

REPORT ON WATER TUBE BOILERS.

pt. 5c. 040

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Date of writing Report 8-2-1947 When handed in at Local Office 10-2-1947 Port of Glasgow
 No. in Survey held at Penrith Date, First Survey 6-3-46 Last Survey 5th Feb 1947
 Reg. Book 36577 on the TURBOELEC S.S. HYALINA (Number of Visits 44) Gross 12267 Tons Net 7307
 Built at Newcastle-on-Tyne By whom built Swan Hunter & Co. Ltd. Yard No 1753 When built
 Engines made at By whom made Boiler No 6/1850 When made
 Boilers made at Penrith By whom made Batebank & Wilson, Ltd. Port belonging to
 Nominal Horse Power Owners

WATER TUBE BOILERS—MAIN, AUXILIARY, OR DONKEY—Manufacturers of Steel G. Willis, Ltd.

Date of Approval of plan 3/1/46, etc. Working Pressure 450 lb. Tested by Hydraulic Pressure to 900 lb. No. and Description or Type No. 102 31-10-46
 of Boilers 3 B & W Marine Total Heating Surface of Boilers 18,618 sq. ft. Date of Test No. 3 28-10-46
 No. of Certificate Can each boiler be worked separately. SUPERHEATER H.S. 2067 sq. ft.
 Is forced draught fitted. Area of Fire Grate (coal) in each Boiler
 No. and type of burners (oil) in each boiler. No. and description of safety valves on each boiler
 Area of each set of valves per boiler per rule Pressure to which they are adjusted as fitted
 Are they fitted with easing gear. In case of donkey boilers state whether steam from main boilers can enter the donkey boiler. Height of boiler 20'-8"
 Width and length 19'-4" x 19'-6" Steam Drums:—Number in each boiler ONE Inside diameter 3'-6"
 Thickness of plates 1 5/8" Range of tensile strength 28/32 tons Are drum shell plates welded or flanged welded If fusion welded, state name of welding firm Batebank & Wilson, Ltd. Have all the requirements of the Rules for Class I vessels been complied with YES Description of riveting:—Circ. seams long seams
 Diameter of rivet holes in long. seams Pitch of rivets Thickness of straps Percentage strength of long. joint:—Plate Rivet Diameter of tube holes in drum 4" Pitch of tube holes 7 1/4"
 Percentage strength of shell in way of tubes 43.5 Steam Drum Heads or Ends:—Range of tensile strength 26/30 tons
 Thickness of plates 1 1/2" Radius or how stayed 3'-0" Size of manhole or handhole 16" x 12" Water Drums:—Number in each boiler NONE Inside diameter Thickness of plates Range of tensile strength Are drum shell plates welded or flanged If fusion welded, state name of welding firm Have all the requirements of the Rules for Class I vessels been complied with Description of riveting:—Circ. seams long seams
 Diameter of rivet holes in long. seams Pitch of rivets Thickness of straps
 Percentage strength of long. joint:—Plate Rivet Diameter of tube holes in drum Pitch of tube holes
 Percentage strength of drum shell in way of tubes Water Drum Heads or Ends:—Range of tensile strength
 Thickness of plates Radius or how stayed Size of manhole or handhole
 Headers or Sections:—Number 25 Material SD. Steel Thickness 7/16" Tested by hydraulic pressure to 725 lb.
 Tubes:—Diameter 4" x 1 13/16" Thickness 2 1/4; 7+99 Number 25+52:196+329 MUDDRUM Steam Dome or Collector Description of joint to shell HEADED RIPPED Inside diameter 6" x 6" Thickness of shell plates 3/4" Range of tensile strength 28/32 tons Description of longitudinal joint SD. Steel If fusion welded, state name of welding firm Have all the requirements for the Rules for Class I vessels been complied with Diameter of rivet holes
 Pitch of rivets Thickness of straps Percentage strength of long. joint plate rivet
 Crown or End Plates:—Range of tensile strength Thickness Radius or how stayed
 SUPERHEATER, Drums or Headers:—Number in each boiler One inlet One outlet Inside diameter 9 1/2"
 Thickness 1 3/8" Material SD. Steel Range of tensile strength 28/32 tons Are drum shell plates welded or flanged If fusion welded, state name of welding firm Have all the requirements of the Rules for Class I vessels been complied with Description of riveting:—Circ. seams long seams
 Diameter of rivet holes in long. seams Pitch of rivets Thickness of straps Percentage strength of long. joint:—Plate Rivet Diameter of tube holes in drum 1 1/2" Pitch of tube holes 5 1/4" GROUPS percentage strength of drum shell in way of tubes 37.9 Drum Heads or Ends:—Forged Thickness 1 3/8" Range of tensile strength
 Radius or how stayed Size of manhole or handhole 3 3/8" sq. Number, diameter, and thickness of tubes 60 @ 1 1/2" 99
 Tested by hydraulic pressure to 725 lb. Date of test 10-18-1-47 Is a safety valve fitted to each section of the superheater which can be shut off from the boiler. No. and description of safety valves Area of each set of valves Pressure to which they are adjusted Is easing gear fitted
 Spare Gear. Has the spare gear required by the Rules been supplied. YES

The foregoing is a correct description, Manufacturer.

Dates of Survey: During progress of work in shops - 18.26.46, 10.29.46, 2.1.47, 9.12.46, 15.23.46, 21.24.46, 28.31.46, 4.1.47, 11.1.47, 18.1.47, 25.1.47, 31.1.47, 7.2.47, 14.2.47, 21.2.47, 28.2.47, 6.3.47, 13.3.47, 20.3.47, 27.3.47, 3.4.47, 10.4.47, 17.4.47, 24.4.47, 1.5.47, 8.5.47, 15.5.47, 22.5.47, 29.5.47, 5.6.47, 12.6.47, 19.6.47, 26.6.47, 3.7.47, 10.7.47, 17.7.47, 24.7.47, 31.7.47, 7.8.47, 14.8.47, 21.8.47, 28.8.47, 4.9.47, 11.9.47, 18.9.47, 25.9.47, 2.10.47, 9.10.47, 16.10.47, 23.10.47, 30.10.47, 6.11.47, 13.11.47, 20.11.47, 27.11.47, 4.12.47, 11.12.47, 18.12.47, 25.12.47, 1.1.48, 8.1.48, 15.1.48, 22.1.48, 29.1.48, 5.2.48, 12.2.48, 19.2.48, 26.2.48, 5.3.48, 12.3.48, 19.3.48, 26.3.48, 2.4.48, 9.4.48, 16.4.48, 23.4.48, 30.4.48, 7.5.48, 14.5.48, 21.5.48, 28.5.48, 4.6.48, 11.6.48, 18.6.48, 25.6.48, 2.7.48, 9.7.48, 16.7.48, 23.7.48, 30.7.48, 6.8.48, 13.8.48, 20.8.48, 27.8.48, 3.9.48, 10.9.48, 17.9.48, 24.9.48, 1.10.48, 8.10.48, 15.10.48, 22.10.48, 29.10.48, 5.11.48, 12.11.48, 19.11.48, 26.11.48, 3.12.48, 10.12.48, 17.12.48, 24.12.48, 31.12.48, 7.1.49, 14.1.49, 21.1.49, 28.1.49, 4.2.49, 11.2.49, 18.2.49, 25.2.49, 4.3.49, 11.3.49, 18.3.49, 25.3.49, 1.4.49, 8.4.49, 15.4.49, 22.4.49, 29.4.49, 6.5.49, 13.5.49, 20.5.49, 27.5.49, 3.6.49, 10.6.49, 17.6.49, 24.6.49, 1.7.49, 8.7.49, 15.7.49, 22.7.49, 29.7.49, 5.8.49, 12.8.49, 19.8.49, 26.8.49, 2.9.49, 9.9.49, 16.9.49, 23.9.49, 30.9.49, 7.10.49, 14.10.49, 21.10.49, 28.10.49, 4.11.49, 11.11.49, 18.11.49, 25.11.49, 2.12.49, 9.12.49, 16.12.49, 23.12.49, 30.12.49, 6.1.50, 13.1.50, 20.1.50, 27.1.50, 3.2.50, 10.2.50, 17.2.50, 24.2.50, 3.3.50, 10.3.50, 17.3.50, 24.3.50, 3.4.50, 10.4.50, 17.4.50, 24.4.50, 1.5.50, 8.5.50, 15.5.50, 22.5.50, 29.5.50, 5.6.50, 12.6.50, 19.6.50, 26.6.50, 3.7.50, 10.7.50, 17.7.50, 24.7.50, 31.7.50, 7.8.50, 14.8.50, 21.8.50, 28.8.50, 4.9.50, 11.9.50, 18.9.50, 25.9.50, 2.10.50, 9.10.50, 16.10.50, 23.10.50, 30.10.50, 6.11.50, 13.11.50, 20.11.50, 27.11.50, 4.12.50, 11.12.50, 18.12.50, 25.12.50, 1.1.51, 8.1.51, 15.1.51, 22.1.51, 29.1.51, 5.2.51, 12.2.51, 19.2.51, 26.2.51, 5.3.51, 12.3.51, 19.3.51, 26.3.51, 2.4.51, 9.4.51, 16.4.51, 23.4.51, 30.4.51, 7.5.51, 14.5.51, 21.5.51, 28.5.51, 4.6.51, 11.6.51, 18.6.51, 25.6.51, 2.7.51, 9.7.51, 16.7.51, 23.7.51, 30.7.51, 6.8.51, 13.8.51, 20.8.51, 27.8.51, 3.9.51, 10.9.51, 17.9.51, 24.9.51, 1.10.51, 8.10.51, 15.10.51, 22.10.51, 29.10.51, 5.11.51, 12.11.51, 19.11.51, 26.11.51, 3.12.51, 10.12.51, 17.12.51, 24.12.51, 31.12.51, 7.1.52, 14.1.52, 21.1.52, 28.1.52, 4.2.52, 11.2.52, 18.2.52, 25.2.52, 4.3.52, 11.3.52, 18.3.52, 25.3.52, 1.4.52, 8.4.52, 15.4.52, 22.4.52, 29.4.52, 6.5.52, 13.5.52, 20.5.52, 27.5.52, 3.6.52, 10.6.52, 17.6.52, 24.6.52, 1.7.52, 8.7.52, 15.7.52, 22.7.52, 29.7.52, 5.8.52, 12.8.52, 19.8.52, 26.8.52, 2.9.52, 9.9.52, 16.9.52, 23.9.52, 30.9.52, 7.10.52, 14.10.52, 21.10.52, 28.10.52, 4.11.52, 11.11.52, 18.11.52, 25.11.52, 2.12.52, 9.12.52, 16.12.52, 23.12.52, 30.12.52, 6.1.53, 13.1.53, 20.1.53, 27.1.53, 3.2.53, 10.2.53, 17.2.53, 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22.4.55, 29.4.55, 6.5.55, 13.5.55, 20.5.55, 27.5.55, 3.6.55, 10.6.55, 17.6.55, 24.6.55, 1.7.55, 8.7.55, 15.7.55, 22.7.55, 29.7.55, 5.8.55, 12.8.55, 19.8.55, 26.8.55, 2.9.55, 9.9.55, 16.9.55, 23.9.55, 30.9.55, 7.10.55, 14.10.55, 21.10.55, 28.10.55, 4.11.55, 11.11.55, 18.11.55, 25.11.55, 2.12.55, 9.12.55, 16.12.55, 23.12.55, 30.12.55, 6.1.56, 13.1.56, 20.1.56, 27.1.56, 3.2.56, 10.2.56, 17.2.56, 24.2.56, 3.3.56, 10.3.56, 17.3.56, 24.3.56, 1.4.56, 8.4.56, 15.4.56, 22.4.56, 29.4.56, 6.5.56, 13.5.56, 20.5.56, 27.5.56, 3.6.56, 10.6.56, 17.6.56, 24.6.56, 1.7.56, 8.7.56, 15.7.56, 22.7.56, 29.7.56, 5.8.56, 12.8.56, 19.8.56, 26.8.56, 2.9.56, 9.9.56, 16.9.56, 23.9.56, 30.9.56, 7.10.56, 14.10.56, 21.10.56, 28.10.56, 4.11.56, 11.11.56, 18.11.56, 25.11.56, 2.12.56, 9.12.56, 16.12.56, 23.12.56, 30.12.56, 6.1.57, 13.1.57, 20.1.57, 27.1.57, 3.2.57, 10.2.57, 17.2.57, 24.2.57, 3.3.57, 10.3.57, 17.3.57, 24.3.57, 1.4.57, 8.4.57, 15.4.57, 22.4.57, 29.4.57, 6.5.57, 13.5.57, 20.5.57, 27.5.57, 3.6.57, 10.6.57, 17.6.57, 24.6.57, 1.7.57, 8.7.57, 15.7.57, 22.7.57, 29.7.57, 5.8.57, 12.8.57, 19.8.57, 26.8.57, 2.9.57, 9.9.57, 16.9.57, 23.9.57, 30.9.57, 7.10.57, 14.10.57, 21.10.57, 28.10.57, 4.11.57, 11.11.57, 18.11.57, 25.11.57, 2.12.57, 9.12.57, 16.12.57, 23.12.57, 30.12.57, 6.1.58, 13.1.58, 20.1.58, 27.1.58, 3.2.58, 10.2.58, 17.2.58, 24.2.58, 3.3.58, 10.3.58, 17.3.58, 24.3.58, 1.4.58, 8.4.58, 15.4.58, 22.4.58, 29.4.58, 6.5.58, 13.5.58, 20.5.58, 27.5.58, 3.6.58, 10.6.58, 17.6.58, 24.6.58, 1.7.58, 8.7.58, 15.7.58, 22.7.58, 29.7.58, 5.8.58, 12.8.58, 19.8.58, 26.8.58, 2.9.58, 9.9.58, 16.9.58, 23.9.58, 30.9.58, 7.10.58, 14.10.58, 21.10.58, 28.10.58, 4.11.58, 11.11.58, 18.11.58, 25.11.58, 2.12.58, 9.12.58, 16.12.58, 23.12.58, 30.12.58, 6.1.59, 13.1.59, 20.1.59, 27.1.59, 3.2.59, 10.2.59, 17.2.59, 24.2.59, 3.3.59, 10.3.59, 17.3.59, 24.3.59, 1.4.59, 8.4.59, 15.4.59, 22.4.59, 29.4.59, 6.5.59, 13.5.59, 20.5.59, 27.5.59, 3.6.59, 10.6.59, 17.6.59, 24.6.59, 1.7.59, 8.7.59, 15.7.59, 22.7.59, 29.7.59, 5.8.59, 12.8.59, 19.8.59, 26.8.59, 2.9.59, 9.9.59, 16.9.59, 23.9.59, 30.9.59, 7.10.59, 14.10.59, 21.10.59, 28.10.59, 4.11.59, 11.11.59, 18.11.59, 25.11.59, 2.12.59, 9.12.59, 16.12.59, 23.12.59, 30.12.59, 6.1.60, 13.1.60, 20.1.60, 27.1.60, 3.2.60, 10.2.60, 17.2.60, 24.2.60, 3.3.60, 10.3.60, 17.3.60, 24.3.60, 1.4.60, 8.4.60, 15.4.60, 22.4.60, 29.4.60, 6.5.60, 13.5.60, 20.5.60, 27.5.60, 3.6.60, 10.6.60, 17.6.60, 24.6.60, 1.7.60, 8.7.60, 15.7.60, 22.7.60, 29.7.60, 5.8.60, 12.8.60, 19.8.60, 26.8.60, 2.9.60, 9.9.60, 16.9.60, 23.9.60, 30.9.60, 7.10.60, 14.10.60, 21.10.60, 28.10.60, 4.11.60, 11.11.60, 18.11.60, 25.11.60, 2.12.60, 9.12.60, 16.12.60, 23.12.60, 30.12.60, 6.1.61, 13.1.61, 20.1.61, 27.1.61, 3.2.61, 10.2.61, 17.2.61, 24.2.61, 3.3.61, 10.3.61, 17.3.61, 24.3.61, 1.4.61, 8.4.61, 15.4.61, 22.4.61, 29.4.61, 6.5.61, 13.5.61, 20.5.61, 27.5.61, 3.6.61, 10.6.61, 17.6.61, 24.6.61, 1.7.61, 8.7.61, 15.7.61, 22.7.61, 29.7.61, 5.8.61, 12.8.61, 19.8.61, 26.8.61, 2.9.61, 9.9.61, 16.9.61, 23.9.61, 30.9.61, 7.10.61, 14.10.61, 21.10.61, 28.10.61, 4.11.61, 11.11.61, 18.11.61, 25.11.61, 2.12.61, 9.12.61, 16.12.61, 23.12.61, 30.12.61, 6.1.62, 13.1.62, 20.1.62, 27.1.62, 3.2.62, 10.2.62, 17.2.62, 24.2.62, 3.3.62, 10.3.62, 17.3.62, 24.3.62, 1.4.62, 8.4.62, 15.4.62, 22.4.62, 29.4.62, 6.5.62, 13.5.62, 20.5.62, 27.5.62, 3.6.62, 10.6.62, 17.6.62, 24.6.62, 1.7.62, 8.7.62, 15.7.62, 22.7.62, 29.7.62, 5.8.62, 12.8.62, 19.8.62, 26.8.62, 2.9.62, 9.9.62, 16.9.62, 23.9.62, 30.9.62, 7.10.62, 14.10.62, 21.10.62, 28.10.62, 4.11.62, 11.11.62, 18.11.62, 25.11.62, 2.12.62, 9.12.62, 16.12.62, 23.12.62, 30.12.62, 6.1.63, 13.1.63, 20.1.63, 27.1.63, 3.2.63, 10.2.63, 17.2.63, 24.2.63, 3.3.63, 10.3.63, 17.3.63, 24.3.63, 1.4.63, 8.4.63, 15.4.63, 22.4.63, 29.4.63, 6.5.63, 13.5.63, 20.5.63, 27.5.63, 3.6.63, 10.6.63, 17.6.63, 24.6.63, 1.7.63, 8.7.63, 15.7.63, 22.7.63, 29.7.63, 5.8.63, 12.8.63, 19.8.63, 26.8.63, 2.9.63, 9.9.63, 16.9.63, 23.9.63, 30.9.63, 7.10.63, 14.10.63, 21.10.63, 28.10.63, 4.11.63, 11.11.63, 18.11.63, 25.11.63, 2.12.63, 9.12.63, 16.12.63, 23.12.63, 30.12.63, 6.1.64, 13.1.64, 20.1.64, 27.1.64, 3.2.64, 10.2.64, 17.2.64, 24.2.64, 3.3.64, 10.3.64, 17.3.64, 24.3.64, 1.4.64, 8.4.64, 15.4.64, 22.4.64, 29.4.64, 6.5.64, 13.5.64, 20.5.64, 27.5.64, 3.6.64, 10.6.64, 17.6.64, 24.6.64, 1.7.64, 8.7.64, 15.7.64, 22.7.64, 29.7.64, 5.8.64, 12.8.64, 19.8.64, 26.8.64, 2.9.64, 9.9.64, 16.9.64, 23.9.64, 30.9.64, 7.10.64, 14.10.64, 21.10.64, 28.10.64, 4.11.64, 11.11.64, 18.11.64, 25.11.64, 2.12.64, 9.12.64, 16.12.64, 23.12.64, 30.12.64, 6.1.65, 13.1.65, 20.1.65, 27.1.65, 3.2.65, 10.2.65, 17.2.65, 24.2.65, 3.3.65, 10.3.65, 17.3.65, 24.3.65, 1.4.65, 8.4.65, 15.4.65, 22.4.65, 29.4.65, 6.5.65, 13.5.65, 20.5.65, 27.5.65, 3.6.65, 10.6.65, 17.6.65, 24.6.65, 1.7.65, 8.7.65, 15.7.65, 22.7.65, 29.7.65, 5.8.65, 12.8.65, 19.8.65, 26.8.65, 2.9.65, 9.9.65, 16.9.65, 23.9.65, 30.9.65, 7.10.65, 14.10.65, 21.10.65, 28.10.65, 4.11.65, 11.11.65, 18.11.65, 25.11.65, 2.12.65, 9.12.65, 16.12.65, 23.12.65, 30.12.65, 6.1.66, 13.1.66, 20.1.66, 27.1.66, 3.2.66, 10.2.66, 17.2.66, 24.2.66, 3.3.66, 10.3.66, 17.3.66, 24.3.66, 1.4.66, 8.4.66, 15.4.66, 22.4.66, 29.4.66, 6.5.66, 13.5.66, 20.5.66, 27.5.66, 3.6.66, 10.6.66, 17.6.66, 24.6.66, 1.7.66, 8.7.66, 15.7.66, 22.7.66, 29.7.66, 5.8.66, 12.8.66, 19.8.66, 26.8.66, 2.9.66, 9.9.66, 16.9.66, 23.9.66, 30.9.66, 7.10.66, 14.10.66, 21.10.66, 28.10.66, 4.11.66, 11.11.66, 18.11.66, 25.11.66, 2.12.66, 9.12.66, 16.12.66, 23.12.66, 30.12.66, 6.1.67, 13.1.67, 20.1.67, 27.1.67, 3.2.67, 10.2.67, 17.2.67, 24.2.67, 3.3.67, 10.3.67, 17.3.67, 24.3.67, 1.4.67, 8.4.67, 15.4.67, 22.4.67, 29.4.67, 6.5.67, 13.5.67, 20.5.67, 27.5.67, 3.6.67, 10.6.67, 17.6.67, 24.6.67, 1.7.67, 8.7.67, 15.7.67, 22.7.67, 29.7.67, 5.8.67, 12.8.67, 19.8.67, 26.8.67, 2.9.67, 9.9.67, 16.9.67, 23.9.67, 30.9.67, 7.10.67, 14.10.67, 21.10.67, 28.10.67, 4.11.67, 11.11.67, 18.11.67, 25.11.67, 2.12.67, 9.12.67, 16.12.67, 23.12.67, 30.12.67, 6.1.68, 13.1.68, 20.1.68, 27.1.68, 3.2.68, 10.2.68, 17.2.68, 24.2.68, 3.3.68, 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