



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H & Ws. No 1174 G.

STERN FRAME PLAN.

1174 Meritina 
GLASGOW REPORT No. 67848

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