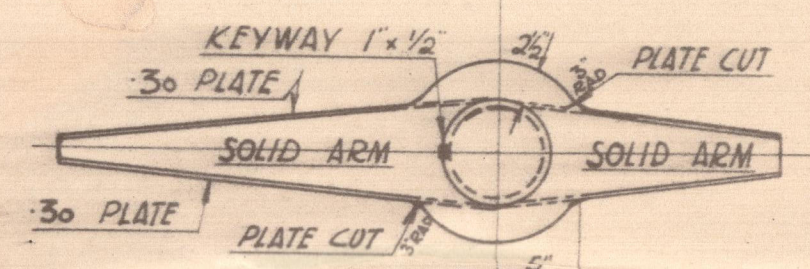


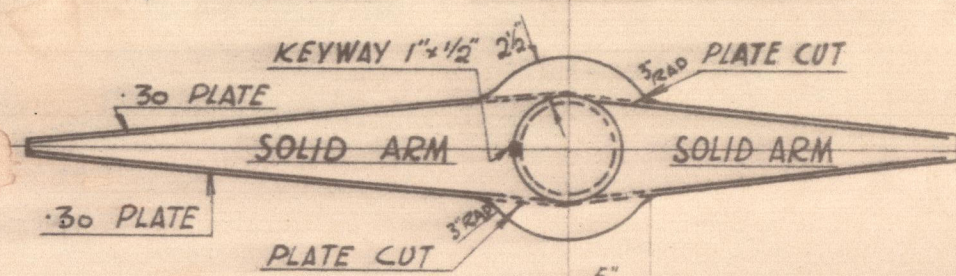
# S.S. Nos 421-2. STERNFRAME AND RUDDER.

SCALE 1" = 1 FOOT.

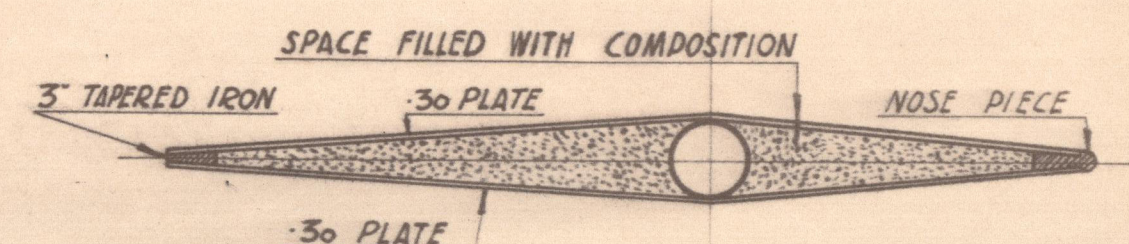
TO BE OF BEST FORGED SCRAP IRON TO LLOYDS TEST.  
RIVS. IN STERNFRAME  $\frac{7}{16}$ " DIAR. SPACED  $4\frac{3}{8}$ " APART.  $\frac{7}{16}$ " DIAR. HOLES.  
RIVS. ABOVE COUNTER  $\frac{3}{4}$ " DIAR. SPACED  $3\frac{1}{2}$ " APART.  $\frac{13}{16}$ " DIAR. HOLES.



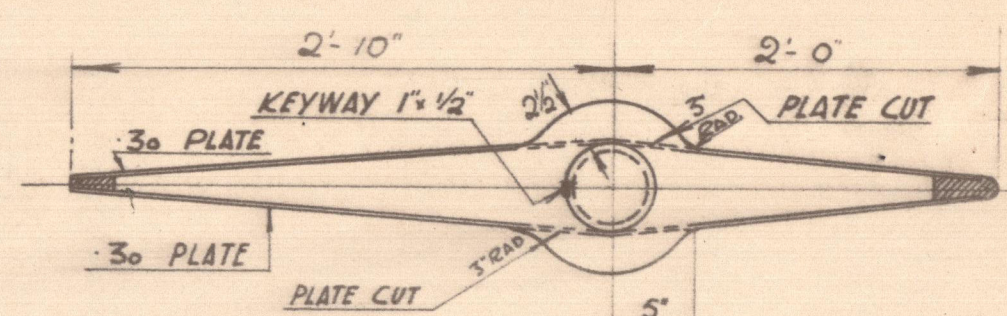
SECTION AT TOP OF TOP ARM



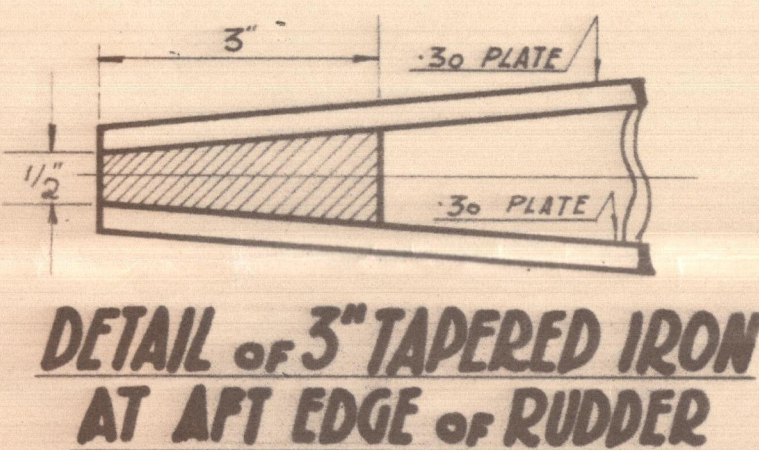
SECTION AT BOTTOM OF TOP ARM



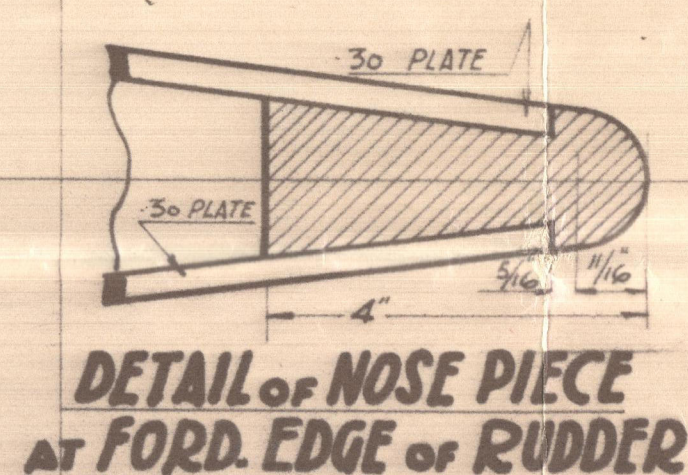
SECTION THRO' RUDDER CLEAR OF ARMS



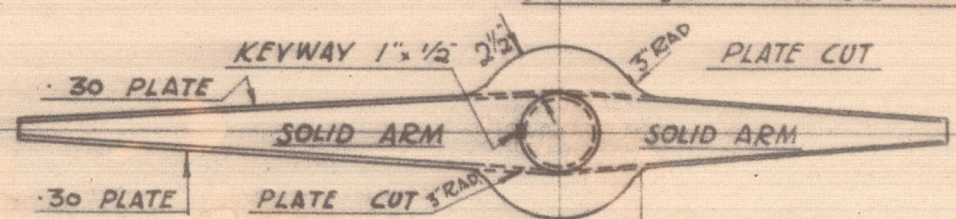
SECTION THRO' MIDDLE ARMS



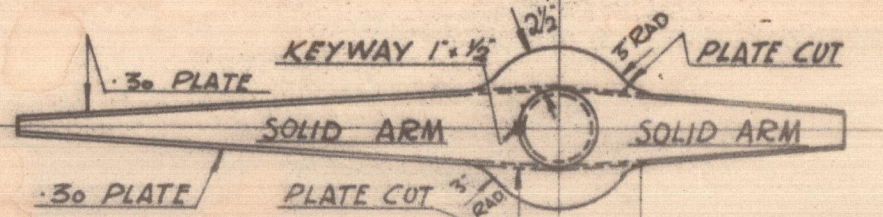
DETAIL OF 3" TAPERED IRON  
AT AFT EDGE OF RUDDER



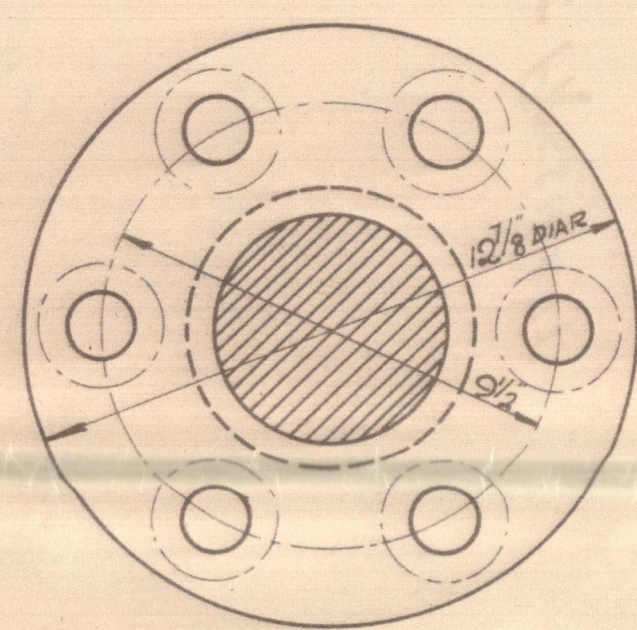
DETAIL OF NOSE PIECE  
AT FORD. EDGE OF RUDDER



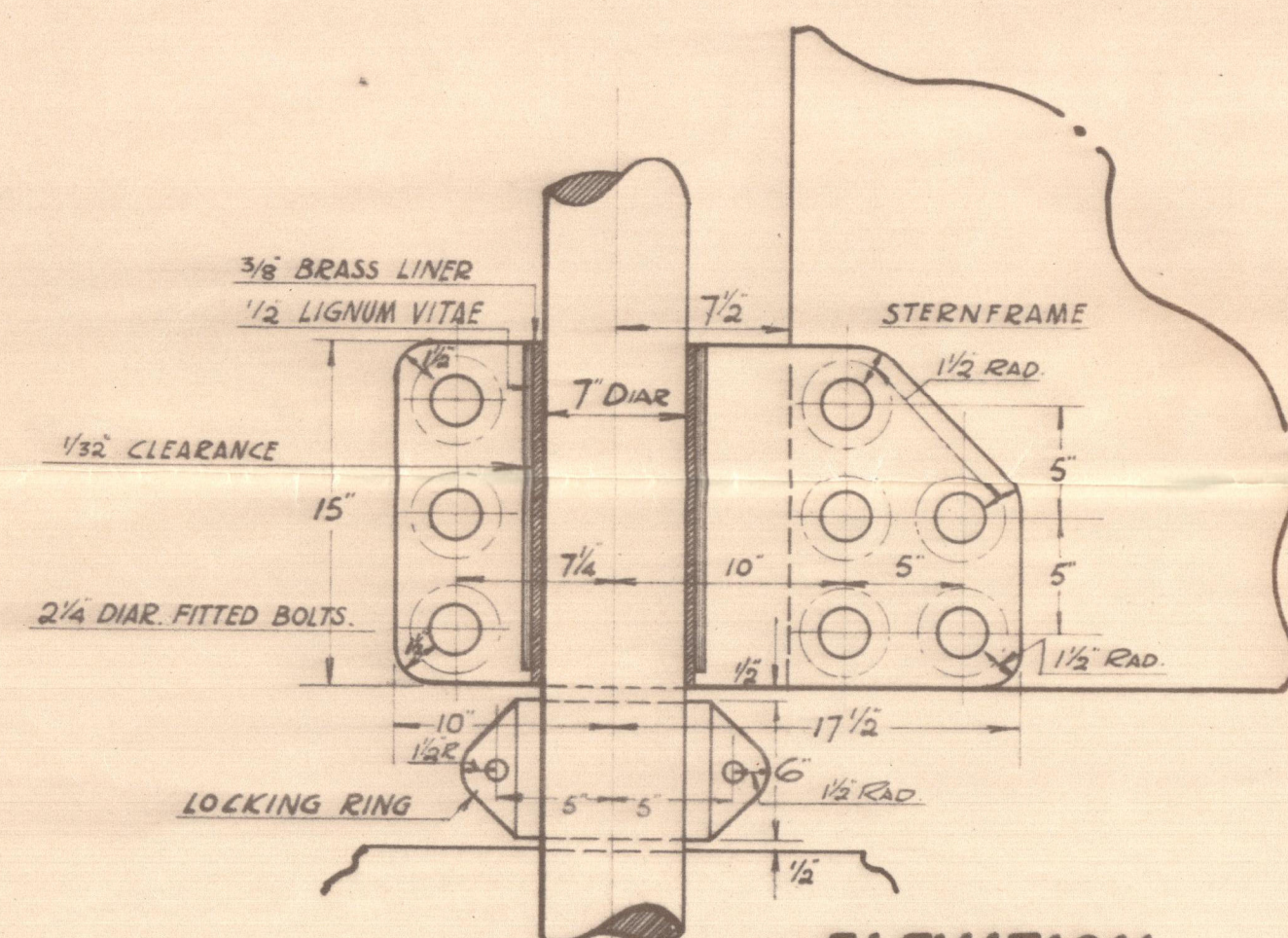
SECTION AT TOP OF BOTTOM ARM



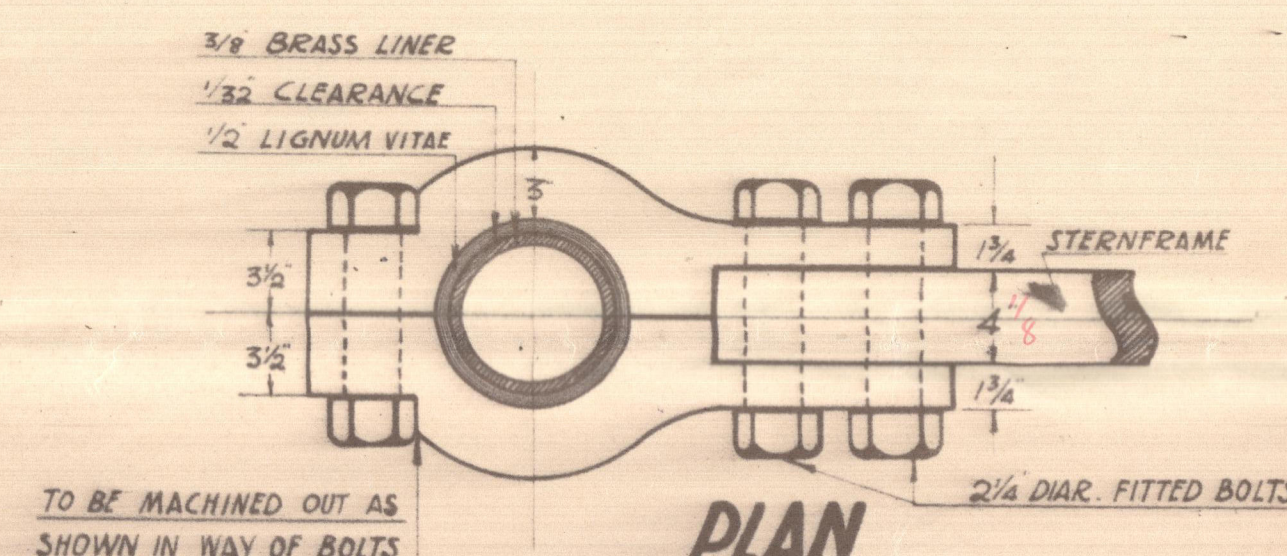
SECTION AT BOTTOM OF BOTTOM ARM.



DETAIL OF COUPLING  
SCALE 3" = 1 FT.

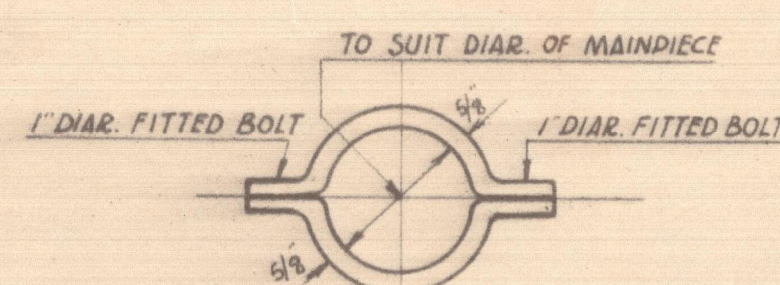


ELEVATION

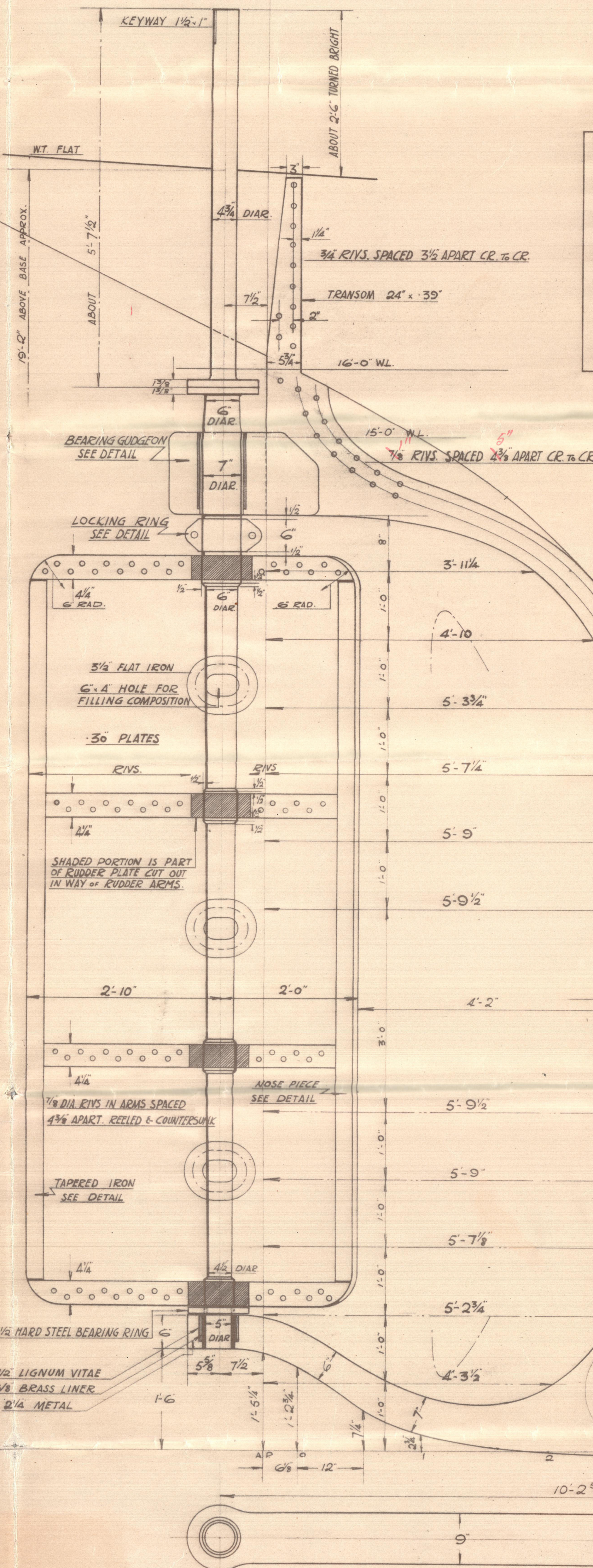


PLAN

DETAIL OF BEARING GUDGEON.  
SCALE 1 1/2" = 1 FT.

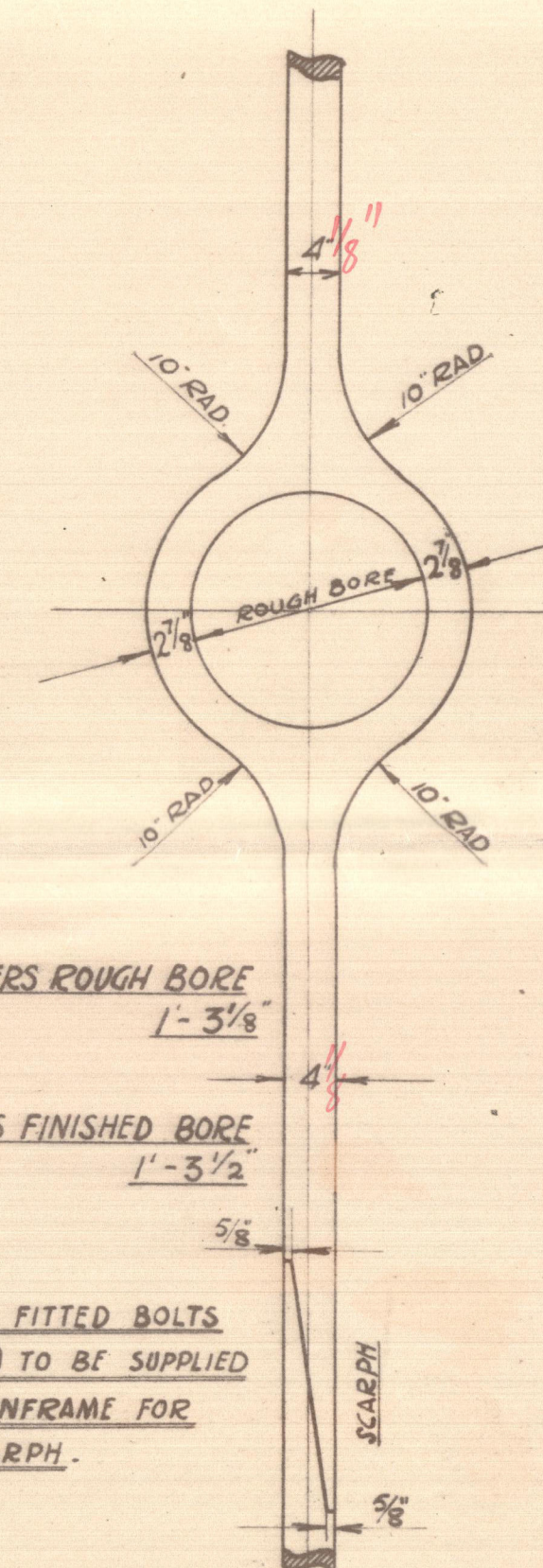


PLAN VIEW OF LOCKING RING



## LLOYD'S PARTICULARS

LONGITUDINAL NUMBER	2892.75
AREA OF RUDDER ABAFT CR. OF STOCK	31.02 SQ. FT.
C.G. OF ABOVE AREA	1.42 AFT
AREA OF RUDDER FORD. CR. OF STOCK	21.92 SQ. FT.
C.G. OF ABOVE AREA	1.00 FORD.
TOTAL AREA OF RUDDER	52.94 SQ. FT.
SPEED OF SHIP NOT EXCEEDING	10 1/2 KNOTS.



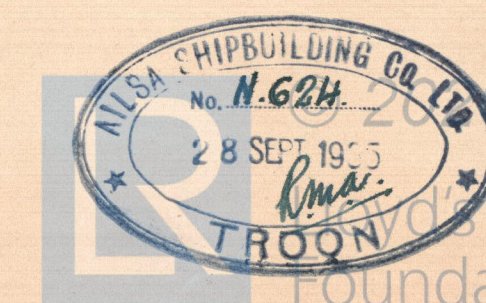
SECTION OF BOSS

APPROVED

LLOYD'S REGISTER OF SHIPPING

11.11.25

DATE





Messrs. Ailsa S. B. Co Ltd

Yard No 421/2

Sternframe Rudder

Sternframe & Rudder

No. 421: " THE PRESIDENT." \*

GLASGOW REPORT No. 56986

③

No 422 " THE EARL."

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GLASGOW REPORT No. 57137

003321-003327-0209

Lloyd's Register  
Foundation