

# REPORT OF SURVEY FOR REPAIRS, &c., OF ENGINES AND BOILERS

No. 1173.

Date of writing Report 31<sup>st</sup> January 1948 When handed in at Local Office 19 Port of Aiden  
 No. in Survey held at Aiden Date. First Survey 9<sup>th</sup> January Last Survey 30<sup>th</sup> January 1948  
 Reg. Book. 37979 on the Machinery of the Wood, Iron or Steel 1/2" FRANCINE CLORE (ex Fort Winnebago - 117) (No. of Visits 6)  
 Tonnage { Gross 10634 Vessel built at Portland Or By whom Kaiser Co. Inc. Year. Month. 1944  
 Net 629 Engines made at Lynn. Mass. By whom General Electric Co. When 1944  
 Nominal Horse Power { Boilers, when made (Main) 1944 (Donkey) -  
 No. of Main Boilers 2 Owners British Oil Shipping Co. Ltd. Owners' Address -  
 No. of Donkey Boilers - Managers Stevenson, Hardy & Co. Ltd. (If not already recorded in Appendix to Register Book.)  
 Steam Pressure in Main Boilers 450 If Surveyed Afloat or in Dry Dock Afloat Port London Voyage U.K.  
 in Donkey Boilers - (State name of Dock.)

Last Report No. - Port -

## Particulars of Examination and Repairs (if any)

Periodical Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined.

Was a damage report made by anyone else? If so, by whom?

Did the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time?

Donkey

If not, state for what reasons.

What special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

State latest date of internal examination of each boiler.

Did the Surveyor examine the Safety Valves of the Main Boilers?

To what pressure were they afterwards adjusted under steam?

Did the Surveyor examine the Safety Valves of the Donkey Boilers?

To what pressure were they afterwards adjusted under steam?

Did the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers?

and of the Donkey Boilers?

Did the Surveyor examine the drain plugs of the Main Boilers?

and of the Donkey Boilers?

Did the Surveyor examine all the mountings of the Main Boilers?

and of the Donkey Boilers?

Has the screw shaft now been drawn and examined?

Has it a continuous liner?

Is an approved oil retaining appliance fitted at the after end?

Has shaft now been changed?

If so, state reasons.

Has the shaft now fitted been previously used?

Has it a continuous liner?

Is an approved oil retaining appliance fitted at the after end?

State date of examination of Screw Shaft.

stern bush

Is electric light and/or power fitted?

If so, did the Surveyor examine the generators, motors, switchgear, cables and fuses?

Has the insulation resistance of the generators, circuits and apparatus been tested and found to be not less than 100,000 ohms?

Engine parts, when referred to by numbers, should be counted from forward.

If the Survey is not complete, state what arrangements have been made for its completion and what remains to be done. Complete. Attended on board at request of ship's Agents to survey starboard boiler. The Chief Engineer stated that at 8.15 am on 9<sup>th</sup> January, the starboard boiler was shut down owing to leaking tubes & vessel arrived in Aiden on port boiler. On examination of the starboard boiler on 9<sup>th</sup> January I found 11<sup>th</sup> 2, 3, 5, 6, 12 tubes in back row (numbering from outside) holed; 8<sup>th</sup> 2, 20, 22 & 23 in fore row holed & 9<sup>th</sup> 2 & 4 in the starboard water wall holed. I recommended that these tubes be plugged & that boiler be tested by hydraulic pressure. Again visiting this vessel on 10<sup>th</sup> January I saw a test on the starboard boiler which was a failure & I then recommended that faulty tubes be cut out & spare tubes carried on board fitted. Again visiting this vessel on 11<sup>th</sup> January after port boiler had been taken off steam I found 1 tube in rear wall split, 2 tubes in side wall split & 3 tubes holed in the side wall fore row, so there weren't sufficient tubes on board I recommended that spare tubes be flown out as soon as possible. Again visiting this vessel on 24<sup>th</sup> Jan. I found that ample tubes had been flown out & I recommended that all faulty tubes be removed & that new tubes be fitted. Again visiting this vessel on 29<sup>th</sup> January I saw a hydraulic test on the starboard boiler which was satisfactory & a test on the port boiler on 30<sup>th</sup> January which was satisfactory.

General Observations, Opinion, and Recommendation: This vessel's boilers are now in good condition

(State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, BS 9.11, B&MS 9.11 & LMC 9.11 or & LMC 140 lb., PD, &c.)

I now recommend that vessel proceed on her voyage to the U.K. remaining as classed (Class contemplated) in the Register Book without fresh record of survey.

Survey Fee (per Section 29) £ 30-1-48  
 Special Damage or Repair Fee (if any) (per Section 29.) £ 18-18-0  
 Travelling expenses (if chargeable) £ 30-1-1948

Committee's Minute

WED. 12 MAY 1948

Signed See Lon. 116 313

Engineer Surveyor to Lloyd's Register of Shipping.



© 2021

Lloyd's Register Foundation

003409-003416-0293