

Lloyd's Register of Shipping.

(Report on Vessel No. 19959 Port Rotterdam)

No. 610/11 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by the Nederlandsche Staalfabrieken of UTRECHT for the Vessel No. 318, being built by Messrs. My Fyenoord of ROTTERDAM, have been inspected by me as set forth below and found to be, so far as can be seen, to be free from defects.

Mark on Forgings or Castings.

Lloyd's

No. 610/11

H.P.B. 1-2-30

Port of Amsterdam, 12th February, 1930

B. J. J. J.

	2/2 STERN FRAME.	Oertz RUDDER FRAME.	STEM.
Material*	S.M. Steel	S.M. Steel	
How made	Cast	Cast	
If annealed	Yes	Yes	
Dimensions	As per sketch	As per sketch	
Progress on Inspection	Finished	Finished	
Date when Inspected	14, 21, 30 Dec 1929.	10, 17 Jan. 1 Febr. 1930	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	28.8, 28.3, 30.3, 30.8	31.3, 30.8.	
Extension per cent. ...	29 %, 30 %, 34 %, 33 %.	32 % 32 %	
Cold Bending Test—			
Angle before fracture	Good	Good	
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...	Good	Good	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Sm. 3, 28. T.

003401-003408-0100

MS. STARAKAN
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Lloyd's Register
Foundation