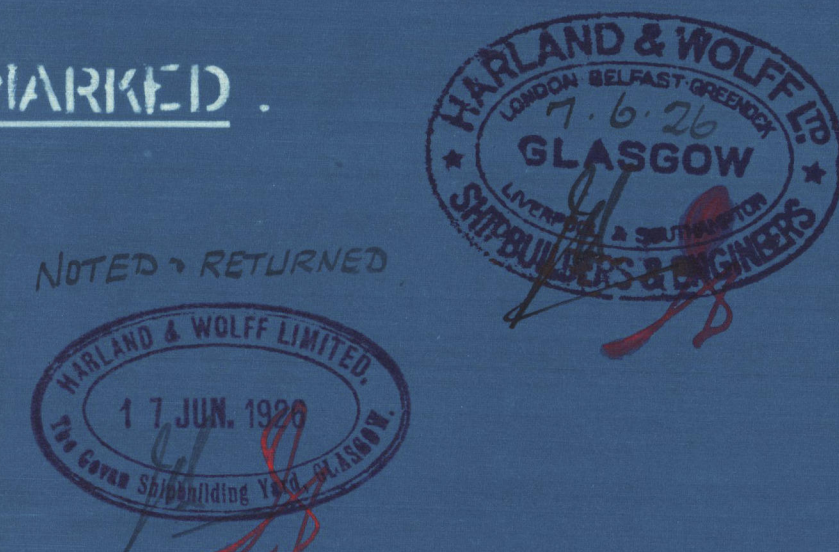


Nº 7506

STERNEFRAME (FORGED STEEL)

SCALE 1" = 1 FOOT.

DETAIL AS MARKED.



STERN FRAME OF FORGED STEEL FROM BEST SELECTED SCRAP

PARTS TINTED IN RED TO BE MACHINED.

ALL MACHINING TO BE DONE BY CONTRACTOR.

HOLES IN GUDGEONS TO BE ACCURATELY BORED AND

SMOOTH FINISHED AND CORRECTLY ALIGNED FROM TOP
TO BOTTOM TO ENSURE CORRECT ADJUSTMENT OF RUDDER.

PINTLES WILL BE SUPPLIED WITH RUDDER.

DETAIL OF RIVETING

PROPELLER POST.
6 $\frac{3}{8}$ " x 4 $\frac{1}{4}$ " ✓

SCALE 3"=1 FOOT.

DETAIL OF GUDGEON "D"
WITH LOCKING PINTLE.

SCALE 3" = 1 FOOT.

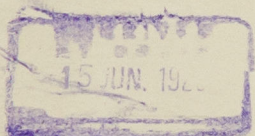
DETAIL OF GUDGEONS

PLAN | VIEW.

SCALE - HALF SIZE.

DETAIL OF GUDGEONS B+C
WITH BEARING PINTLE.

SCALE 3"=1 FOOT



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Harland & Wolff
7506

3

Stem frame

Mark on box

7520 N

10

10/7/26

Sh M.V. "Pana" ^{Lucky} Carrier

GLASGOW REPORT NO.

46445.

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