

STERN & RUDDER FRAME.

TO PASS LLOYDS SURVEY

SCALE $\frac{1}{2}'' = 1 \text{ FOOT}$

Speed not over 10 knots.

DETAIL OF COUPLING

SCALE $\frac{1}{4}'' = 1 \text{ INCH}$

DETAIL OF STOCK IN WAY OF BEARING
GUDGEON

SCALE $1\frac{1}{2}" = 1$ FOOT.

DETAIL OF RING TO PREVENT LIFTING

SCALE $1\frac{1}{2}'' = 1\text{ FT}$

DETAIL OF BOTTOM CUDGEON & STOCK.

SCALE $1\frac{1}{2}'' = 1 \text{ FOOT}$.

DETAIL OF BEARING GUDGEON

SCALE $\frac{1}{8}" = 1$ INCH.

SECTION OF POST. LOOKING AFT.

DETAIL OF SCARPH

$$\frac{1}{8}'' = \text{ONE INCH.}$$

HOLES $1\frac{3}{8}$ DIA.
BACK ROW TO BE
COUNTERSUNK. BOTH
SIDES. $\frac{1}{4}$ DEEP AND
 $1\frac{7}{8}$ " DIA. TAPERED TO
SIZE OF HOLE.

A circular purple ink stamp from 'THE NORTH OF IRELAND SHIPBUILDING CO. LTD. * LONDONDERRY *'. The inner ring of the stamp reads 'SHIPBUILDERS & REPAIRERS'. The stamp contains handwritten information in the following fields:

- PLAN: 10/
- SHIP: 58.
- DATE: 6-5-13

There is a handwritten signature or mark at the bottom of the stamp, over the date.

74
40
2980

003321-003327-0145

Ans.
21 JUN 1913
RECEIVED
N. I. S. Co. L^{td}



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Lloyd's Register
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Lloyd's

$\frac{166}{29} \times 48$

$6\frac{1}{2} + 3\frac{3}{8}$
 $6\frac{1}{2} + 1$
21
6.25
20.2
5.9.



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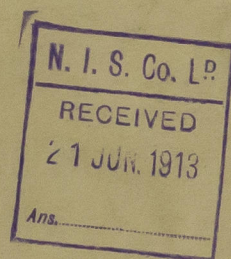
The North of Ireland S.B. Co.

Nº 58

Stern Frame & Rudder

S. Keynor

Rel 7599.



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